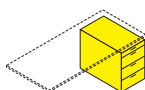
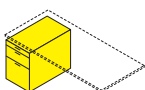


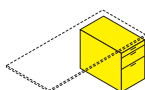
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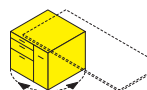
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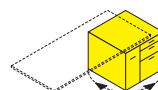
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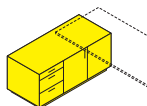
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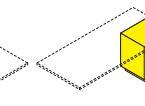
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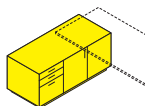
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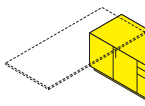
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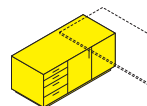
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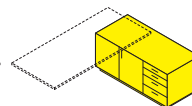
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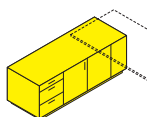
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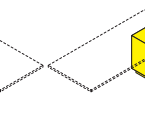
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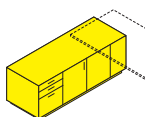
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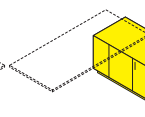
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163 x 57 x 60



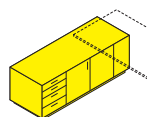
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163 x 57 x 60



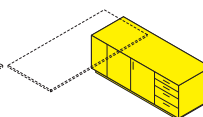
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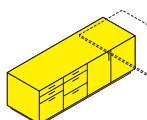
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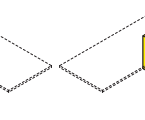
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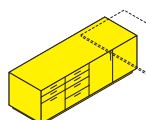
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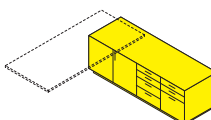
**21658**  
176 x 57 x 60



**21659**  
176 x 57 x 60



**21660**  
176 x 57 x 60



**21661**  
176 x 57 x 60



**70**



**80**



**90**



**100**



**70**



**80**



**90**



**100**



**70 / 80**



**90 / 100**



**80 / 90 / 100**



**ø 49**



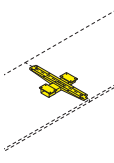
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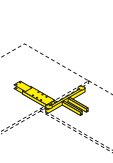
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Die gekennzeichneten E-Komponenten dürfen nicht über den Hausmüll entsorgt werden. Sie müssen von dem Möbel getrennt werden, bevor das Möbel der Entsorgung zugeführt wird. Die Entsorgung erfolgt an zugelassenen Sammel- und Rücknahmestellen.



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## 1. General note on safety

25 We use the following symbols and notes in our instruction documents:

25



**Important!**

26

This symbol refers to an important note on assembly.

27



**Caution!**

28

This symbol refers to a very important note.

## 2. General information.

29

30  
31 **Before commencing assembly:** Check whether the supplied parts  
32 correspond to those in the assembly/delivery notes (and drawings)  
33 and whether they have being damaged during transportation. If  
you are unable to erect the furniture correctly, please contact the  
Customer Service department at VS Head Office.

34 **After completing assembly:** Remove all visible and function-im-  
35 pairing labels and stickers from the furniture and if possible move  
36 them to a non-visible position. Remove protective plastic film and  
37 packaging materials. Clean the furniture. Remove and dispose of  
38 accrued waste in an approved manner. Any difficulties and prob-  
39 lems must be carefully documented and reported back to the  
VS Customer Service department in Tauberbischofsheim. Make a  
record of all additional work and have this confirmed by a respon-  
sible person (installation record).

40

41

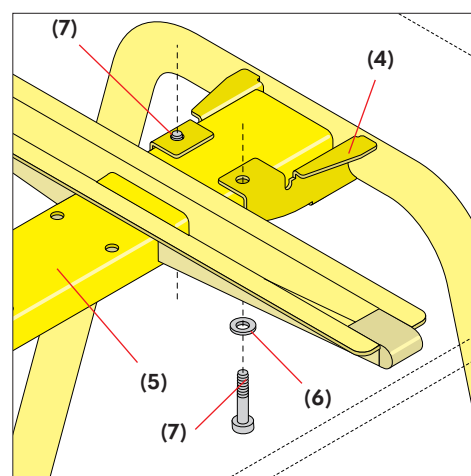
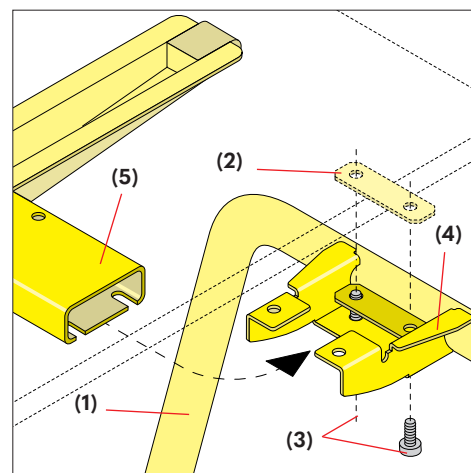
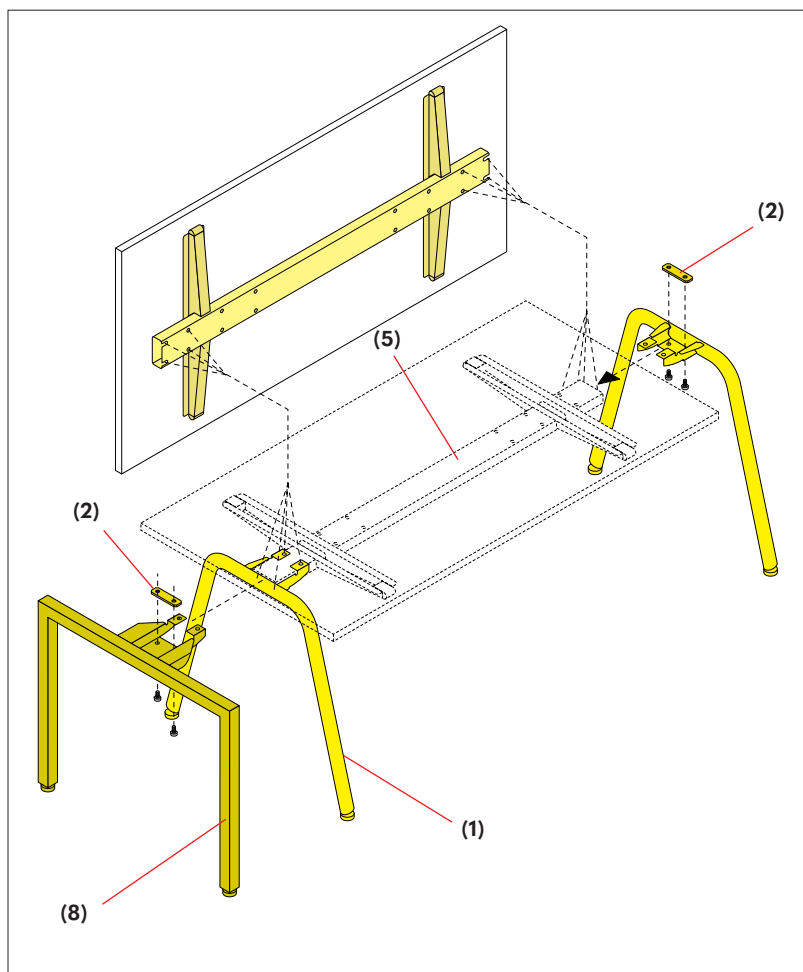
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46-47



### 3. Securing the U-bracket to the table-top cross-member

**Assembling the various table base assemblies (without carcass furniture):** Turn the table top over and lay it down on a clean assembly surface (e.g. protective cover, etc.).

#### **U-bracket round tube (1) and U-bracket square tube (8):**

Connect the base assemblies to cross-member (5). Loosely fasten locating piece (2) with two M6x16 mm hexagon-socket screws (3) to leg connection (4). Push bracket (1) sideways onto cross-member (5).

#### **Important!**

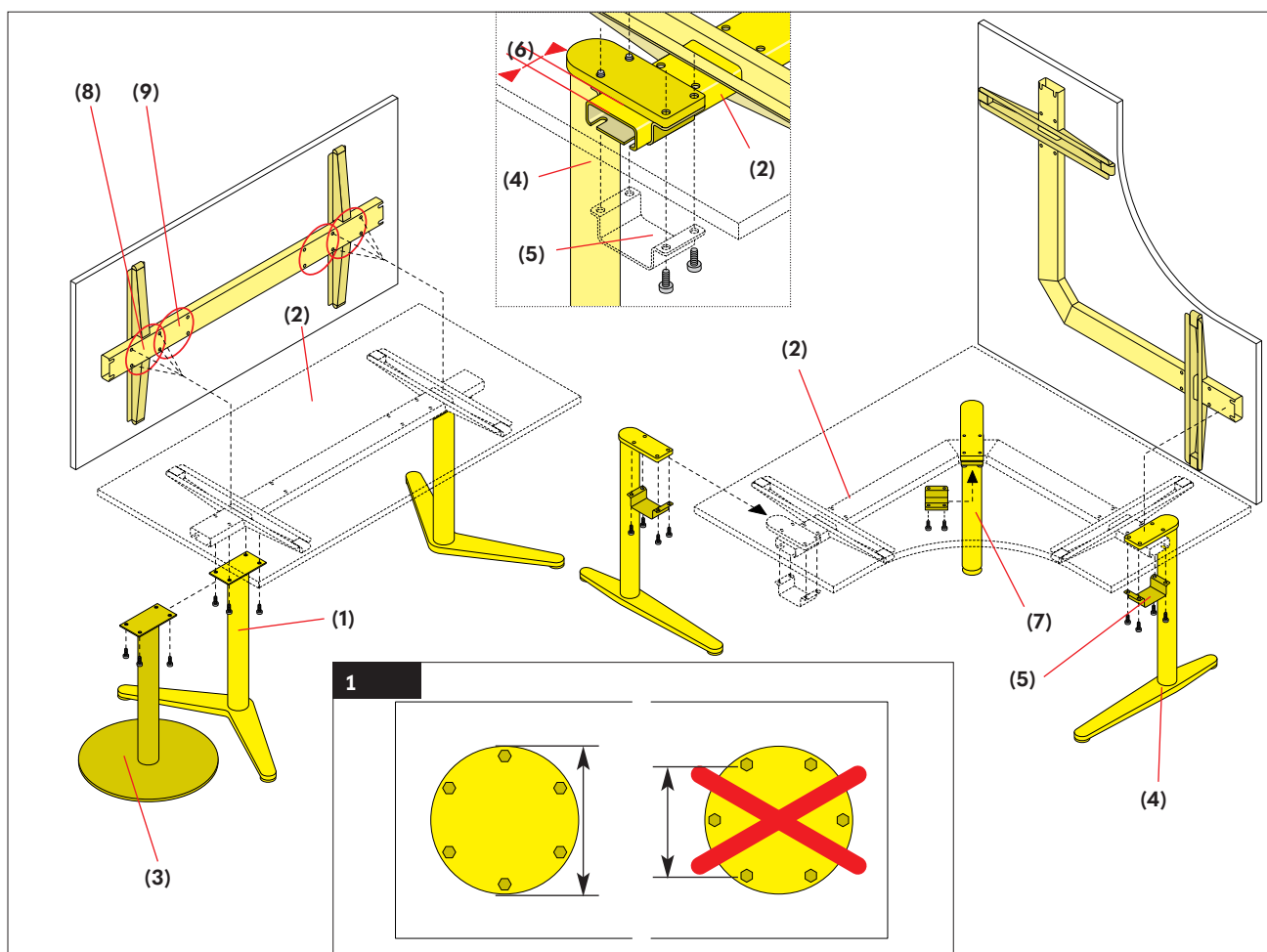
Locating piece must fit into the tube.

Firmly screw leg connection (4) and cross-member (5) together with two 6.4 washers (6) and M6x50 mm hexagon-socket screws (7).

#### **Important!**

Before screwing down, make sure the U-bracket is aligned to the table top (flush).

Then tighten screws (3).



## 4. Securing the posts/legs to the table-top cross-member

Post/leg with V-foot (1) or disk foot (3). Screw the base assemblies in position (8) with four M8x25 mm self-tapping hexagon-socket screws to cross-member (2).

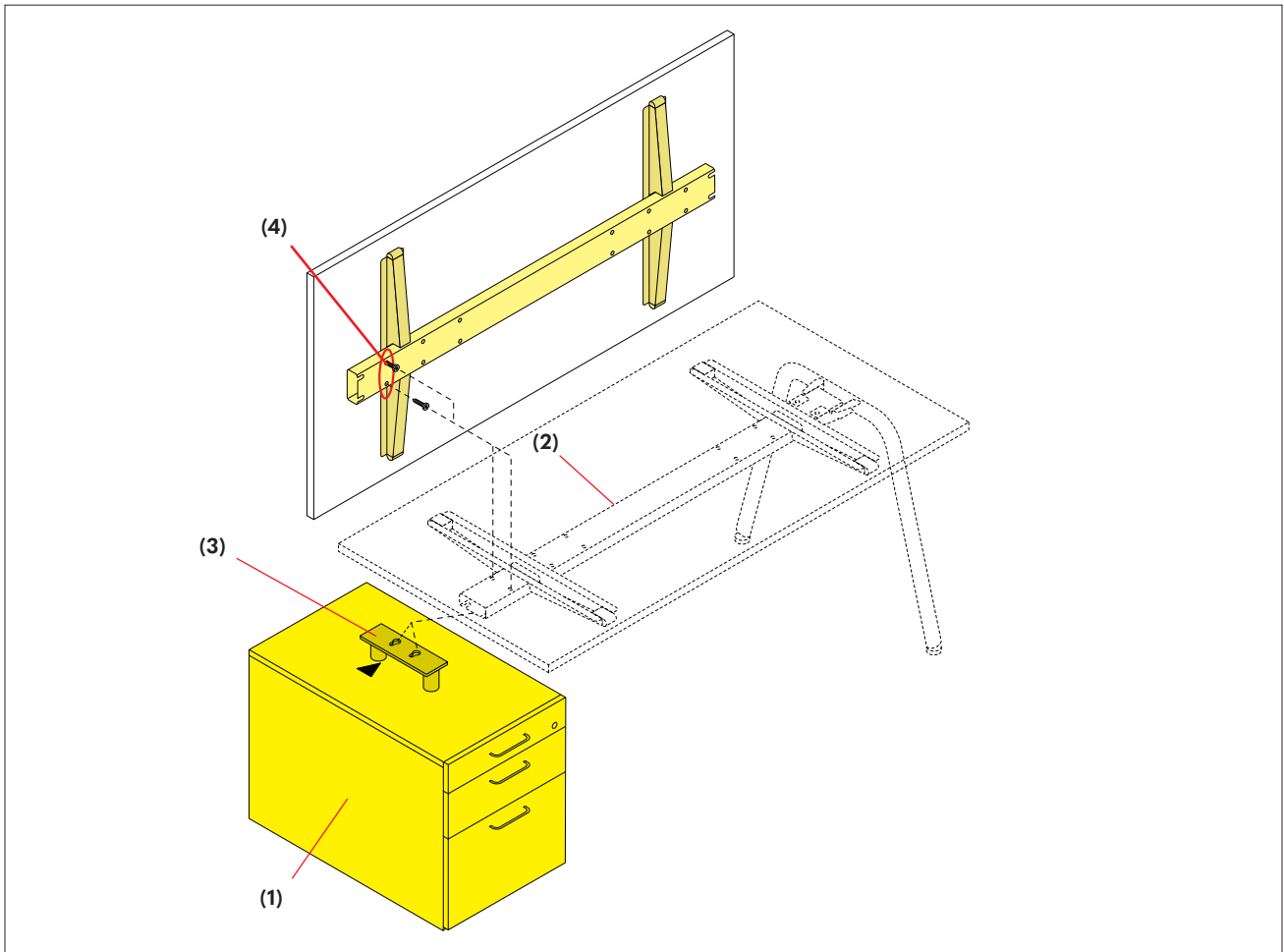
If holes are additionally provided for position (9), screw the legs/posts with a V-foot or a disk foot into position (9). Exception: In the case of semicircular table model nos. 21560-21563, mount the leg/post at the round end in position (8).

**Important!** Check the position of the adjustable glide elements to avoid the risk of tilting. (Figure 1) These are usually correctly preinstalled at the factory.

C-foot (4). Screw with clamp (5) and four M6x16 mm hexagon-socket screws drawn in 20 mm (6) from the tube edge to cross-member (2).

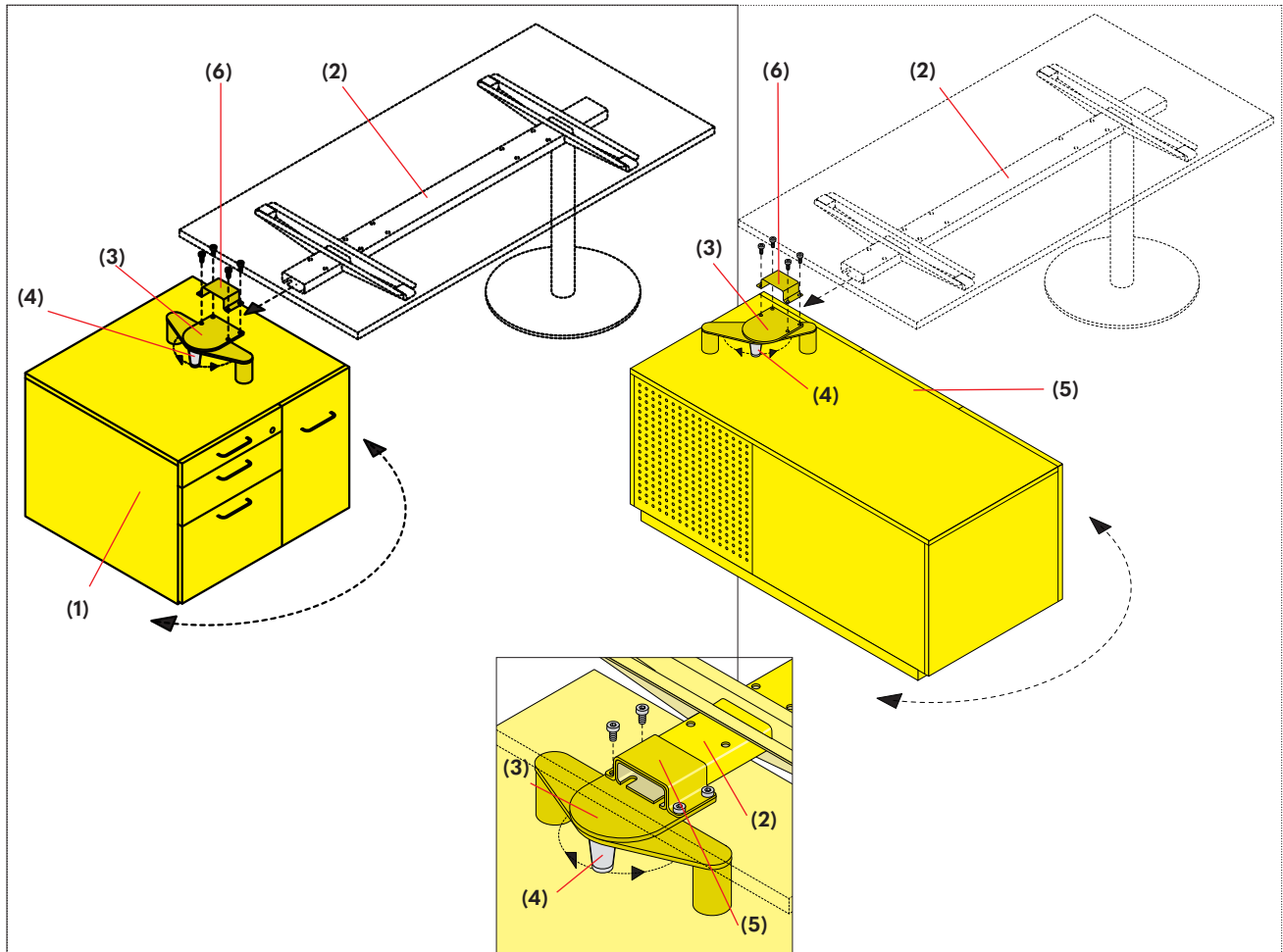
Additional post/leg (7) (corner/angle workstation).

Screw with clamp (5) and four M6x16 mm hexagon-socket screws to cross-member (2).



## 5. Securing the upright container to the table-top cross-member

**Upright container (1):** Insert two M8x16 mm self-tapping counter-sunk-head screws in position (4) into cross-member (2). Slide the table with the inserted screws in the keyholes of carrier plate (3). Align the container to the table top. Then tighten down the screws.

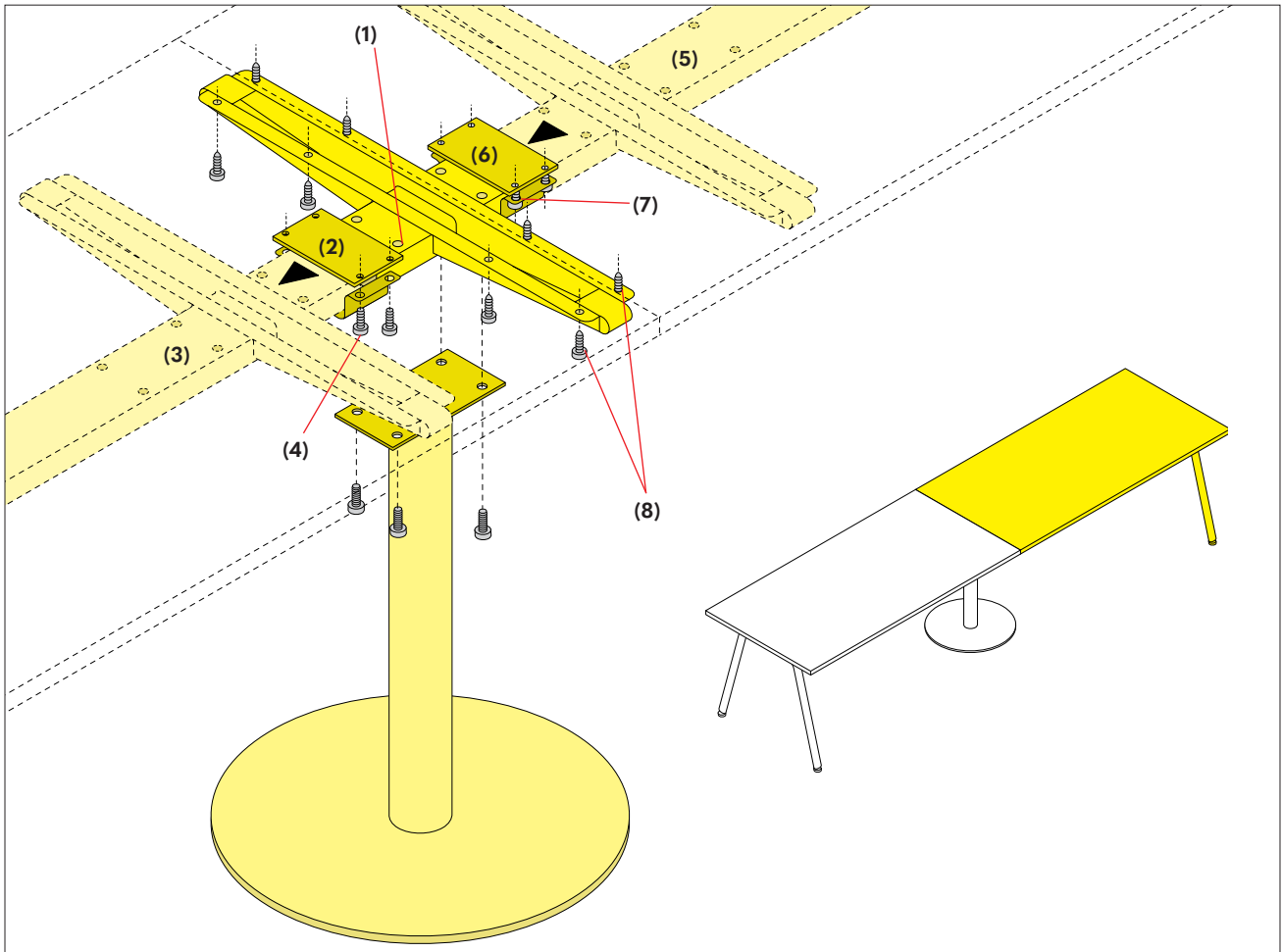


## 6. Securing the cube container and sideboard to the table-top cross-member

(Mounting table top on cube container (1) and sideboard (5) carcass furniture.)

Gently position clamp (6) with 4 hexagon-socket screws on carrier plate (3). Slide cross-member (2) underneath clamp (6) until the clamp is flush with the tube. Now tighten down the 4 screws.

Release the pivot bearing with lever (4). Turn the container through the desired angle in relation to the table and tighten down the connection again with lever (4).



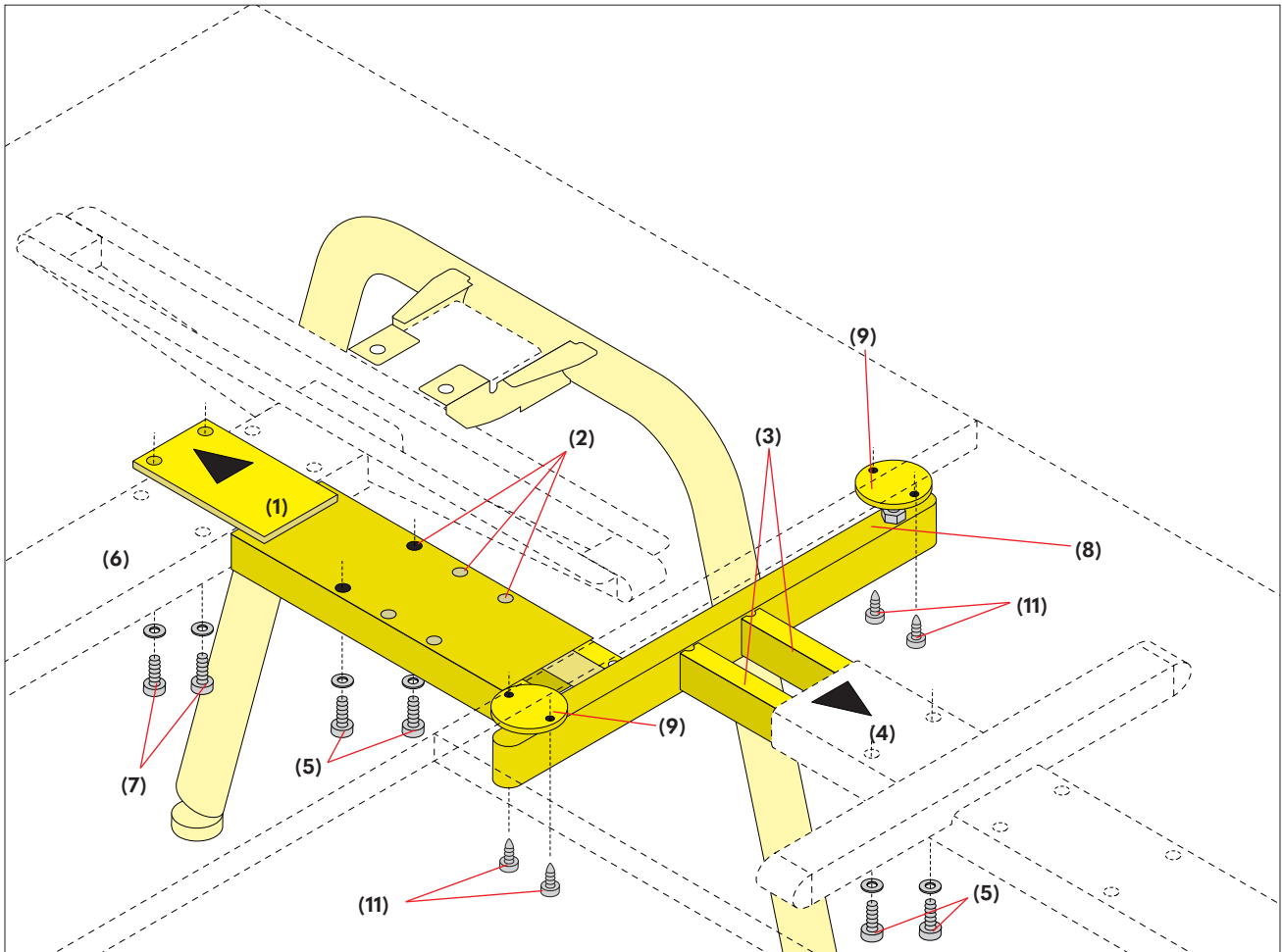
## 7. Linear table connector

Screw the post/leg with V-foot or disk foot with four M8x25 mm self-tapping hexagon-socket screws to table connector (1).

Slide table connector (1) with clamp (2) over cross-member (3) and insert the four M6x16 mm cheese-head screws (4). Slide the add-on table with cross-member (5) into released clamp (6) and align the table tops to each other.

Tighten the four M6x16 mm hexagon-socket screws in each case on both sides (4) and (7).

Screw the table connector with eight 5x20 mm chipboard screws (8) to the table tops.



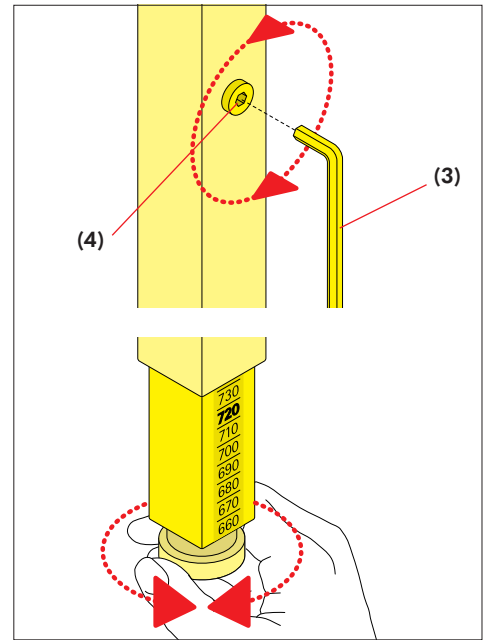
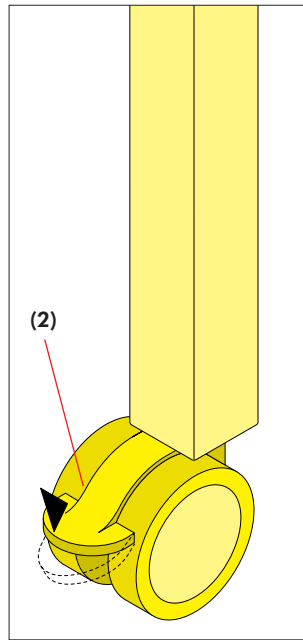
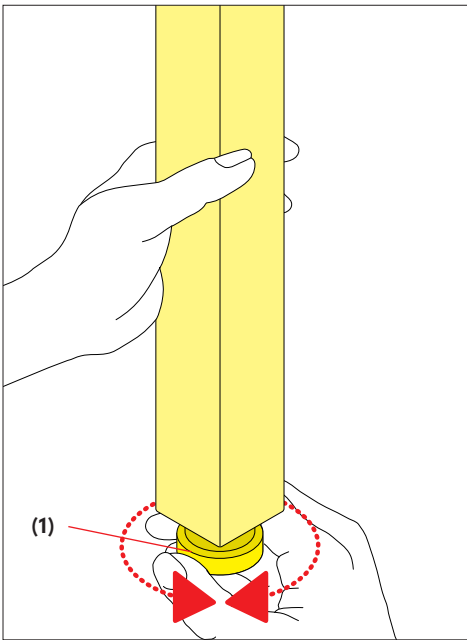
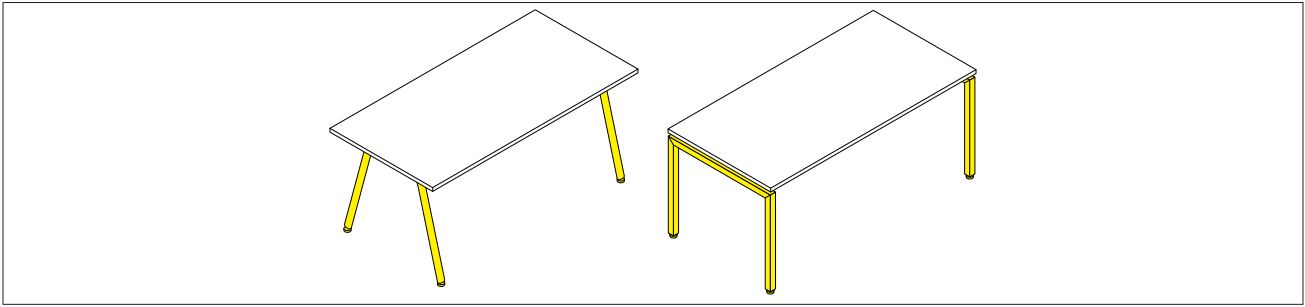
## 8. 90° table connector

Adjust adjusting part **(1)**, depending on the available table depth **(2)**, and secure with washers and M6x25 mm self-tapping cheese-head screws **(5)**.

Slide connecting element **(3)** sideways into the cross-member of add-on table **(4)**. Screw on the connecting element with washers and M6x25 mm cheese-head screws **(5)**.

Slide adjusting part **(1)** over the cross-member of table **(6)**. Push the tables together and align. Screw down adjusting part **(1)** with two washers and M6x60 mm cheese-head screws **(7)**. Adjust adjustable glide elements **(8)** so that connecting disks **(9)** support the table tops.

Screw connecting disks **(9)** each with two 5x20 mm chipboard screws **(11)** to the table top.

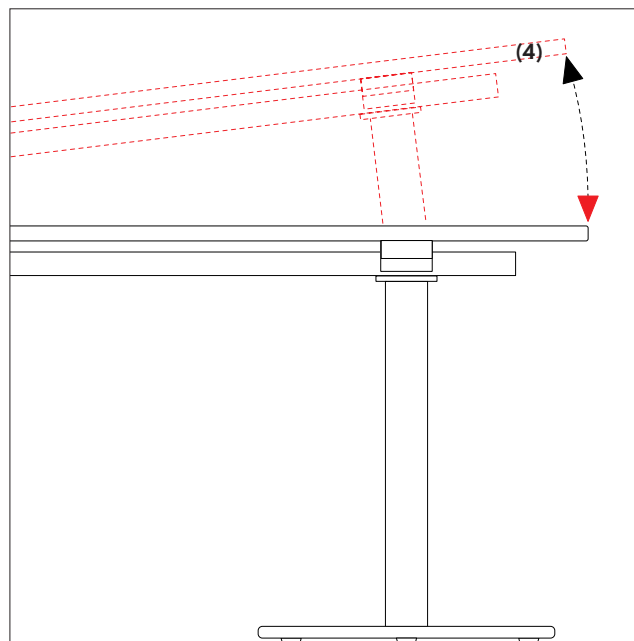
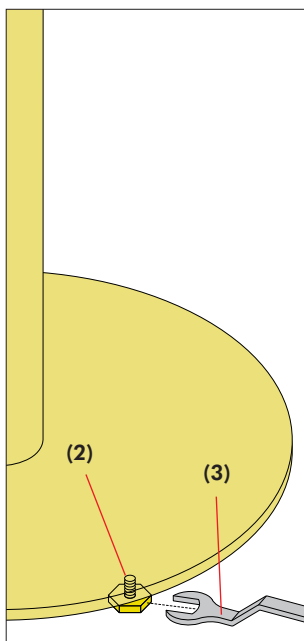
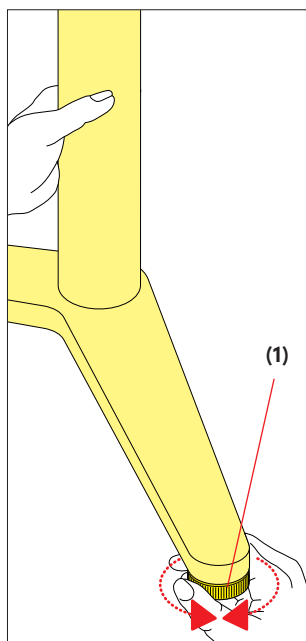
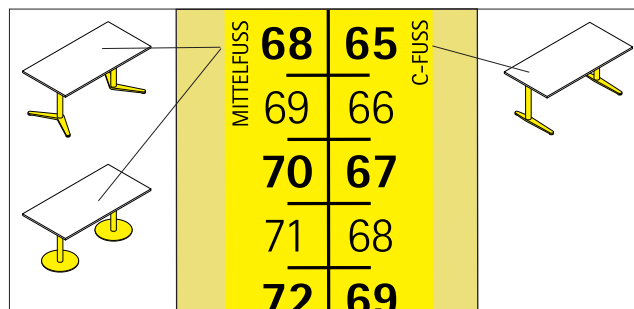
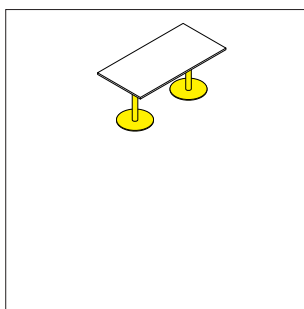
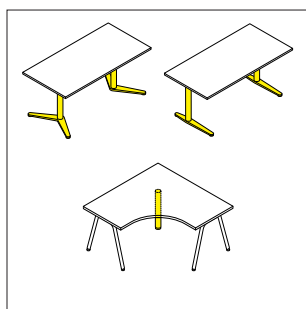


## 9. Fine-adjusting and adjusting the table height at U-brackets

**Fine-adjusting the table top at fixed-height U-brackets:** Align the table horizontally at adjustable glide element (1). Lift the table to turn the adjustable glide element by hand (approx. 10 mm vertical travel).

**U-bracket with casters:** Lock the casters at foot lever (2).

**U-bracket with grid height adjustment:** For grid height adjustment, the locking screw in the table leg must be released with a 5 mm Allen key, model no. 21495 (3). Press on locking screw (4) to pull out/push in the inner tube further. The height can be read off on the measurement scale. After this coarse adjustment (10 mm increment), secure the locking screw in the table leg again with the Allen key. Turn the adjustable glide element (approx. 10 mm vertical travel) to carry out horizontal fine adjustment of the table.



## 10. Fine-adjusting and adjusting the table height at posts/legs.

Fine adjustment at the post/leg, C- and V-feet. Align the table horizontally at adjustable glide element (1). Lift the table to turn the adjustable glide element by hand (approx. 10 mm vertical travel).

Fine adjustment at the disk foot. The post/leg with disk has height-compensating screws (2). 10 mm vertical travel. Use a VS special wrench (= offset engineer's wrench) (3).

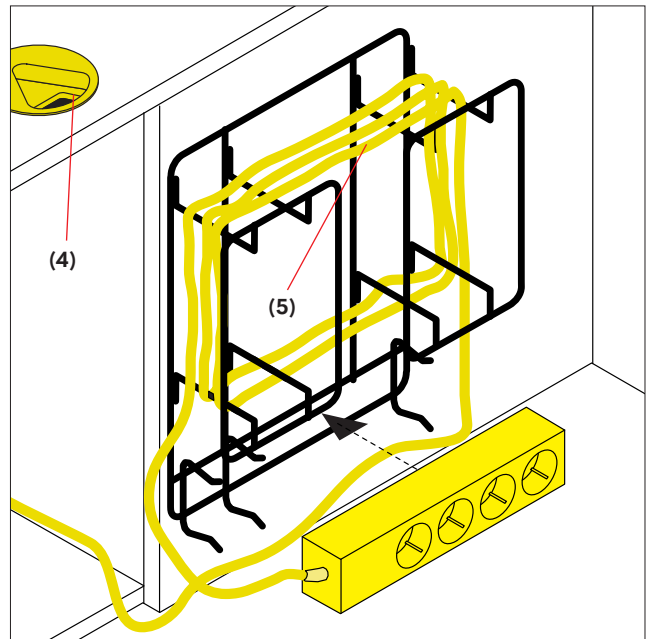
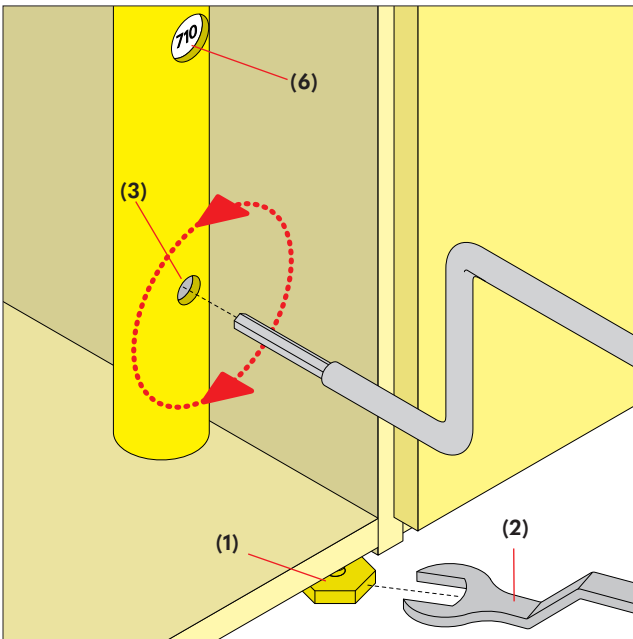
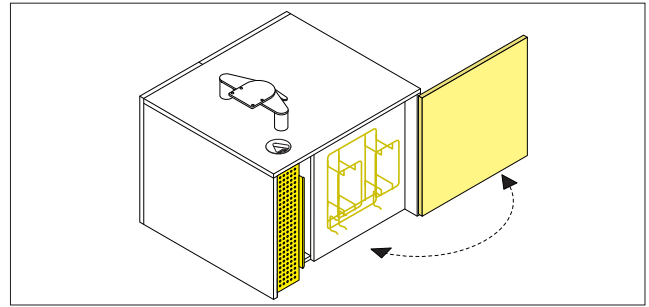
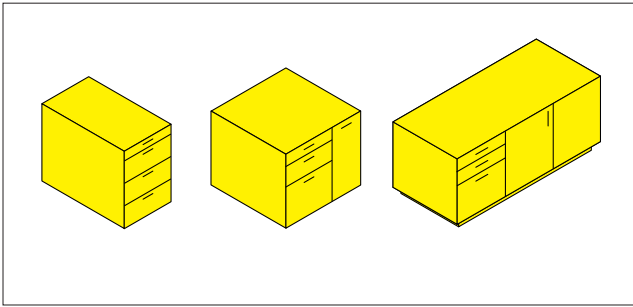
**Important!** The measurement scale shows two height indications: one for the C-foot and the other for the center foot (post/leg / V-foot).

"Center foot" refers to all posts/legs which are mounted centrally under the cross-member.

**Post/leg, C- and V-feet with manual height adjustment (locking mechanism):** Height adjustment is performed by raising the table to the desired position. To reduce the table height, move the table into the uppermost position (4) so that it can then be lowered to the desired height.

**Caution!** This operation can place the table in a heavily inclined position. Remove any objects that are not non-slip. It is best to perform this operation on both sides at the same time, i.e. with two persons. In the event of a disk-foot and sideboard combination, first move the sideboard into the middle position and release the pivot bearing with the lever for this operation.

Tables with electric height adjustment. Refer to separate operating instructions.



## 11. Fine-adjusting and adjusting the table height at body base assemblies. Cube-container cable management

**Fine adjustment at fixed-height upright containers, cube containers and sideboards:** The cube container has height-compensating screws (1).

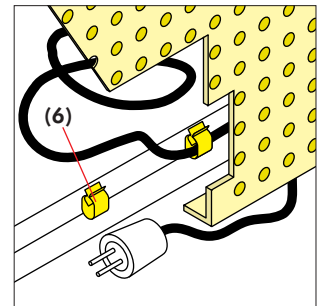
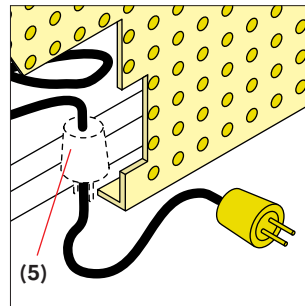
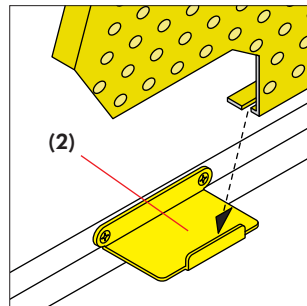
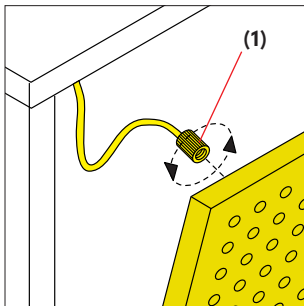
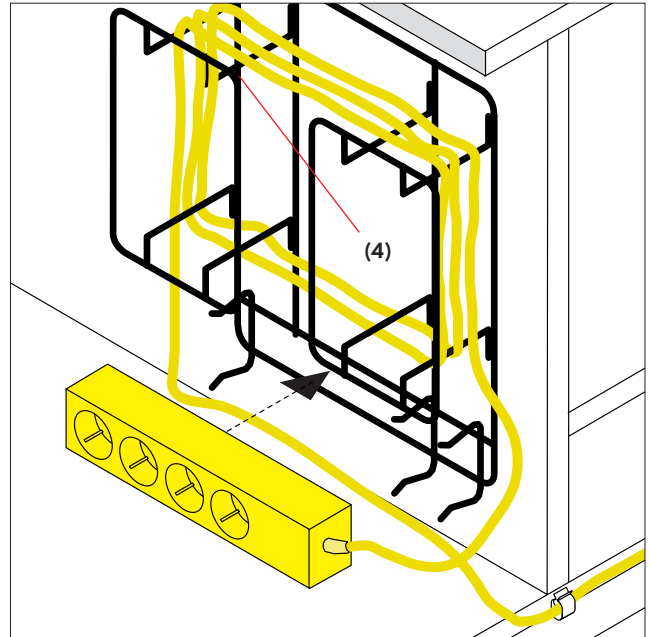
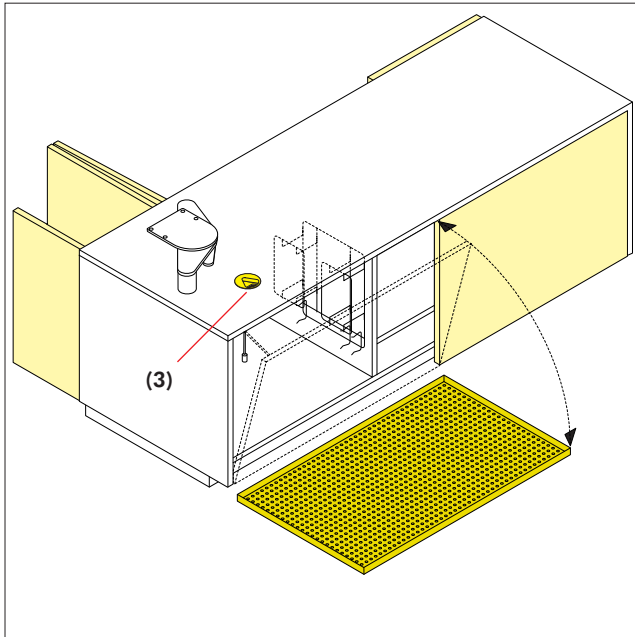
10 mm vertical travel. Use a VS special wrench (= offset engineer's wrench) (3).

**Adjustment the table heights at cube containers and sideboards:** Insert the crank handle in the designated hole in height-adjustment tube (3) (cube container interior) and turn clockwise or counterclockwise until the desired table-top height is set. The set height can be read off on the measurement scale (6) of the inner tube.

**Cube-container cable management:** The top surface features a cable outlet (4), through which the cables can be fed into the interior of the cube container. On the back there is between the door and the body a mount (5), to which the assorted cables can be secured.



**Caution!** Do not coil the electrical cable excessively when using. This creates the danger of a build-up of heat. Consult a qualified electrician or uncoil the cable so that it is only coiled a few turns.



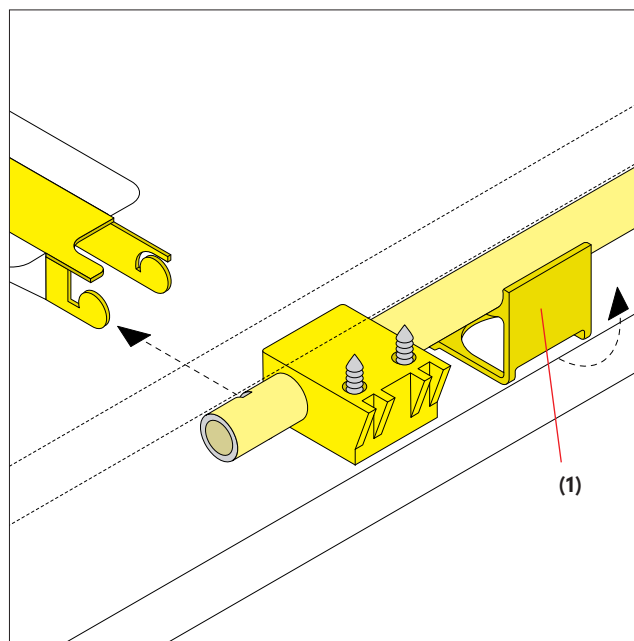
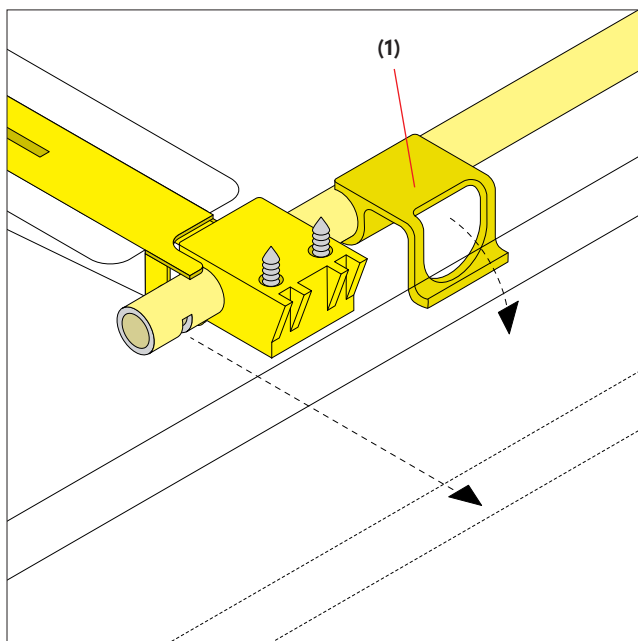
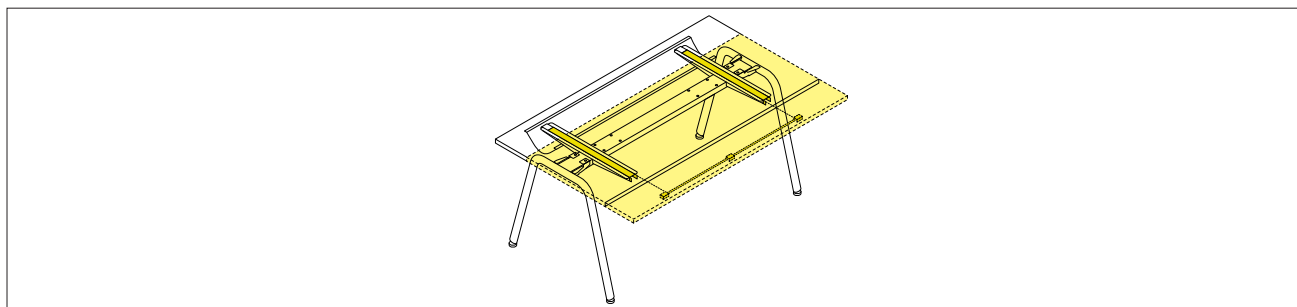
## 12. Opening out the perforated-sheet back panel. Sideboard cable management

**Open out or remove the perforated-sheet back panel:** Release the back-panel lock. Open out the back panel (extent of opening limited by a steel cable). Release the steel cable from the back panel by way of knurled nut (1). Remove the back panel completely.

**Refitting the back panel:** Place the back panel in mounting (2). Twist knurled nut (1) of the steel cable back into the back-panel screw.

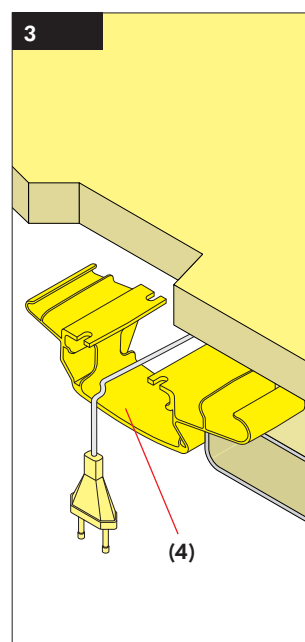
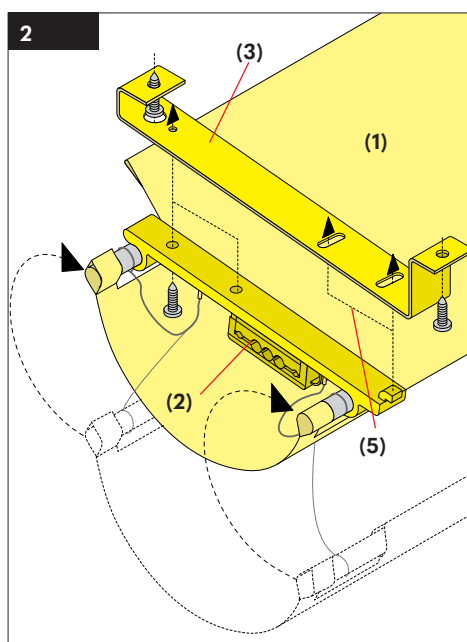
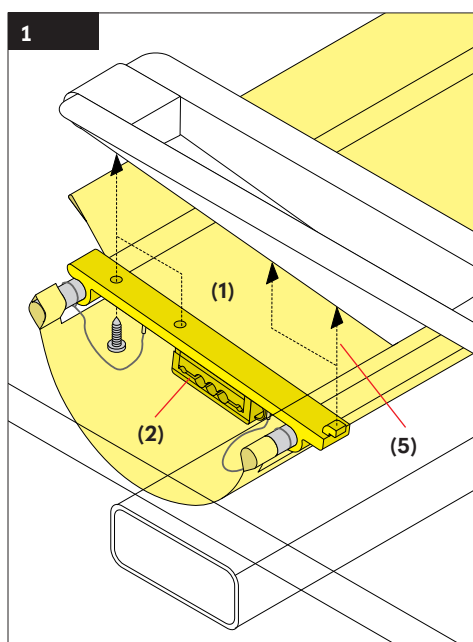
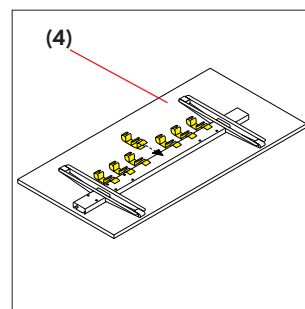
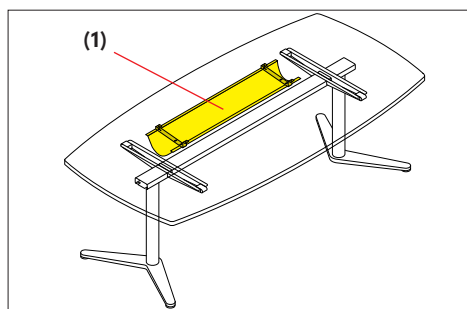
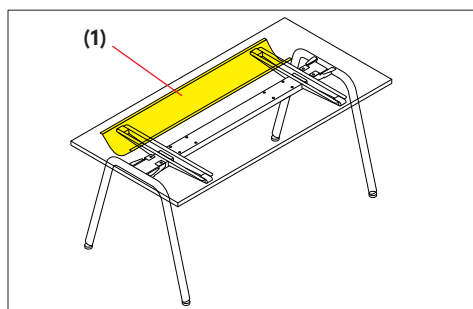
**Cable management:** The top surface features a cable outlet (3), through which the cables can be fed into the interior of the sideboard. Inside the sideboard there is a mount (4), to which the assorted cables can be secured. The cables (5) can be fed in and out and secured to clips (6) between the back panel and the body over the entire base area.

**Caution!** Do not coil the electrical cable excessively when using. This creates the danger of a build-up of heat. Consult a qualified electrician or uncoil the cable so that it is only coiled a few turns.



### 13. Function of the sliding top.

Sliding top. Fold down turning handles **(1)** and unlock the table top. The top can be pulled approx. 200 mm forwards so as to facilitate access to the cable tray. Then slide the top back again until the turning handles engage and lock.

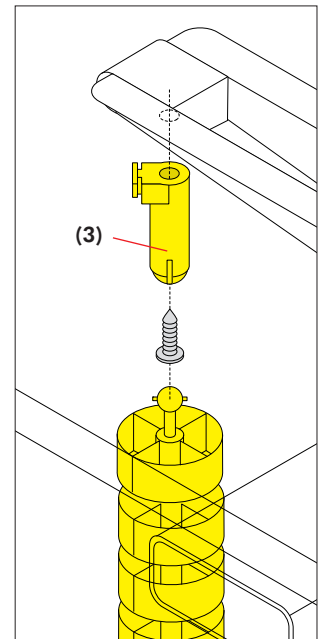
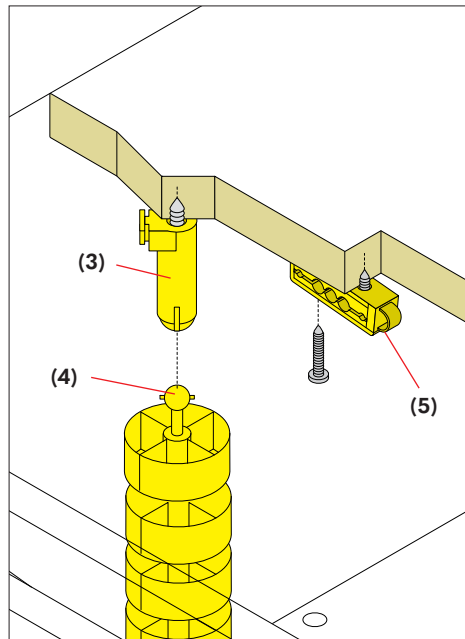
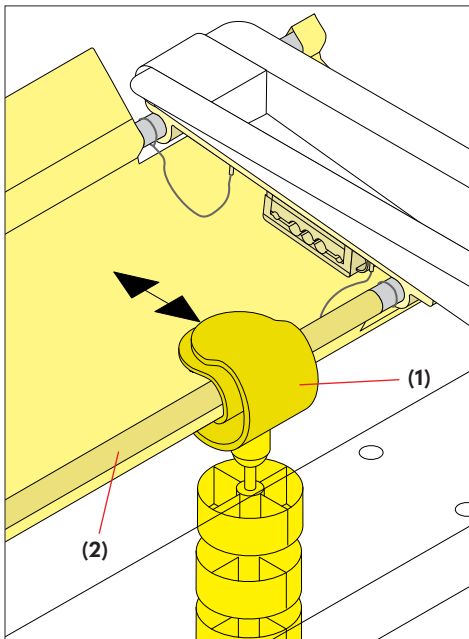
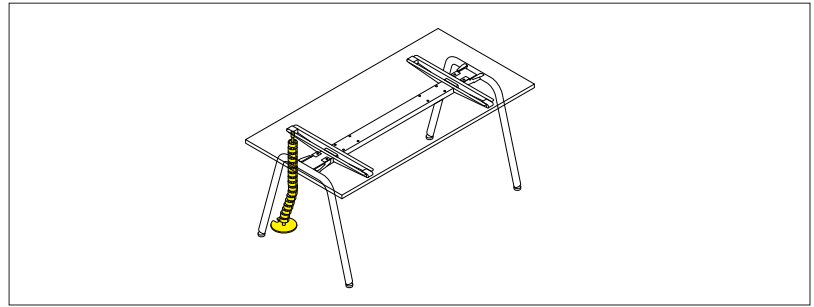
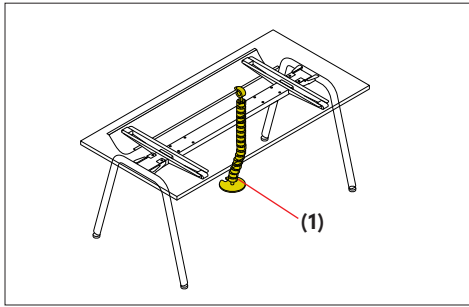


## 14. Textile cable tray. Securing the cable clips.

**Cable clips:** Plastic cable guides (4) are mounted or inserted between the table top and the cross-member (Figure 3).

**Textile cable tray:** The textile cable tray (1) can be folded down on both sides (Figure 2) and is secured to the under side of the mounting bracket (Figure 1). In the case of tables with an angled cross-member, the textile cable tray is secured on one side to the mounting bracket and on the other side by means of a bracket (3) to the table top (Figure 2). In the case of conference tables, the textile cable tray is secured on both sides by means of bracket (3) to the table top (Figure 2). Depending on the table depth, the textile cable tray can be moved 50 mm outwards (5).

**Important!** If a multiple socket-outlet is in place, the cable must be secured to the strain-relief device (2).



## 15. Securing the cable chain.

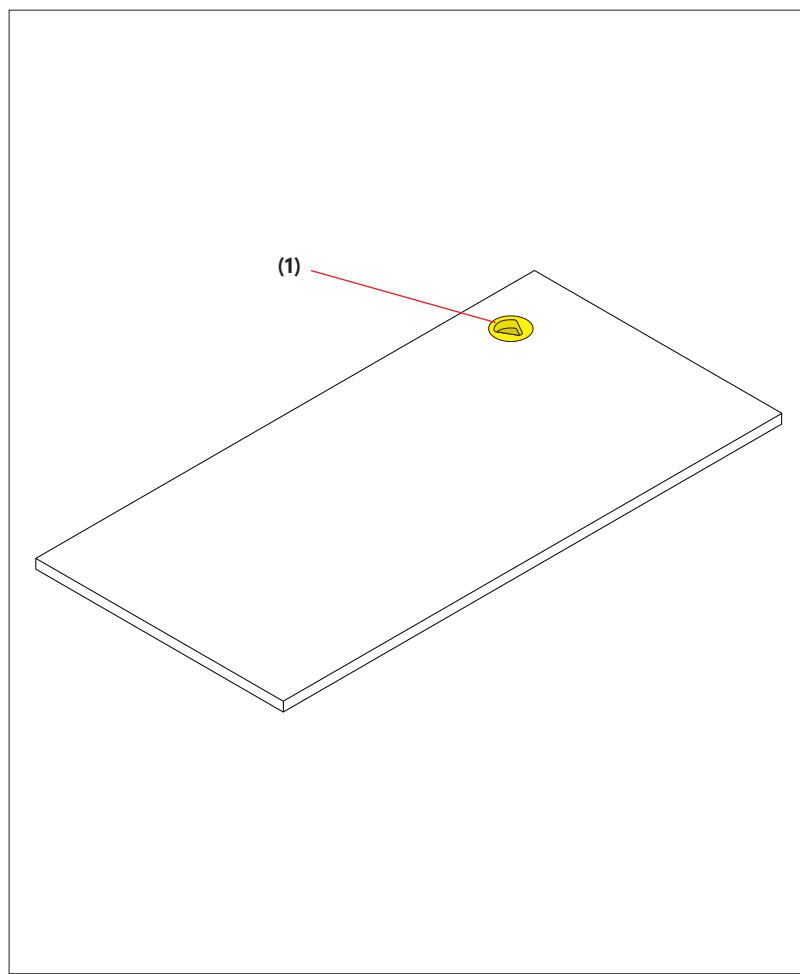
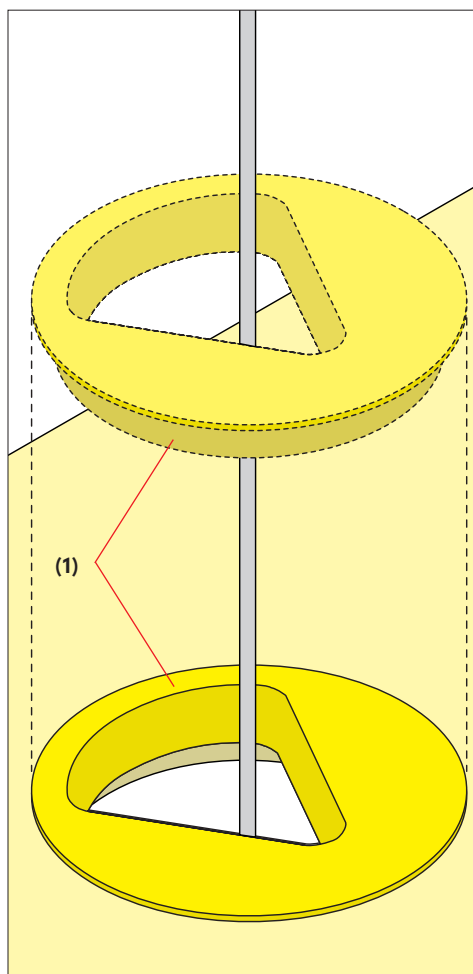
**Cable chain (1):** This is suspended from the cross-rod of cable-tray holder (2). The cable chain consists of interconnected elements (4).

If there is no textile cable tray, then attach with adapter (3) for the cable chain and the 4.2x13 mm screws to the mounting-bracket hole or directly to the underside of the table top (long bit insert required).

**Strain-relief device without textile cable tray:** Secure strain-relief device (5) with two 3x20 mm chipboard screws under the table top.

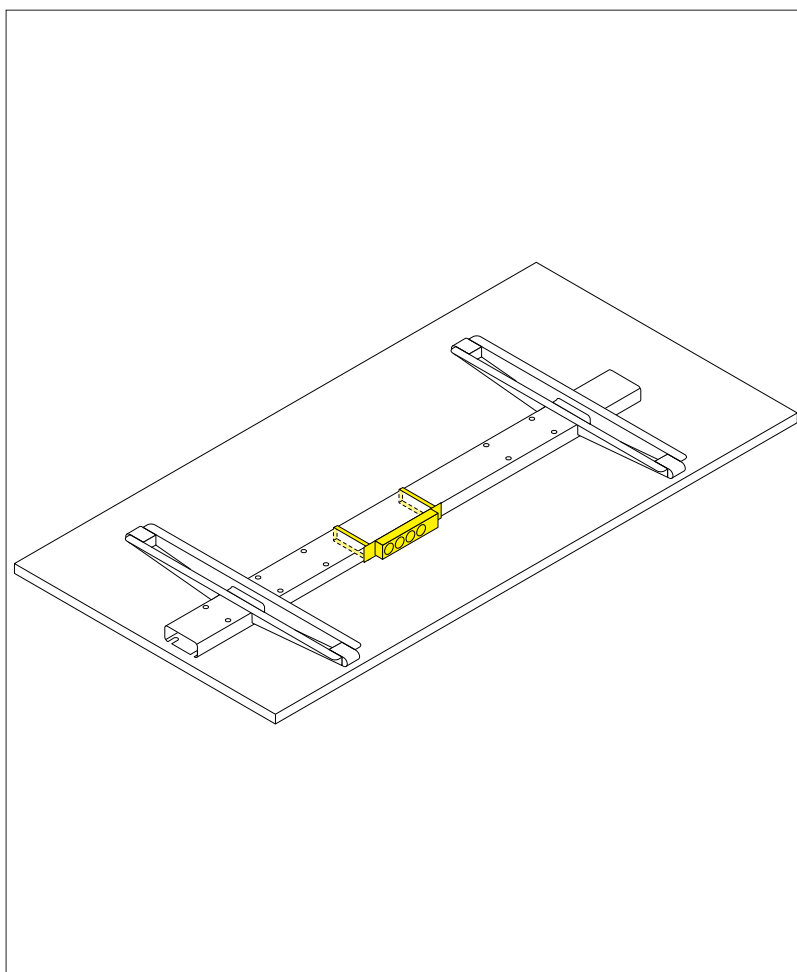
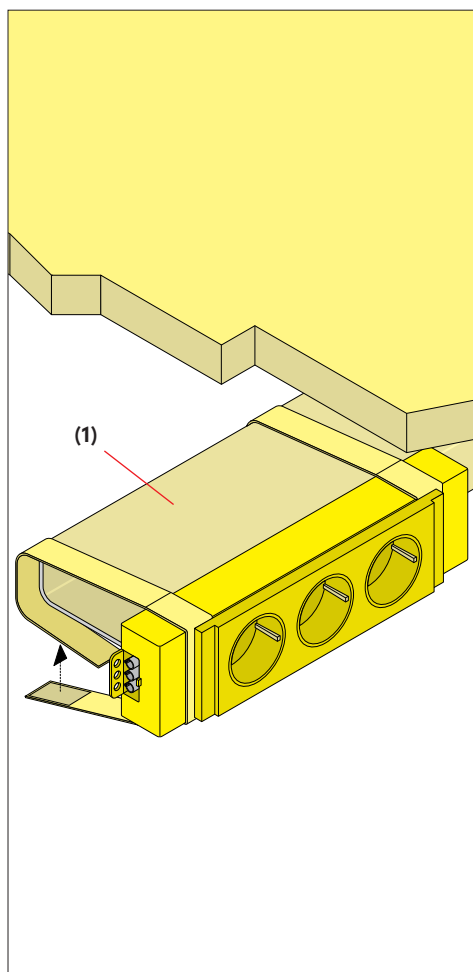


**Caution!** All the cables which are fed to and from the furniture must be secured at the strain-relief device.



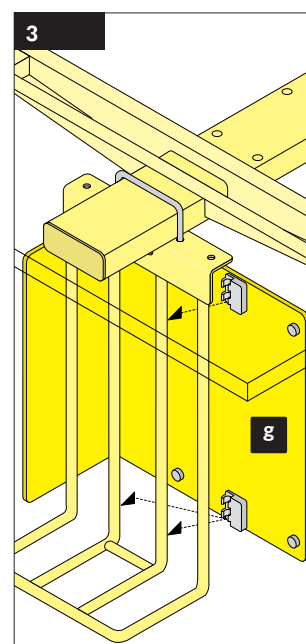
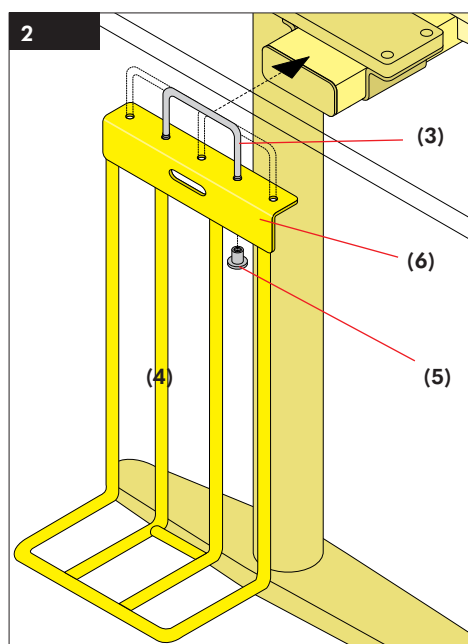
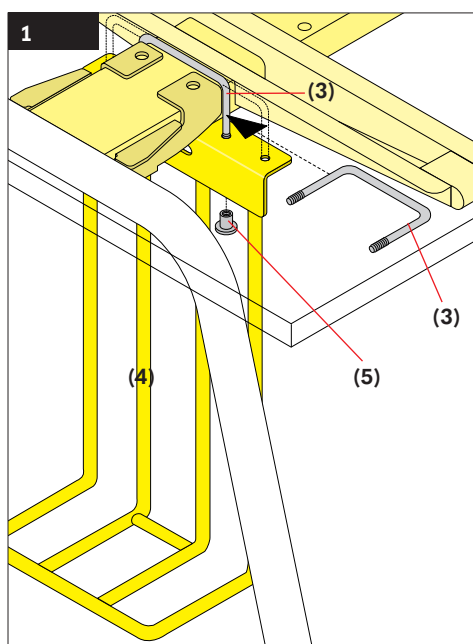
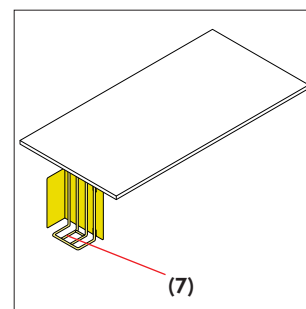
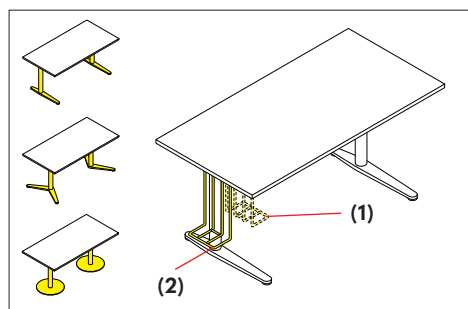
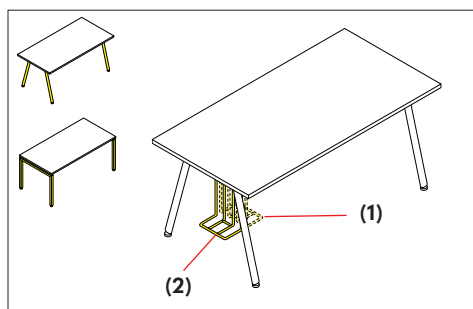
## 16. Integrated cable outlet in the table top. Electrical box.

**Cable outlet:** Feed the cable through cable outlet (1).



## 17. Securing the socket-outlets

**Triple socket-outlet linkable and quadruple socket-outlet under the table top:** Fasten the socket-outlet strip in the desired position to cross-member (1) with Velcro tape.



## 18. Mounting the CPU bracket.

**Important!** CPU brackets can be mounted facing inwards (1) and facing outwards (2). (If a standing/sitting C-foot is installed, the CPU bracket can only be mounted facing outwards.)

CPU brackets can be mounted on the right or left side of the table.

**For mounting between the base assemblies (Figure 1):** (with U-brackets and possibly between the mounting brackets). Slide M6 mm stirrup bolt (supplied) (3) over the cross-member. Guide CPU bracket (4) from below into the stirrup bolt and tighten down the two M6x12 mm sleeve nuts (5).

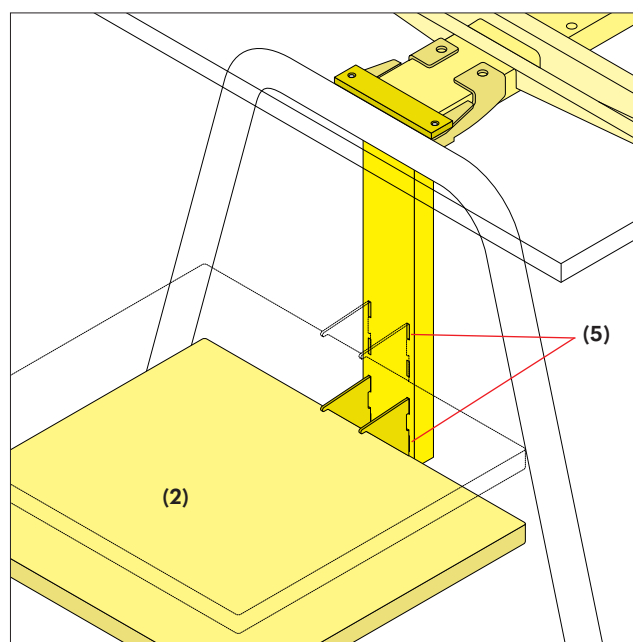
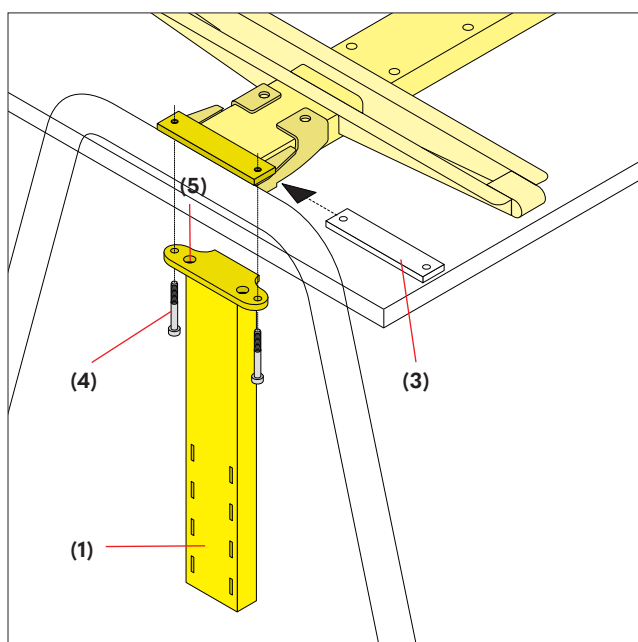
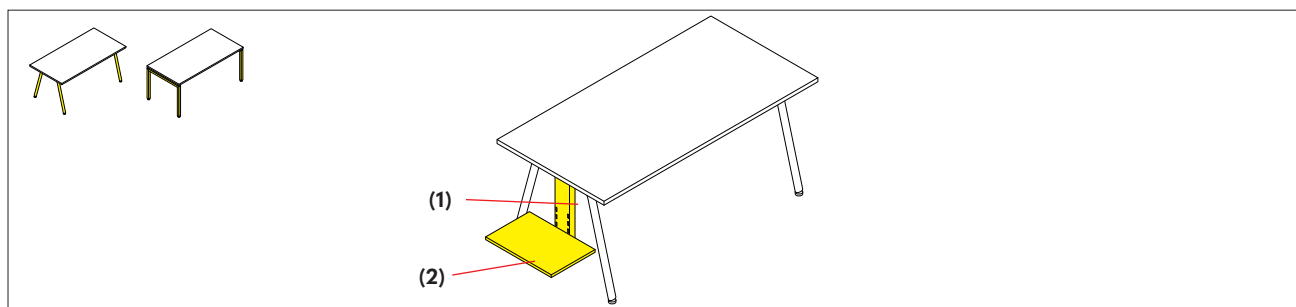
**For external mounting (Figure 2):** Guide M6 mm stirrup bolt (supplied) (3) through L-bar (6) and screw on both M6x12 mm sleeve nuts (5). Slide CPU bracket (4) onto the cross-member and tighten down both sleeve nuts. Depending on the type of computer, the CPU bracket can be moved 58 mm. To do so, do not screw stirrup bolt (3) to L-bar (6) in the middle position.

**L-plate (7) on the CPU bracket (Figure 3):** The L-plate is attached to the CPU bracket and can be moved by the distance of the strut.



**Caution!**

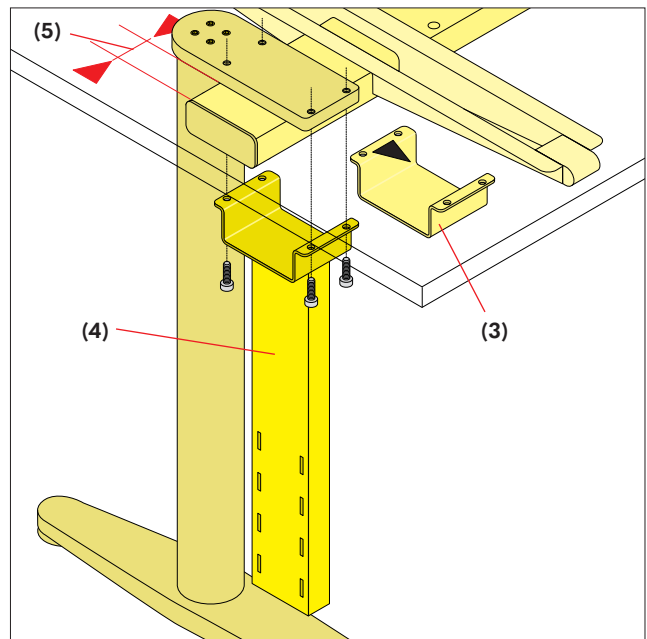
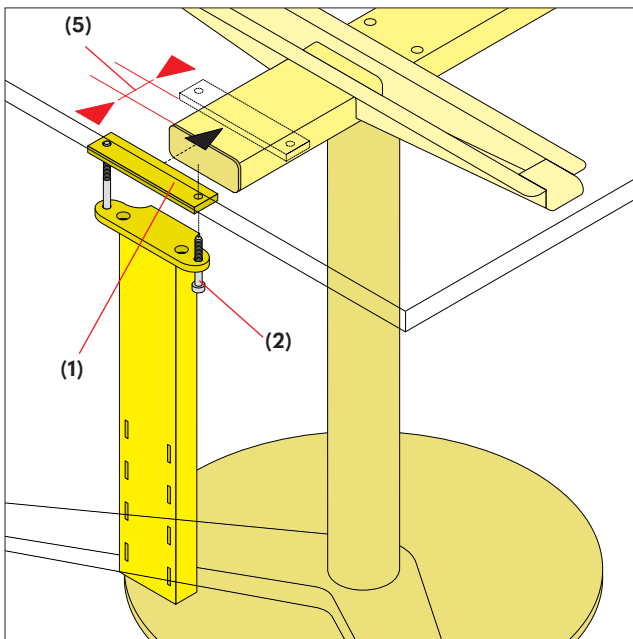
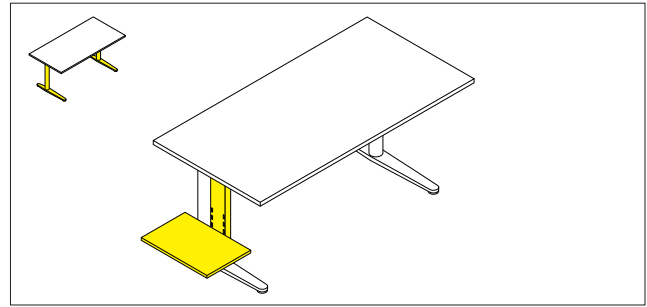
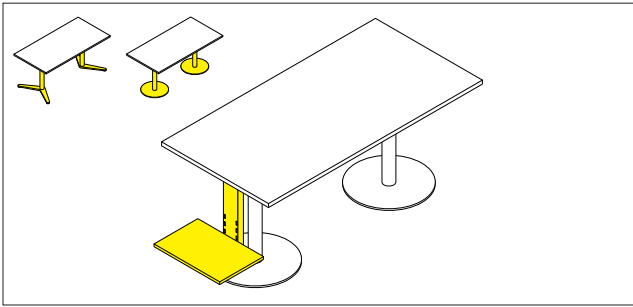
Do not cover the PC fan with the L-plate!



## 19. Securing the printer shelf to brackets

**Printer shelf. For the U-bracket and the 4-legged table:** Slide flange (3) over the cross-member. Place rectangular tube (1) with flange from below on the cross-member in such a way that the screw heads of the U-bracket holder are sunk in lug openings (5). Screw to the cross-member with two M6x60 mm cheese-head screws (supplied) (4).

The holes for suspending shelf (2) must point outwards. Before tightening down, suspend the shelf in the desired position (5) and align parallel to the table top. Then finish by tightening down.



## 20. Securing the printer shelf to posts/legs

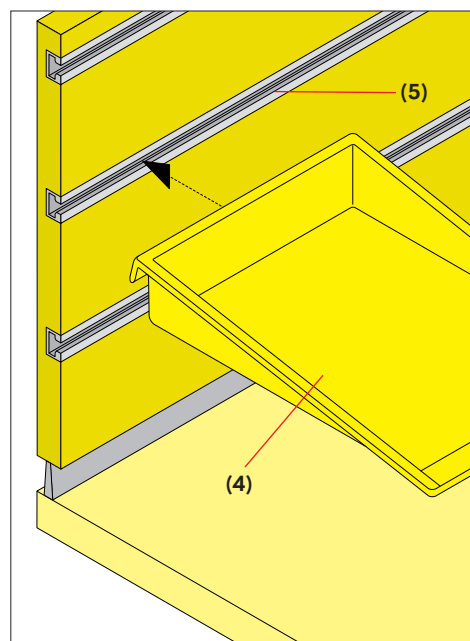
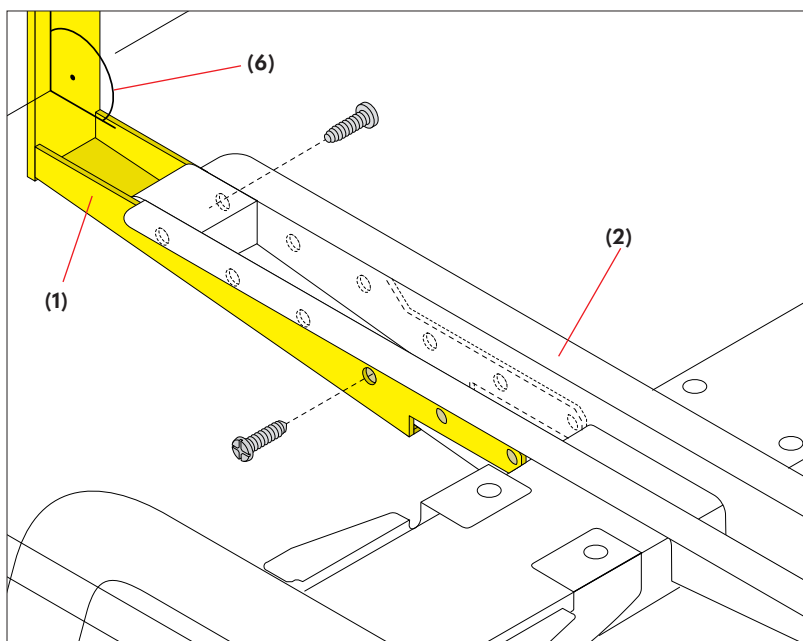
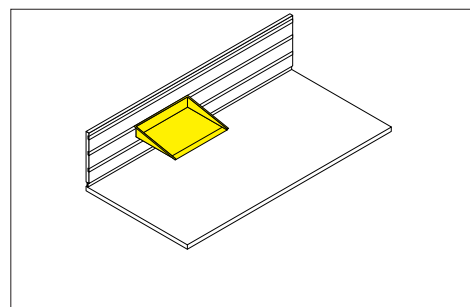
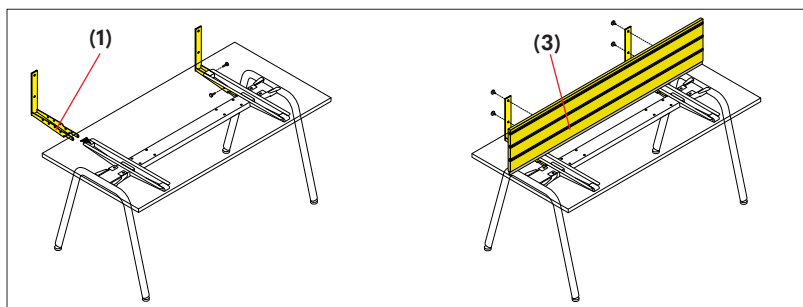
**For the post/leg with V-foot or disk:** Position flange (1) with two M6x60 mm cheese-head screws (supplied) (2) on the rectangular tube. From the outside, Slide up to 20 mm (5) onto the cross-member. The holes for suspending the shelf must point outwards. Before tightening down, suspend the shelf in the desired position and align parallel to the table top. Then finish by tightening down.

**For the C-foot:** Remove clamp (3) for the C-foot and replace with rectangular tube (4) with clamp. Ensure a spacing (5) of 20 mm.



**Important!** The table becomes unstable after the clamp is released (it should be supported by a second person).

The holes for suspending the shelf must point outwards. Before tightening down, suspend the shelf in the desired position and align parallel to the table top. Then finish by tightening down.



## 21. System connection to Serie 901.

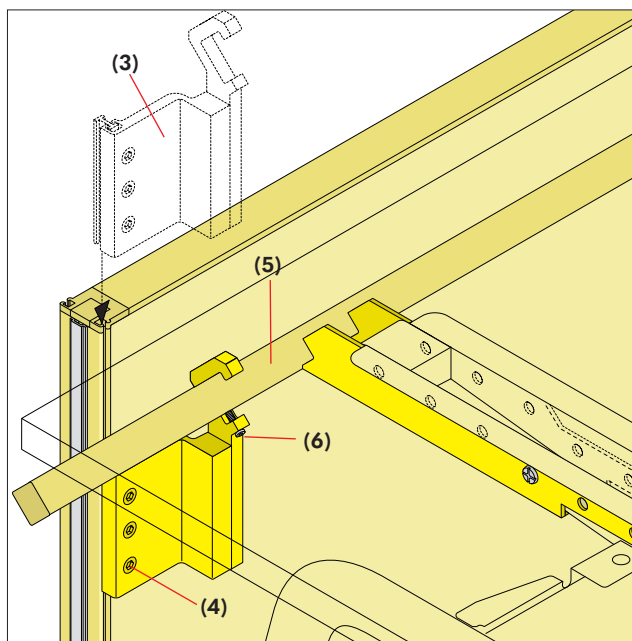
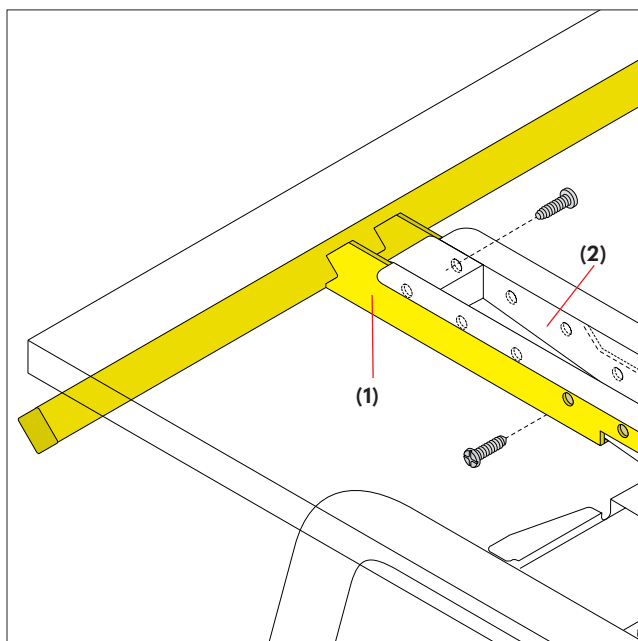
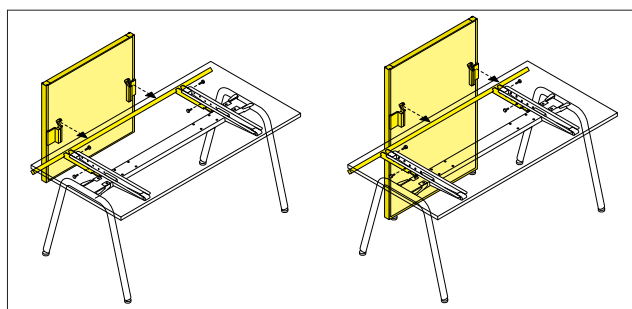
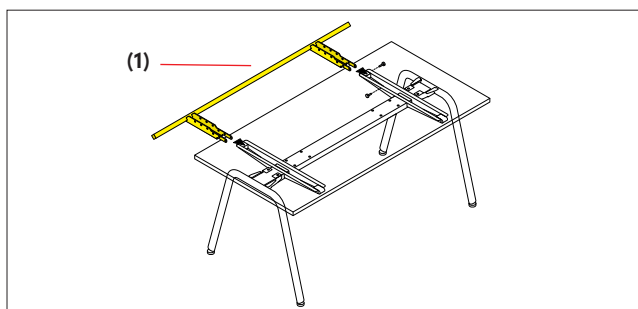
### AddBasic screen. Attaching the organization accessories.

**AddBasic screen:** Slide U-mounting brackets (1) onto table mounting bracket (2) and loosely attach in each case with two M8x25 mm self-tapping hexagon-socket screws. Secure screen (3) with 4 knurled screws to the U-mounting brackets. Align the screen to the rear edge of the table top. Align the screen 90° to the table top (6). Tighten down the screws after completing alignment. The maximum load capacity of the AddBasic screen is 10 kg.

**Accessories for AddBasic:** Slot organization accessory (4) into desired groove (5) on the screen from above.

#### The maximum load capacity of accessories is:

- Folder box 5 kg
- Utensil box and tray 1 kg



## 22. System connection to Serie 901.

### Attaching the screen or the adaptable screen.

**Rail for Serie 2000 screen:** Usually already installed at the factory. Slide U-mounting brackets (1) into the position on the table mounting bracket (2) at which square carrier ends with the table top. Screw down in each case with two M8x25 self-tapping hexagon-socket screws.

**Serie 2000 screen:** Slide clamping block (3) of the table connection into the function groove (clamping rail) of the screen. Position at the desired height. Tighten three M5x12 mm TapTite screws (4) in the clamping block. Suspend the entire screen element in cross-tube (5). Position in the linear direction and tighten down with screw (6) (M5x16mm). Vertical alignment: the screen element can be vertically aligned by releasing the 3 screws in the clamping block.

The adaptable screen is fine-adjusted at the adjustable feet on the floor.



**Caution!** An adaptable screen is not permitted on sitting/standing tables.

## 23. Product overview

|                               |                               |                               |                               |                                |                                 |
|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--------------------------------|---------------------------------|
|                               |                               |                               |                               |                                |                                 |
| <b>21581</b><br>60 x 120      | <b>21582</b><br>60 x 140      | <b>21583</b><br>60 x 160      | <b>21584</b><br>60 x 180      | <b>21585</b><br>60 x 200       |                                 |
|                               |                               |                               |                               |                                |                                 |
| <b>21511</b><br>80 x 120      | <b>21512</b><br>80 x 140      | <b>21513</b><br>80 x 160      | <b>21514</b><br>80 x 180      | <b>21515</b><br>80 x 200       |                                 |
|                               |                               |                               |                               |                                |                                 |
| <b>21521</b><br>90 x 120      | <b>21522</b><br>90 x 140      | <b>21523</b><br>90 x 160      | <b>21524</b><br>90 x 180      | <b>21525</b><br>90 x 200       | <b>21526</b><br>90 x 220        |
|                               |                               |                               |                               |                                |                                 |
| <b>21531</b><br>100 x 120     | <b>21532</b><br>100 x 140     | <b>21533</b><br>100 x 160     | <b>21534</b><br>100 x 180     | <b>21535</b><br>100 x 200      | <b>21536</b><br>100 x 220       |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21590</b><br>100 x 210       |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21591</b><br>110 x 240       |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21592</b><br>120 x 270       |
|                               |                               |                               |                               |                                |                                 |
| <b>21540</b><br>85 / 70 x 180 | <b>21541</b><br>70 / 85 x 180 | <b>21544</b><br>95 / 80 x 180 | <b>21545</b><br>80 / 95 x 180 |                                |                                 |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21595</b><br>100 / 80 x 200  |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21596</b><br>110 / 90 x 220  |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21597</b><br>120 / 100 x 240 |
|                               |                               |                               |                               |                                |                                 |
| <b>21550</b><br>85 / 70 x 180 | <b>21551</b><br>70 / 85 x 180 | <b>21554</b><br>95 / 80 x 180 | <b>21555</b><br>80 / 95 x 180 | <b>21565</b><br>80 / 91 x 207  |                                 |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21566</b><br>90 / 80 x 229   |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21567</b><br>80 / 90 x 229   |
|                               |                               |                               |                               |                                |                                 |
| <b>21560</b><br>90 x 215      | <b>21561</b><br>90 x 215      | <b>21562</b><br>100 x 240     | <b>21563</b><br>100 x 240     | <b>21571</b><br>80 / 120 x 222 |                                 |
|                               |                               |                               |                               |                                |                                 |
|                               |                               |                               |                               |                                | <b>21564</b><br>70 / 140 x 140  |