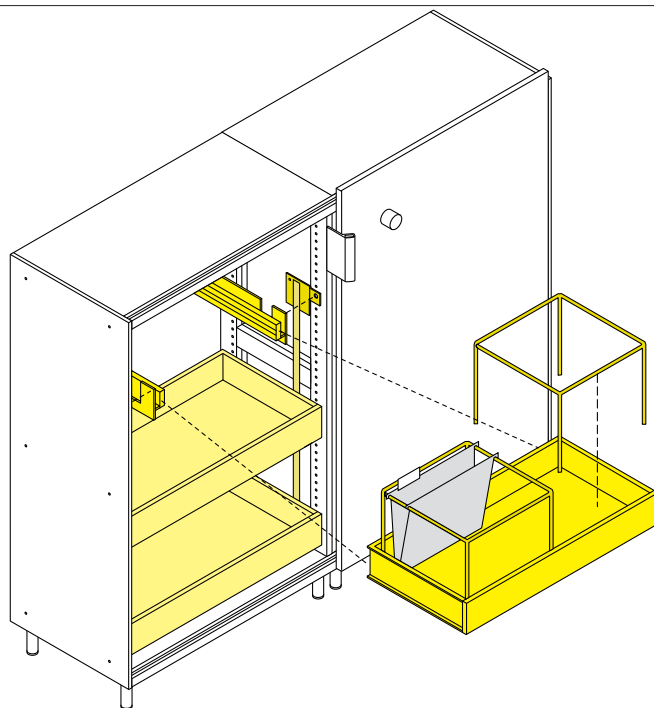




http://links.vs-service.com/downloads/70-189_V04_DEEN_Serie_700.pdf

Montageanleitung

Serie 700

Bitte sorgfältig aufbewahren!

Assembly Instruction

Serie 700

Please store this document in a safe place!

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General note on safety:

The following symbols and notes are used in our Instructions for Use:

 **Important!** This symbol indicates an important assembly note.

 **Caution!** This symbol indicates a very important note.

1. General comments:



Caution! Please read these instructions carefully before starting to use the system and keep them in a safe place for future reference. They are also available via download: (see title in header).

Intended use (scope): The current Series 700 cabinet system is an extensive system that has been designed to be suitable for use in office environments. No liability will be assumed for any use other than that intended. Any other use or use beyond the intended scope (e.g. in workshops, storage areas, damp locations) is considered to be non-intended use. The company VS Vereinigte Spezialmöbelfabriken GmbH & Co. KG shall not be held liable for any loss or damage resulting from such use.

General information on assembly:



Caution! The system may only be assembled by trained specialist personnel.

Scope of delivery, assembly, transport:

- The Series 700 cabinet system is generally supplied by VS Vereinigte Spezialmöbelfabriken GmbH & Co.KG preassembled in the form of discrete elements.
- Repairs may only be performed by employees of VS Vereinigte Spezialmöbelfabriken GmbH & Co.KG.
- The assembly of subsequently supplied accessories or and conversion operations made necessary by them may only be performed by persons who are perfectly familiar with the assembly instructions. Only original VS accessories may be used.
- If you have to move the Series 700 cabinet system, make sure that all the electrical devices are unplugged from the mains and that no objects are present in the Series 700 cabinet system.

Checking the scope of delivery: Do the delivered items correspond to the assembly plans and delivery note? Is there any transport damage?

Problems? If it is not possible to install the furniture correctly, please contact the customer service in the Tauberbischofsheim plant immediately.

During assembly: Matching: If cabinets are assembled in different rooms, make sure that the cabinet elements, doors, rails and accessories are all located in the correct rooms.

Compare: Check that the layout plans and grid sheets correspond to one another. Check the position of doors and windows!

Connections: If the connections for TV, radio, telephone, network, electricity, water, ventilation etc. are hidden by the cabinet installation, you must first check the following:

- Are the necessary cut-outs already taken into account in the order confirmation?
- Ask/inform the building owner or architect whether/those these cut-outs are necessary.
- VS must inform the customer if, for example, other items cannot be used due to the cabinet wall.
- Clarify whether switches or lines have to be moved.
- The customer must ensure that the various contractors can work together successfully and on-schedule.
- Clarify whether holes have to be drilled for cavity wall boxes (68 mm) or cut-outs.
- If multiple holes have to be drilled, observe the correct center distance (72 mm)!
- If in doubt: Request binding sketches or diagrams.
- Present and request authorization of document relating to the assumption of costs.

Miscellaneous: Disposal: Remove the packaging from the furniture and dispose of it in an environmentally friendly manner.

Corner protectors: These are located on the bottom side of the cabinets and should usually be removed.

Fittings: Prior to assembly, clarify which inserts are to be assembled in which cabinets.

On the Web: You can find these Instructions on the Web:

Use: Please take account of the notes on the following pages.

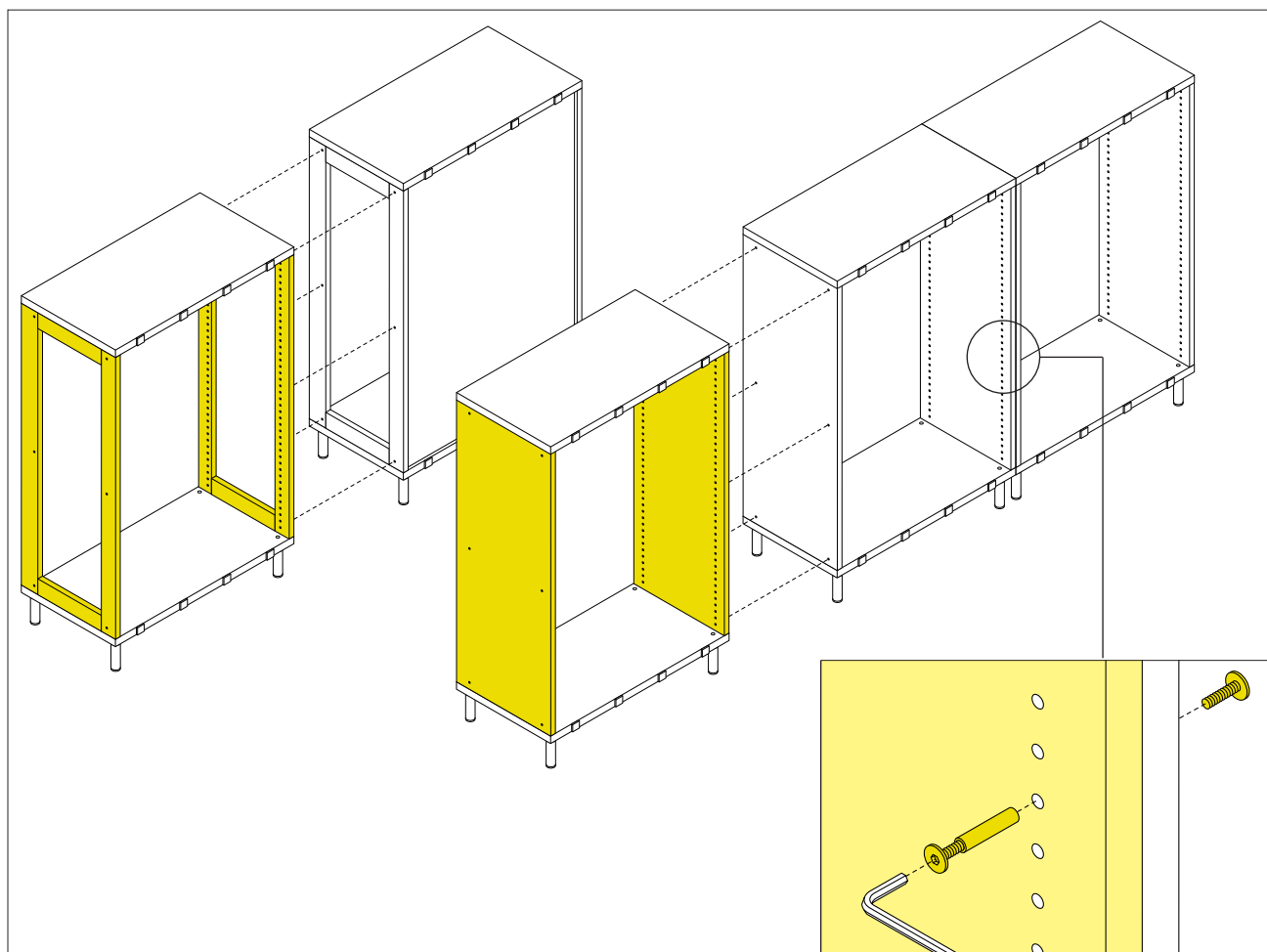
Faults and service: If any faults occur, please contact our Customer Service: kundendienst@vs-moebel.de

Maintenance and cleaning: On the Internet: vs.de/kataloge/reinigung/en

Transfer and Disposal: If the product is transferred to another party then it must be accompanied by these Instructions. Please contact your responsible local authority department regarding environmentally friendly disposal.

The indicated electric and electronic components must not be disposed of with the ordinary waste. They must be removed from the furniture unit before the unit is sent for disposal. They are to be disposed of at authorized collection and return points.





2. Connecting the cabinet elements

Connect the solid wood frames or chipboard panels using M4 x 30 mm threaded bushes and M4 x 12 mm (Torx) threaded bolts. The required holes are predrilled in the row of holes.

Number of connections required:

2 HU = 4

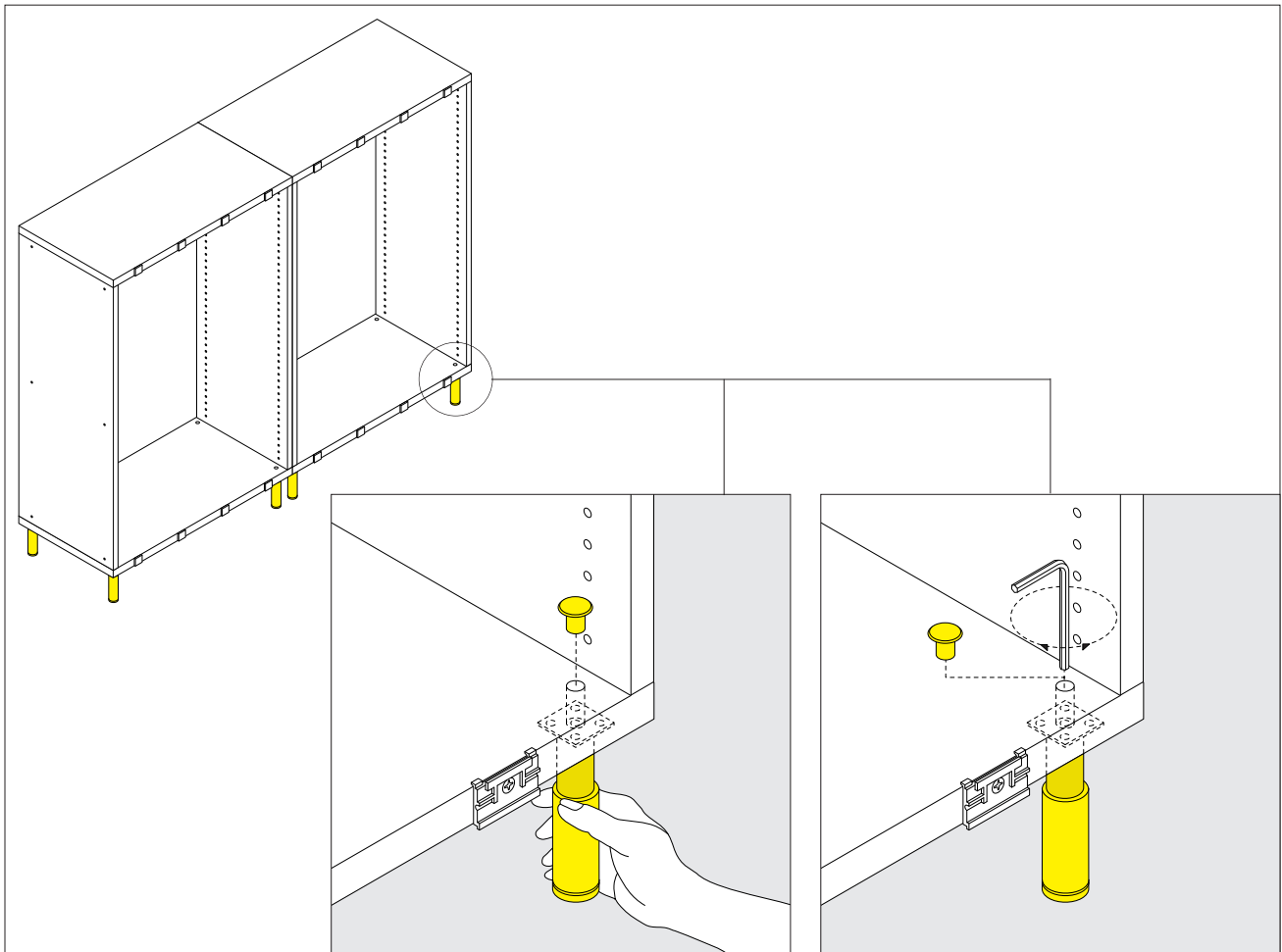
3 HU = 6

4 HU = 8

5 HU = 8



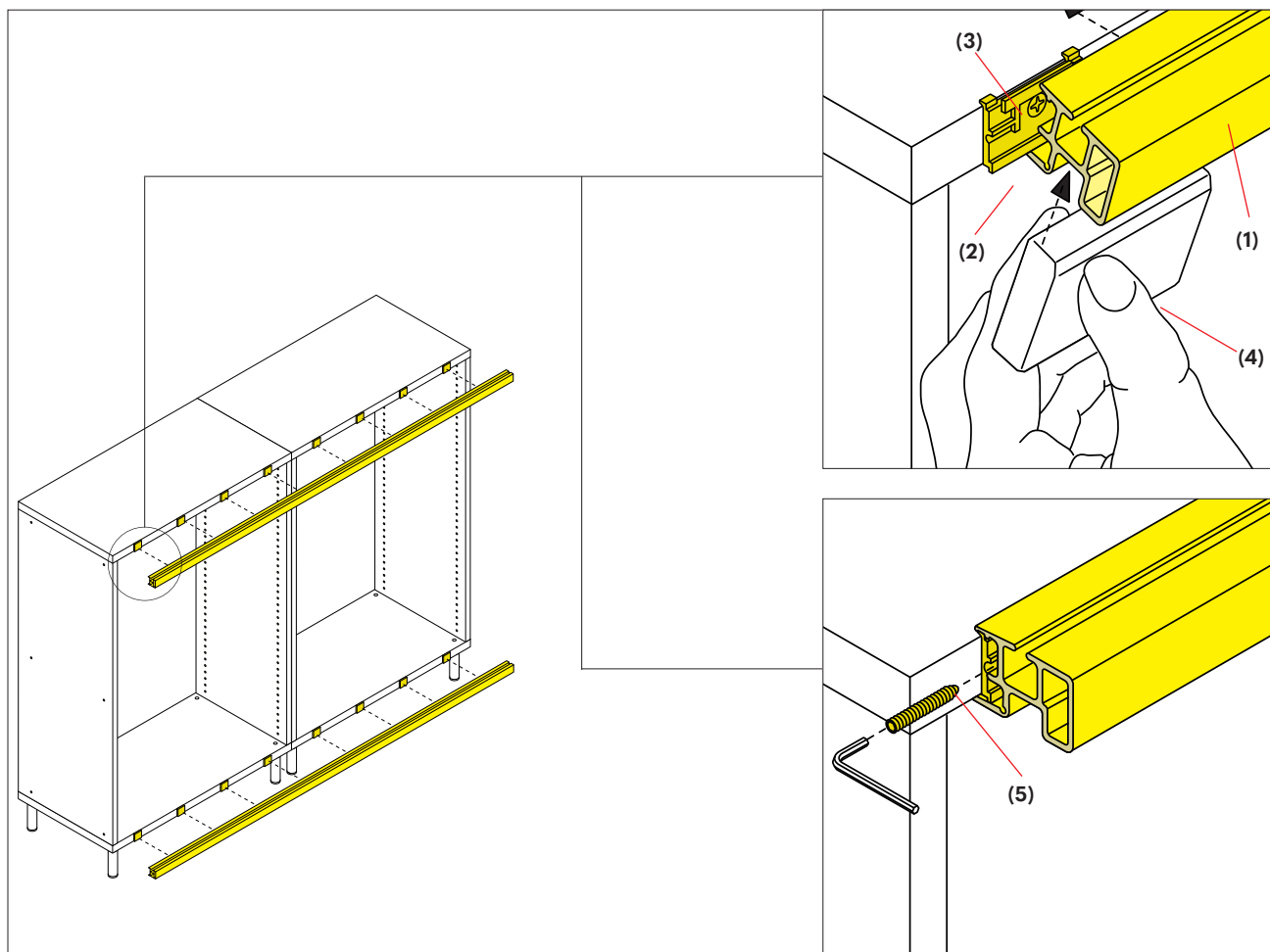
Caution! Clean any cabinet elements with plexiglass twin-layer sheets before connecting them. Dual combinations with 2 or 3 HUs are preassembled. Before connecting cabinet elements with cable outlets, clarify the position of the cable outlets.



3. Leveling the cabinet elements

Manual leveling: Turn the four plinth feet by hand until they are at the right height. Maximum adjustable height = 5 cm. After you have leveled the feet, press on the cap (see accessories pack).

Leveling with an Allen key: Insert an Allen key (size 5) through the upper base panel to adjust the feet to the required height. Maximum adjustable height = 5 cm. After you have leveled the feet, press on the cap (see accessories pack).



4. Fixing the slide rails.

Insert the slide rails flush with the outside face in the lower folded edge (2) of the preassembled clip elements (3) and press upwards from underneath using a hard plastic tool (4) until they audibly click into position. The upper slide rail (1) is marked "o" and the lower slide rail is marked "u".

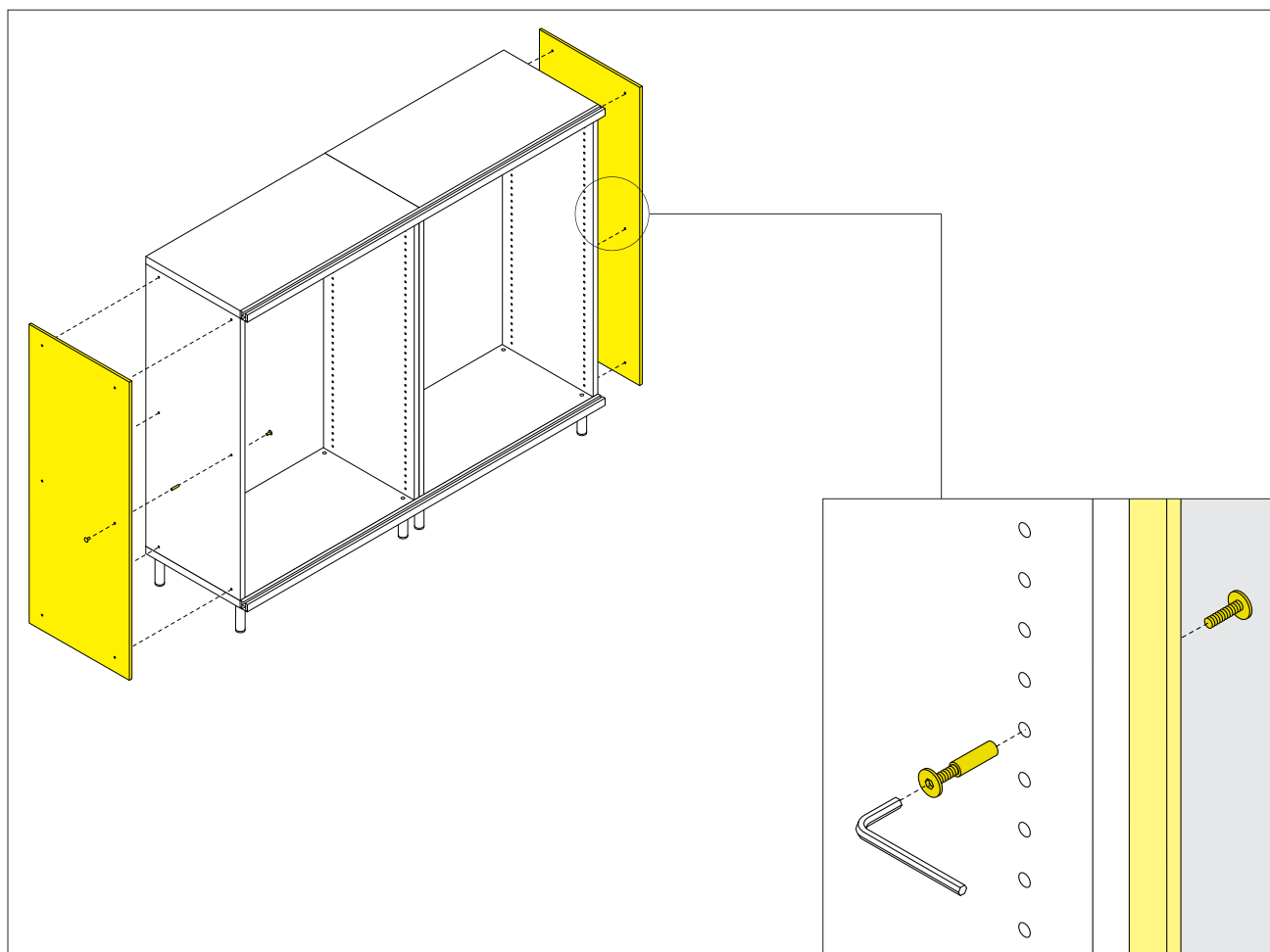


Caution!

Never hit or strike the slide rail.

The fixed slide rail is fixed on the right and left by a M5 x 25 mm grub screw (5) (Allen key T 2.5 x 100) between the clip elements and the slide rail.

Dismounting the slide rail: Remove the fixing screws (grub screws) at the sides. Using a rubber hammer, move the slide rail approximately 4 cm to the left until the recess on the lower side of the slide rail is level with the clip element. Use the hard plastic tool to press the slide rail out of the lower folded edge of the clip element.



5. Fixing the end cover panels

Screw the end panels in place using M4 x 20 mm threaded bushes and M4x12 mm (Torx) threaded bolts. The required holes are pre-drilled in the row of holes. Dual combinations with 2 or 3 HUs with chipboard panels are preassembled.



Caution! The end panels must end flush against the top panel because the distances of the drilled holes from the edge are not identical.

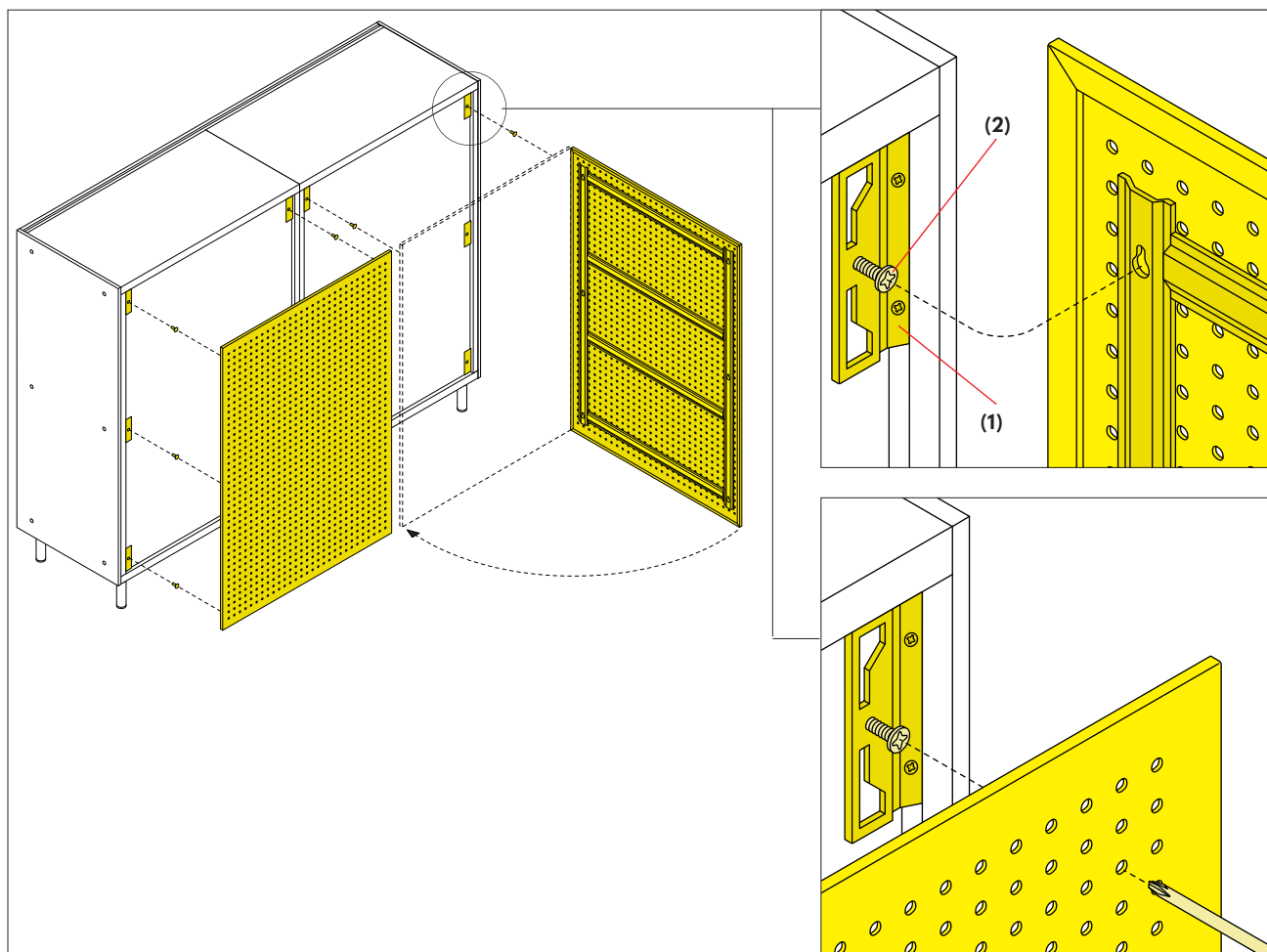
Number of connections required:

2 HU = 4

3 HU = 6

4 HU = 8

5 HU = 8



6. Fixing the back panels

6.1 Perforated panel.

Fix each of the retaining brackets **(1)** to the back of the body using two 4.0 x 25 mm screws. Screw one M4 x 4.5 mm screw **(2)** into each previously attached retaining bracket. Hook the back panel over the retaining brackets **(1)** provided for this purpose. Use a screwdriver to tighten the screws through the holes in the perforated back panel.

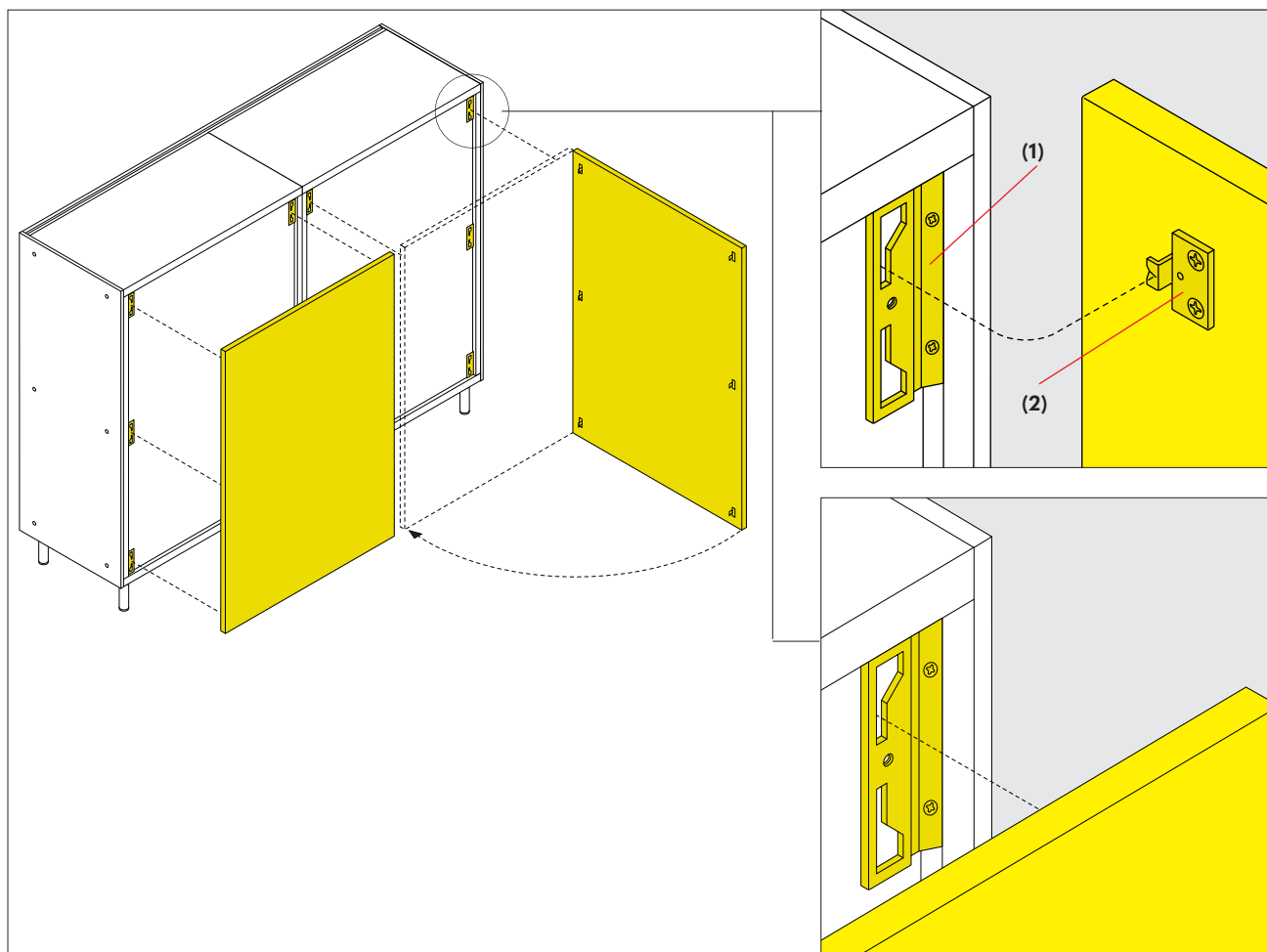
Number of connections required:

2 HU = 4

3 HU = 6

4 HU = 6

5 HU = 6



6.2 Chipboard and sound-absorbing panels.

Fix each of the retaining brackets **(1)** to the back of the body using two 4.0 x 25 mm screws. Hook-over elements **(2)** are already mounted on the back panel. Use these to suspend the back panel **(1)** in position.

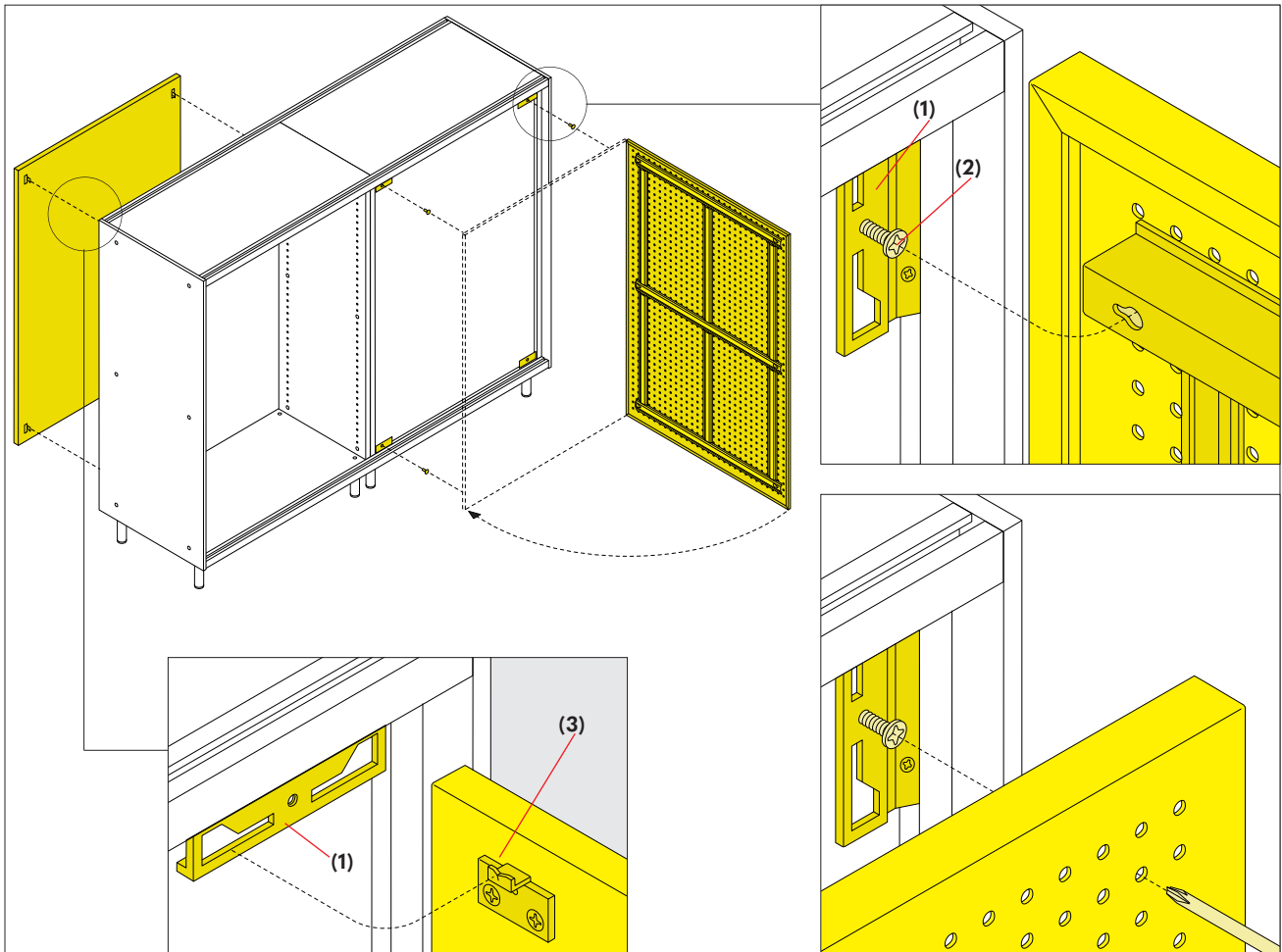
Number of connections required:

2 HU = 4

3 HU = 6

4 HU = 6

5 HU = 6



6.3 For use on both sides.

Perforated back panel: Fix each of the retaining brackets (1) to the back of the body using two 4.0 x 25 mm screws. Screw one M4 x 4.5 mm screw (2) into each previously attached retaining bracket. Hook the back panel over the retaining brackets (1) provided for this purpose. Use a screwdriver to tighten the screws through the holes in the perforated back panel.

Number of connections required:

2 HU = 4

3 HU = 6

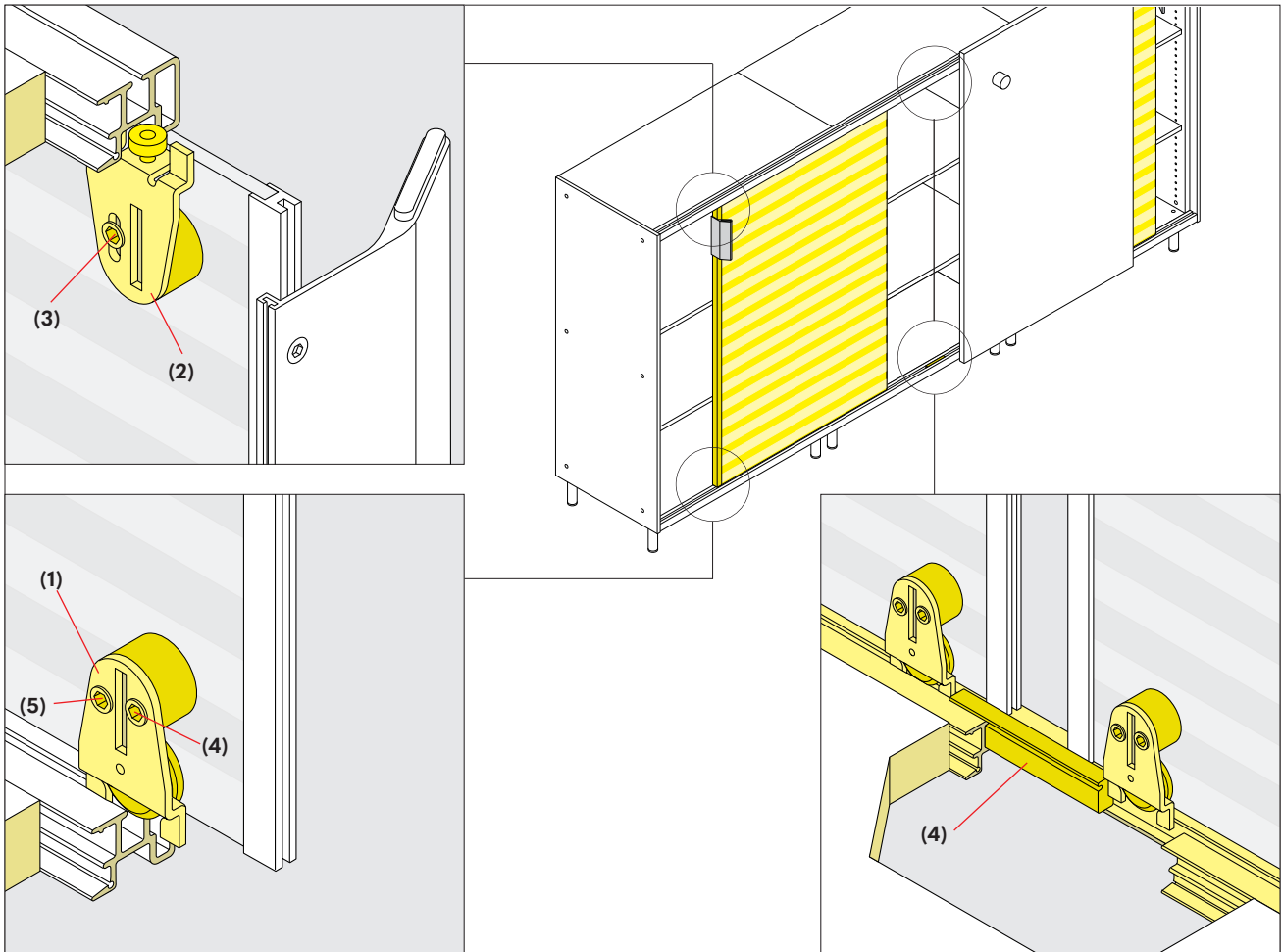
4 HU = 8

5 HU = 8

Chipboard / sound-absorbing back panel: Fix each of the retaining brackets (1) to the back of the body using two 4.0 x 25 mm screws. Hook-over elements (3) are already mounted on the back panel. Use these to suspend the back panel (1) in position.

Number of connections required:

2 - 5 HU = 4



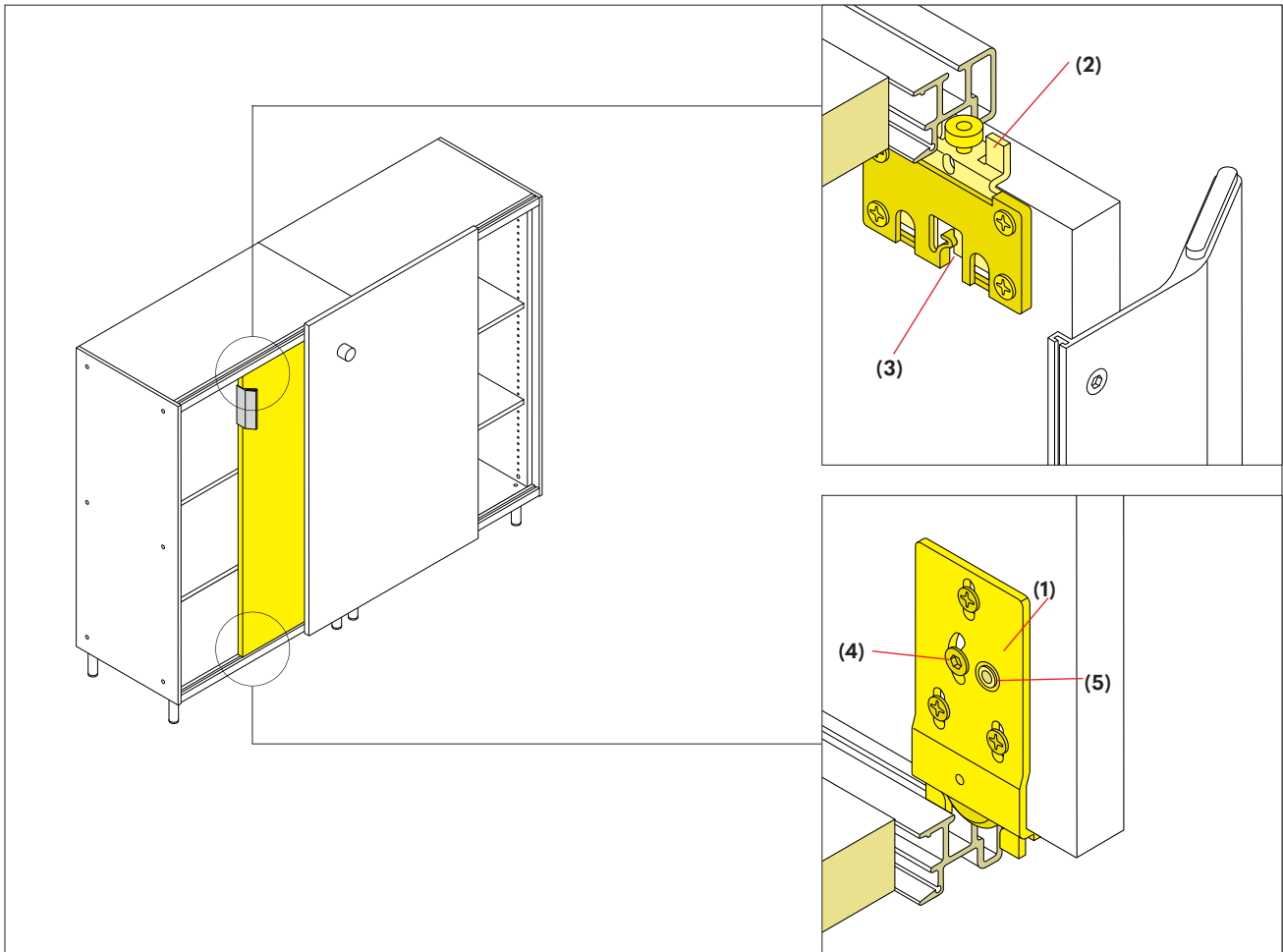
7. Installing the doors

7.1 Inner sliding glass doors.

Caution! Before installing the internal doors. When installing two internal doors (triple element width), make sure that the lugs (6) are located between the two doors (top and bottom).

Inner sliding glass doors: Insert the glass doors with the fixed, pre-assembled runners (1) in the top groove of the lower slide rail. Push the (loosely attached) preassembled guide elements (2) into the lower groove of the top slide rail. Fix the guide elements in place using M4 x 10 mm tapite screws (3).

Adjusting the height of the glass doors: Loosen fixing screw (4) on the runner. Adjust the eccentric screw (5) at the runner. Tighten the fixing screw again

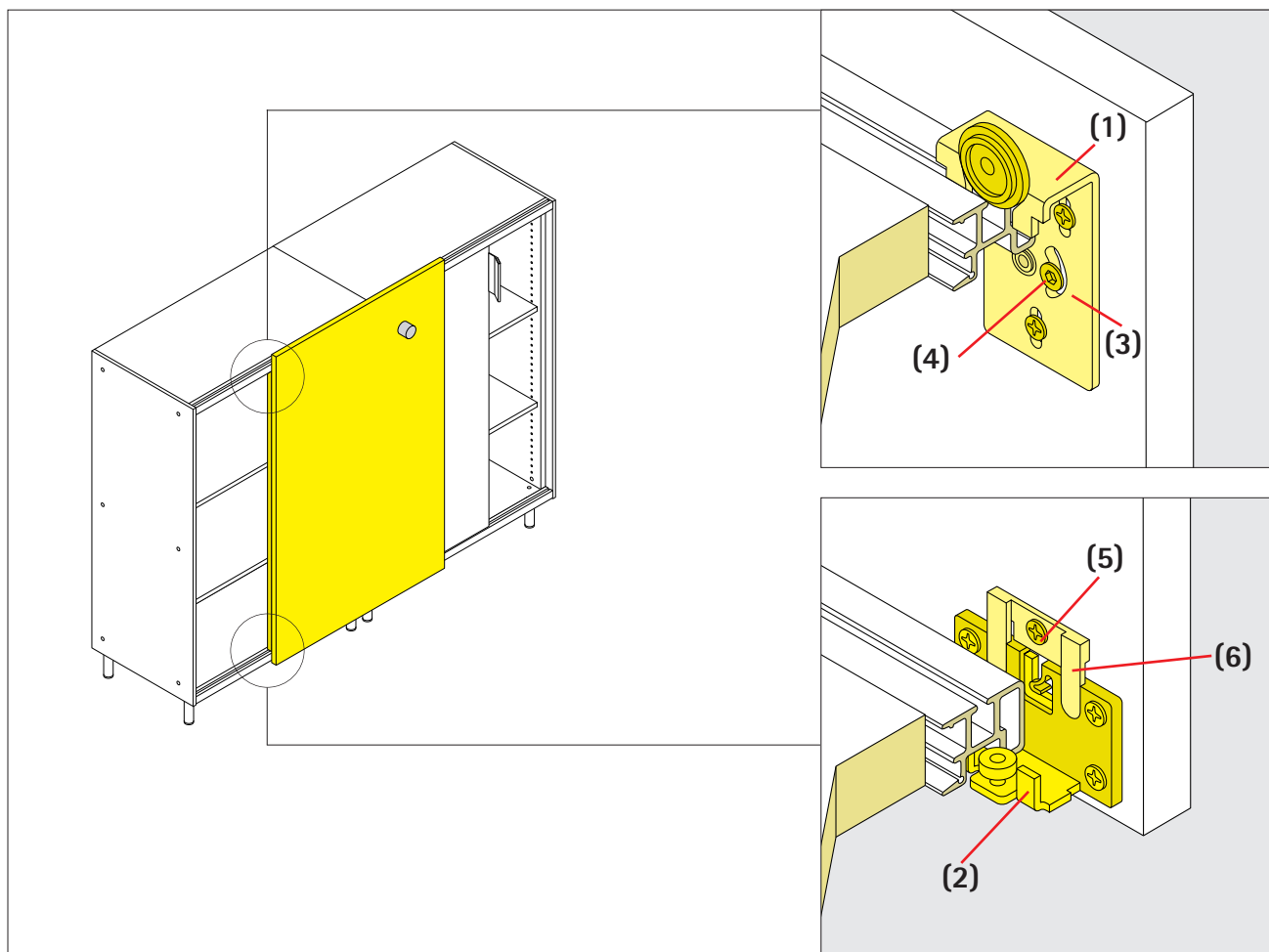


7.2 Inner sliding wooden doors.

Caution! Before installing the internal doors. When installing two internal doors (triple element width), make sure that the lugs (6) are located between the two doors (top and bottom).

Inner sliding wooden doors: Insert the wooden doors with the fixed, preassembled runners (1) in the top groove of the lower slide rail. Push the preassembled guide elements (2) into the lower groove of the top slide rail until the slide fitting (3) engages.

Adjusting the height of the wooden doors: Loosen the fixing screws (4). Adjust the eccentric screw (5) in the runner to the required position (Allen key, size 4). Tighten the fixing screws again.



7.3 Outer sliding wooden doors.

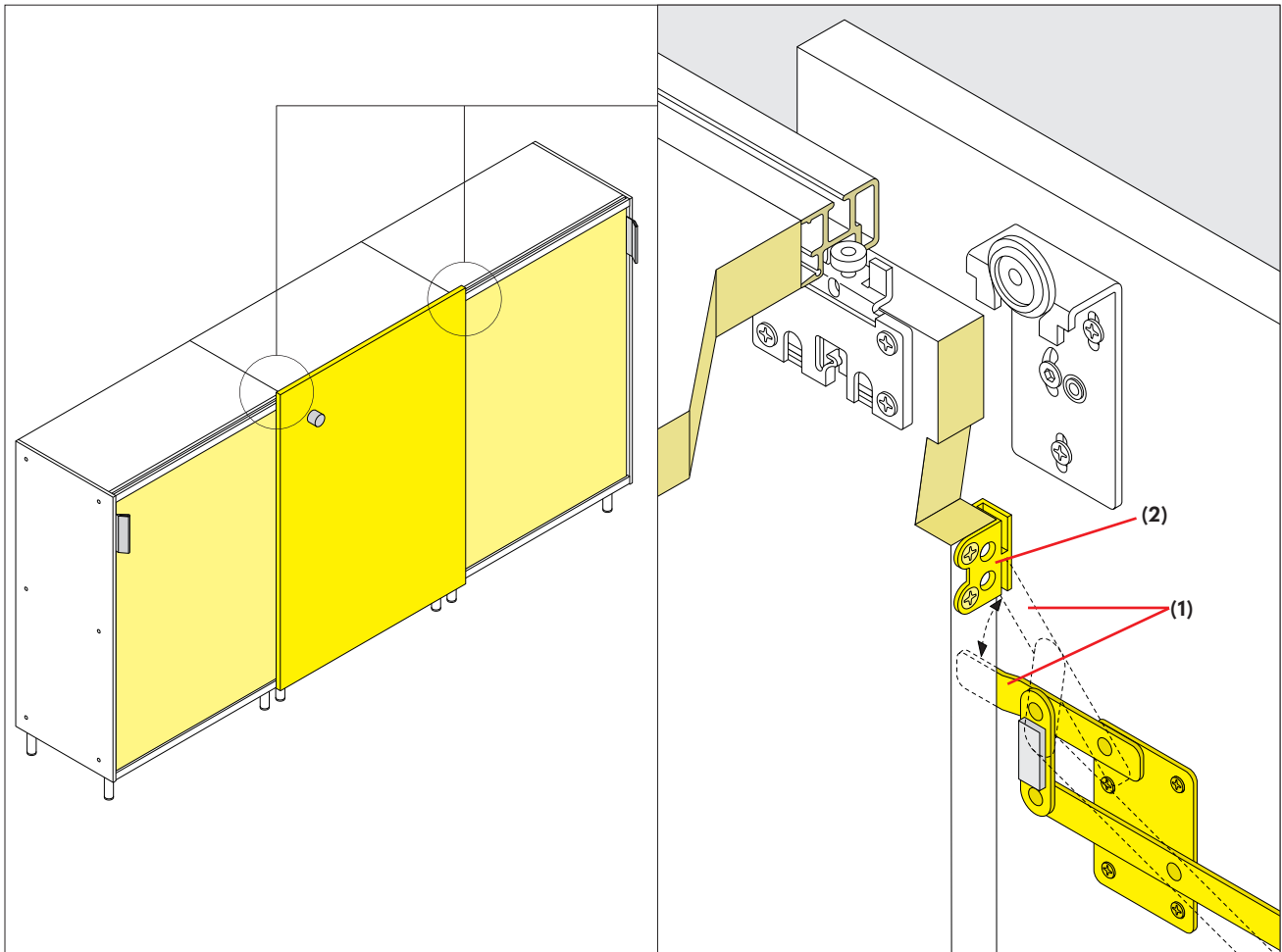
Hook into the top groove of the top slide rail with the fixed, preassembled runners (1). Push the preassembled guide elements (2) into the lower groove of the lower slide rail. Screw the fixing part (6) on to the guide element (2) using the 4.3 x 16 mm screw (5) (accessories pack for the doors).



Caution! When installing the external door, take care not to damage the front surface of the internal door. The lock must be in the unlocked position

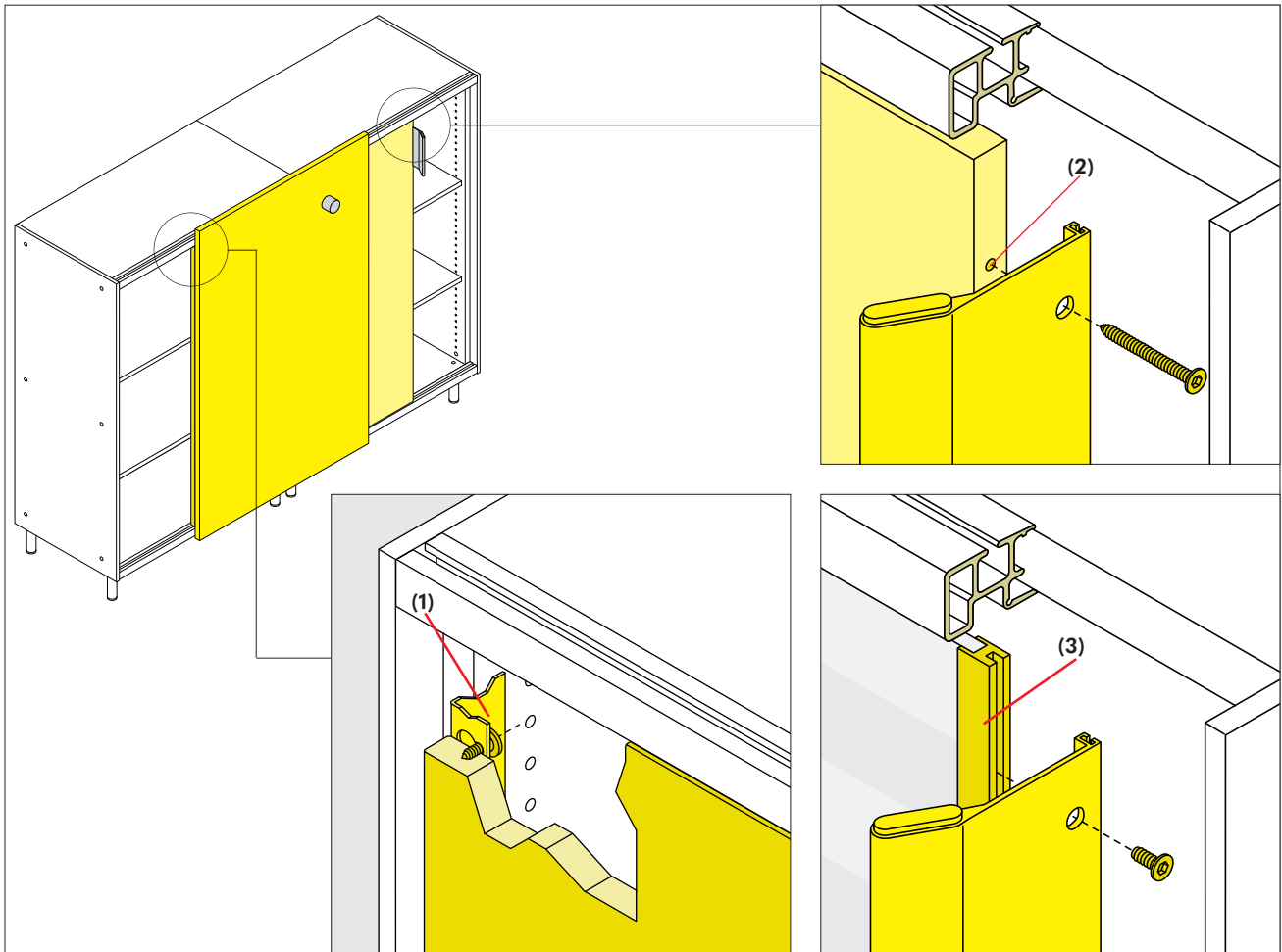
Adjusting the height of the outer sliding wooden doors: Loosen the fixing screws (3). Adjust the eccentric screw (4) in the runner to the required position. Tighten the fixing screws again.

Dismounting the outer sliding wooden doors: Loosen the 4.3 x 16 mm euro-screw (5) on the fixing part and remove the fixing part. Press the guide fitting (2) downwards and lift out the door



8. Locking mechanism.

Operation of the locking mechanism: When the doors are locked, the locking lever **(1)** moves into the lower groove of the locking bracket **(2)**. Make sure that the locking lever is inserted far enough but does not touch the end of the bracket. It may be necessary to move the locking bracket.



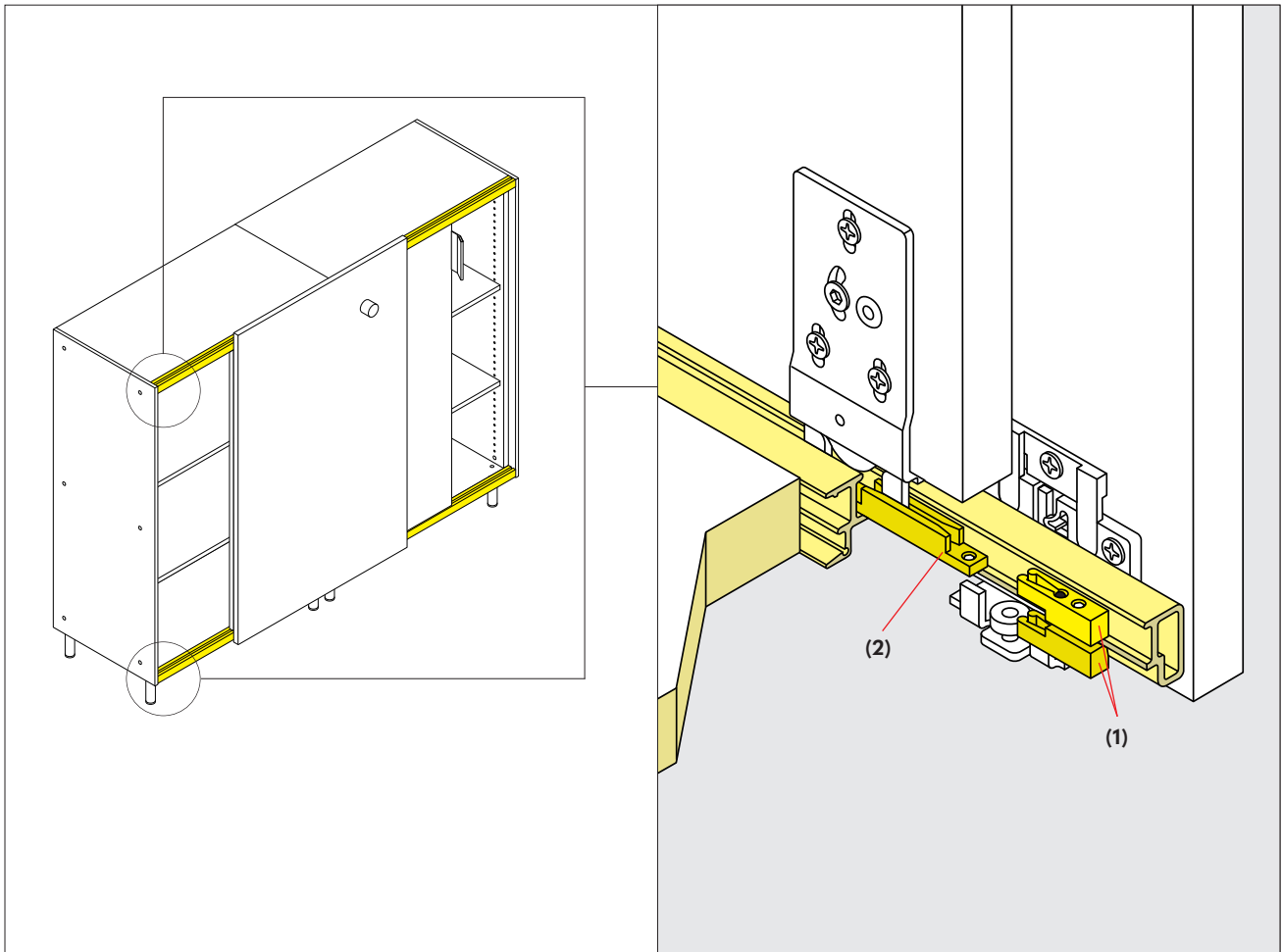
9. Installing the door stop and grip

Door stop: The door stop (1) is fastened in the holes on the back of the outer outer sliding doors using 6.3 x 15 mm euro screws.

Mounting the strip handles

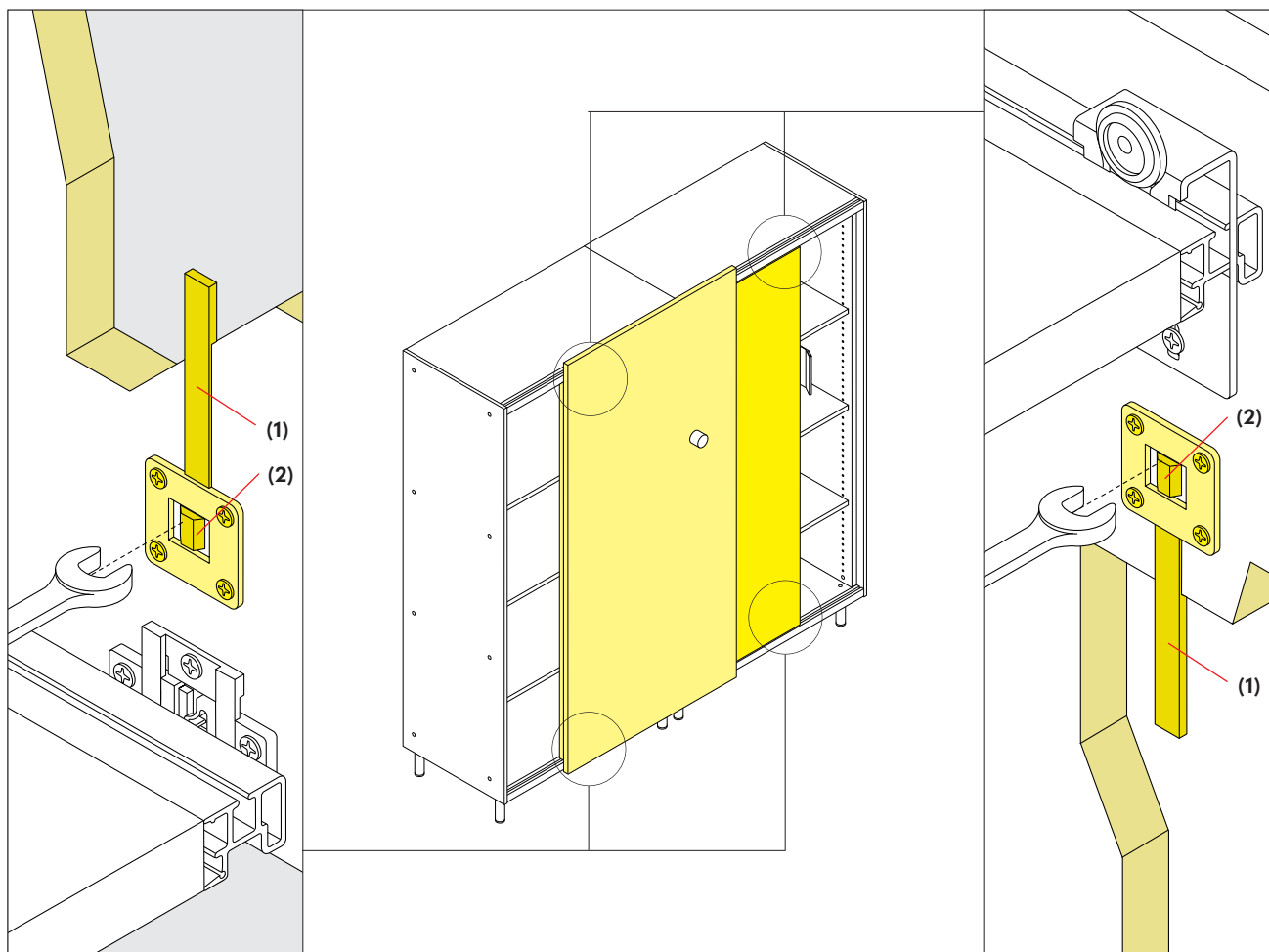
On wooden doors: Fix the strip handles using the holes provided (2) in the front of the inner sliding door using 4.0 x 50 mm countersunk screws.

On glass doors: Fix the strip handles in the front of the inner sliding door (3) using M4 x 8 mm countersunk screws.



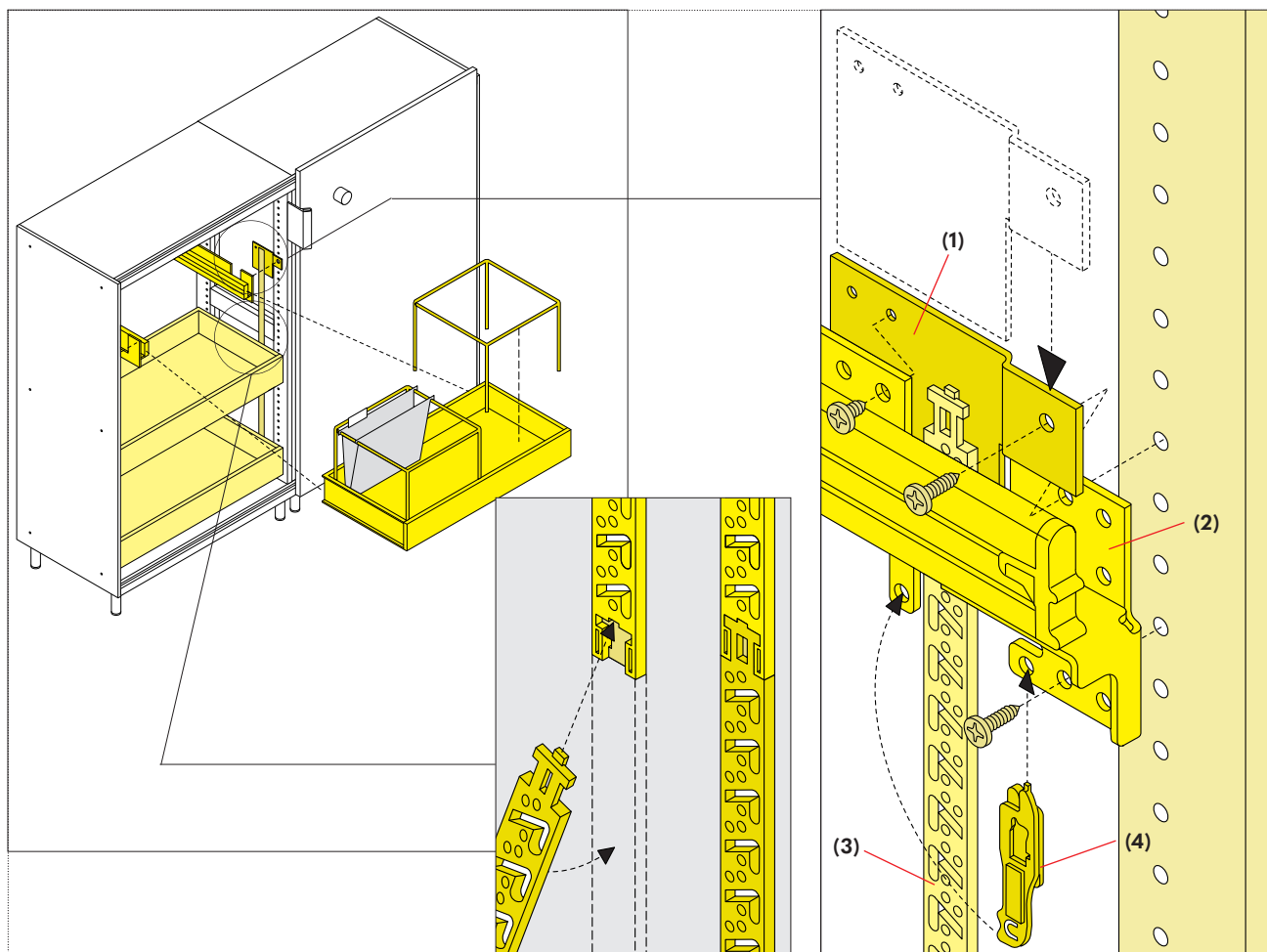
10. Door stops.

The end stops **(1)** and preliminary stops **(2)** in the slide rails will have to be adjusted if the the doors do not come up against the top and bottom stops at the same time. Make sure that the doors can be fully opened (e.g. when installing pull-outs).



11. Adjusting the doors

The 4 and 5 HU (height unit) doors are all equipped with two tensioning sections **(1)**. Use an M10 open-ended wrench to adjust the nuts **(2)** at the top and bottom of the tensioning section so that the doors do not bow inwards or outwards.



12. Installing accessories.

12.1 Frames and drawers.

Prior to assembly, it is necessary to clarify which inserts are to be assembled in which areas of the cabinets.

Installing hanging frames/wide drawers: In models with solid wooden side panels, the metal plate **(1)** is fixed to the guide rail **(2)** using the two self-tapping screws (4.2 x 9.5 mm). Screw the guide rails **(2)** to the side panels using the euro screw 6.3 x 15 mm (as indicated in the table). If two or three frames are positioned above one another, a locking bar **(3)** must be inserted on the left and right (flush with the top edge of the rail) and must be fixed using the bar retainers **(4)**. Position the hanging frames and/or wide drawers and push them in until they engage. Push the plastic trim onto the front edge of the frame. Accessories (separators, adjustable hanging frames, etc.) can be mounted

Installation position of wide drawers and wide drawers with add-on: The installation position in the body differs depending on the HU (height units). Distance from top edge of bottom panel to bottom screw of adapter bracket.

Wide drawer

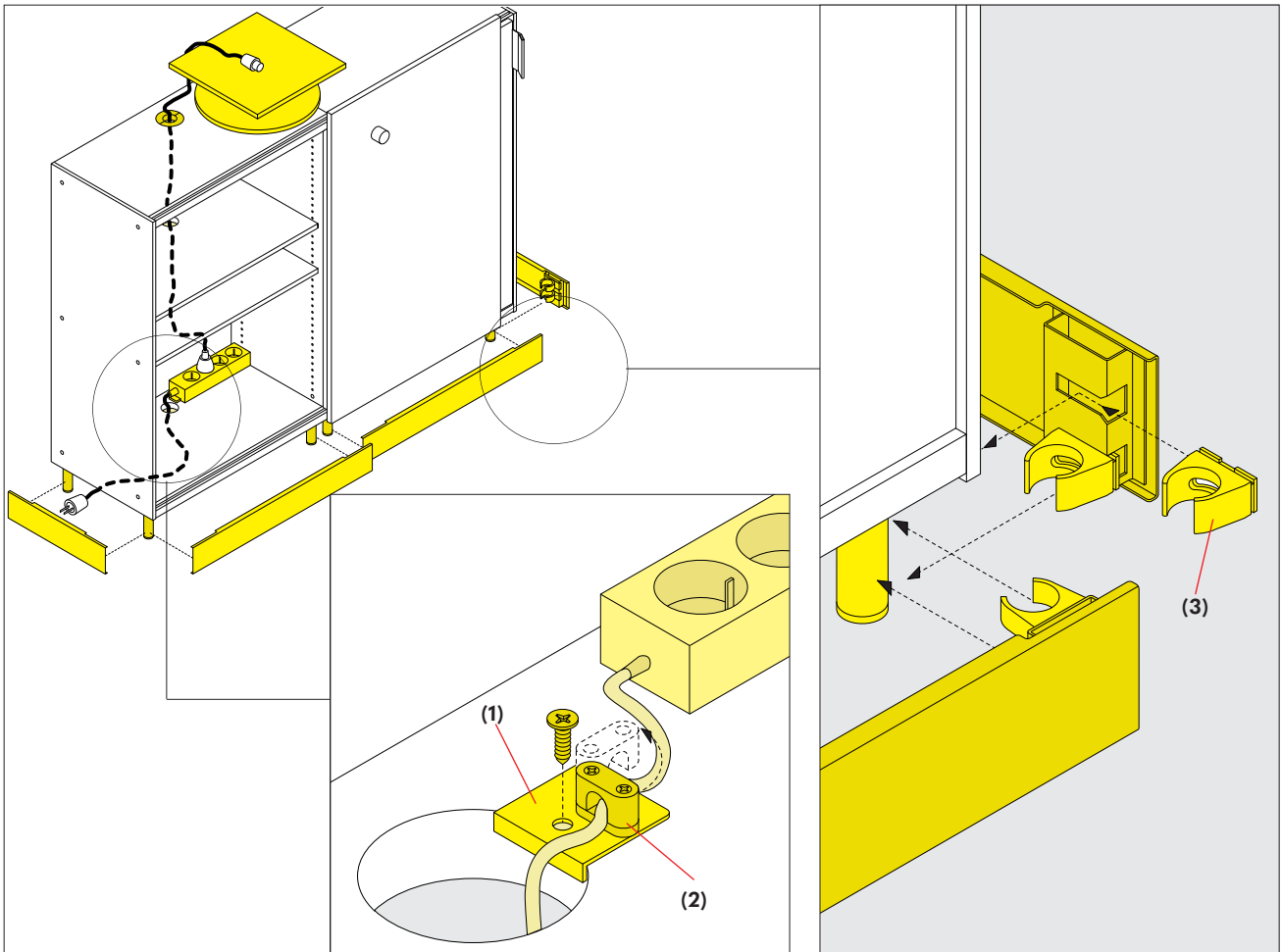
	2 HU	3/4/5 HU
1 compartment:	525 mm	900 mm

Wide drawer with adjustable hanging frame

	2 HU	3/4/5 HU
1 compartment:	400 mm	775 mm
2 compartments:	50 mm	425 mm
3 compartments:	--	75 mm

Hanging frame

	2 HU	3/4/5 HU
1 compartment:	525 mm	900 mm
2 compartments:	175 mm	550 mm
3 compartments:	--	200 mm



12.2 Electrical and base panel.

Sockets: Sockets with angle plugs and strain relief fixings are screwed to the base of the body.

Strain relief: Screw on the strain relief base plate (1) at the cable outlet. Insert the cable in the opened protective clamp (2) and screw on the top of the clamp.

Installing the base panels: Push the clamps (3) onto the back of the base panels (2x). Clip the base panels onto the plinth feet.