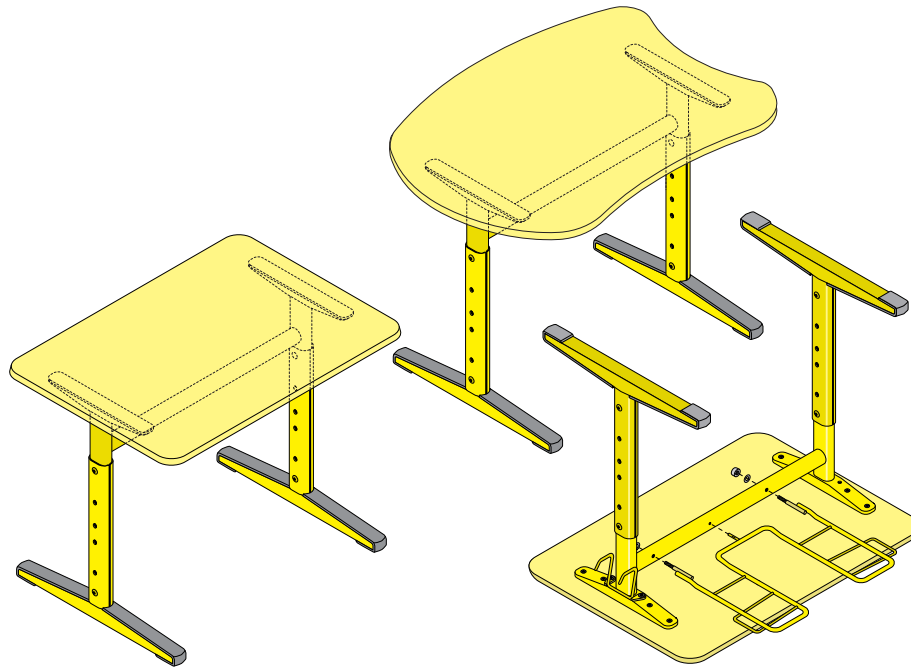




http://links.vs-service.com/downloads/70-196_V06_DEEN_UnoMStep-22405-11.pdf

Montageanleitung

Uno-M-Step. UnoBean-Step

Gültig für die Modelle: 22405 bis 22411, 01468. 22412, 22413.

Bitte sorgfältig aufbewahren!

Im Internet: Diese Anleitung wird Ihnen auch online als Download bereitgestellt über den oben angegebenen Link.

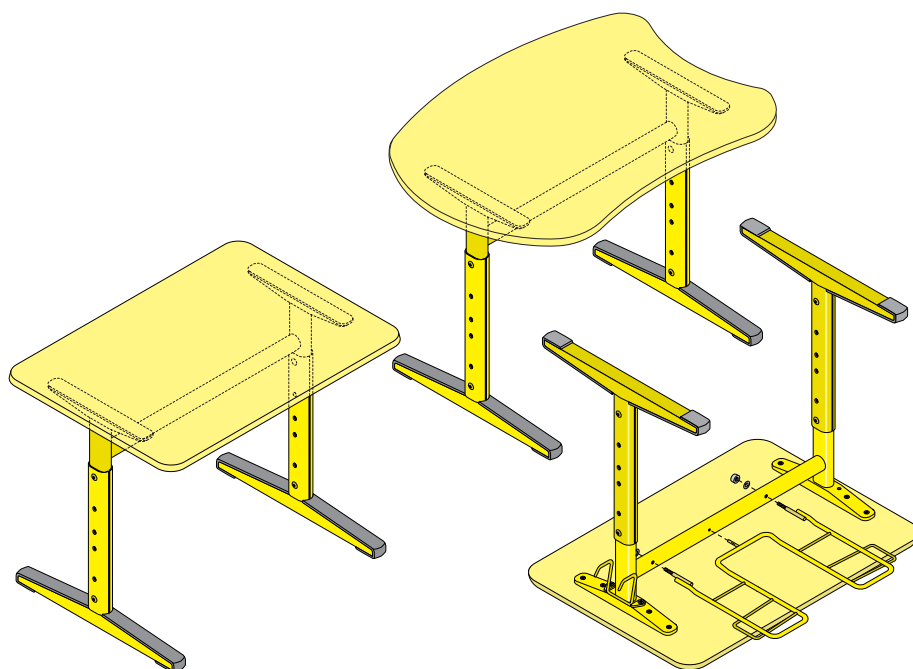
Assembly instructions

Uno-M-Step. UnoBean-Step

Valid for models: 22405 to 22411, 01468. 22412, 22413.

Please store this document in a safe place!

On the Web: These Instructions are also available online for download via the link indicated at the top of the page.



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General note on safety: We use the following symbols and notes in our assembly instructions:



Important! This symbol indicates an important assembly note.



Caution! This symbol indicates a very important note.

1. General information

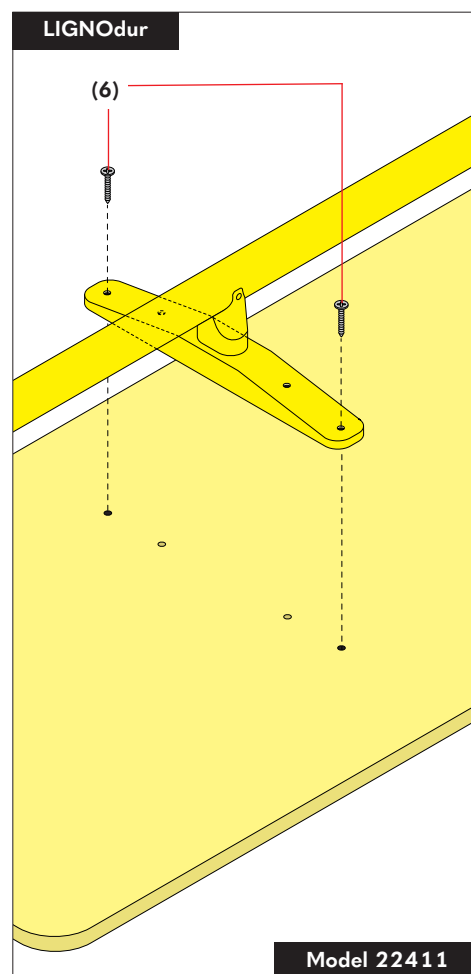
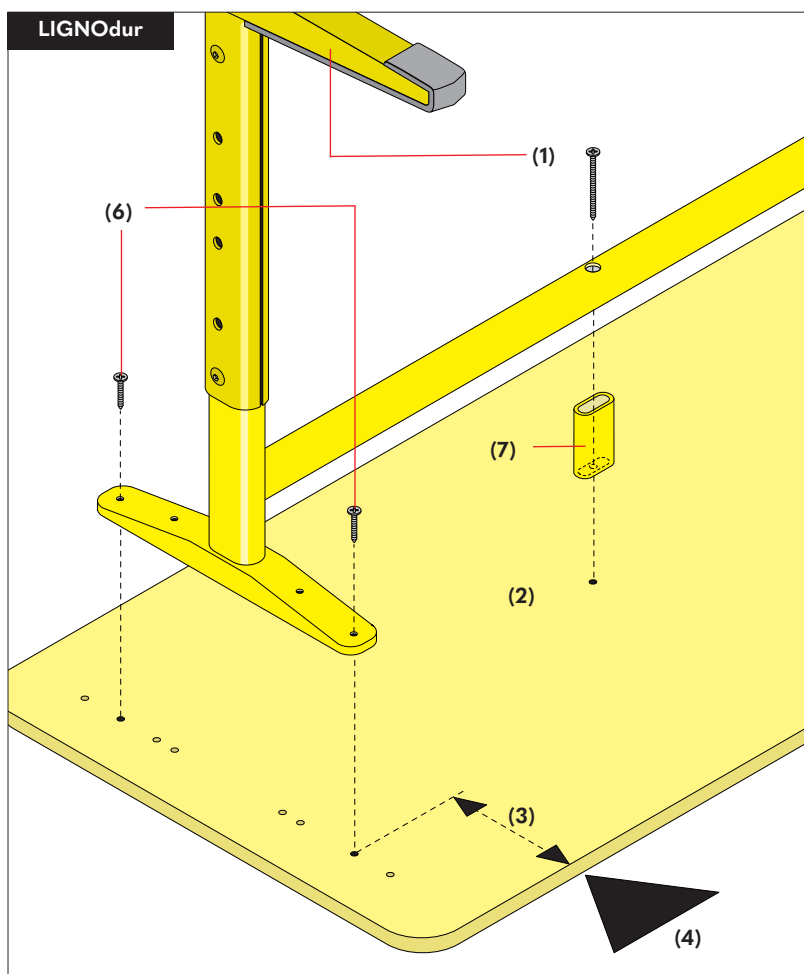
Before commencing assembly, check whether the supplied parts correspond to those in the assembly/delivery notes (and drawings) and whether they have been damaged during transportation. If you are unable to erect the furniture correctly, please consult the Customer Service department at VS Head Office.

The indicated electric and electronic components must not be disposed of with the ordinary waste.

They must be removed from the furniture unit before the unit is sent for disposal.

They are to be disposed of at authorized collection and return points.





2. Screw on the table frame

LIGNOdur

Uno-M-Step 22405, 22408, 22409, 22411

- LIGNOdur one-seater 22408

Place the table frame (1) on the bottom of the table top (2). Align it against the two rows of holes. The front left fixing position (3) is 130 mm from the user side (4) (-> off-centre). On each side, use the two countersunk-head screws $\varnothing 6.3 \times 15.5$ mm to screw on at the outside positions (6).

- LIGNOdur one-seater 22409

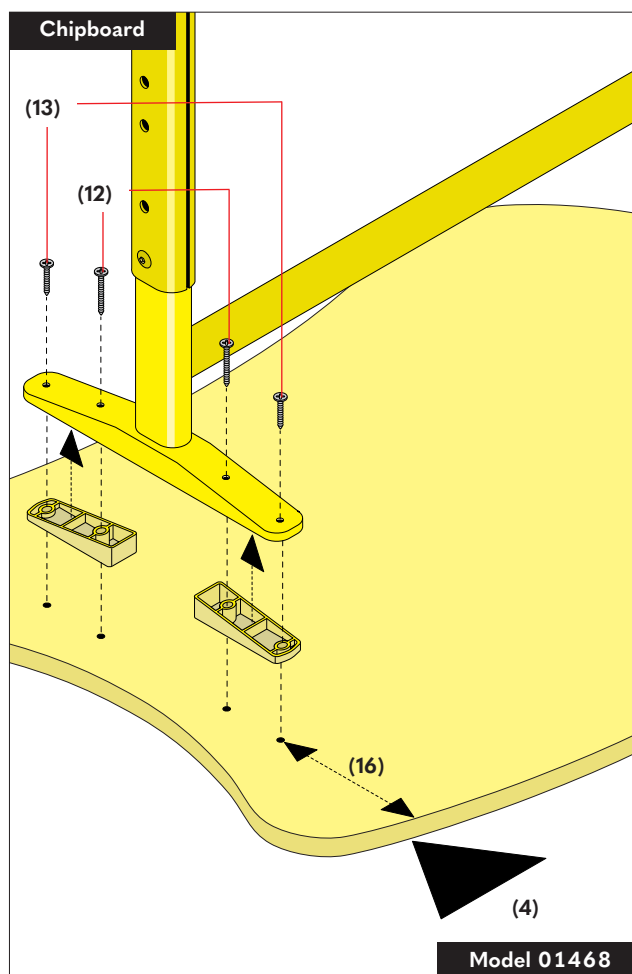
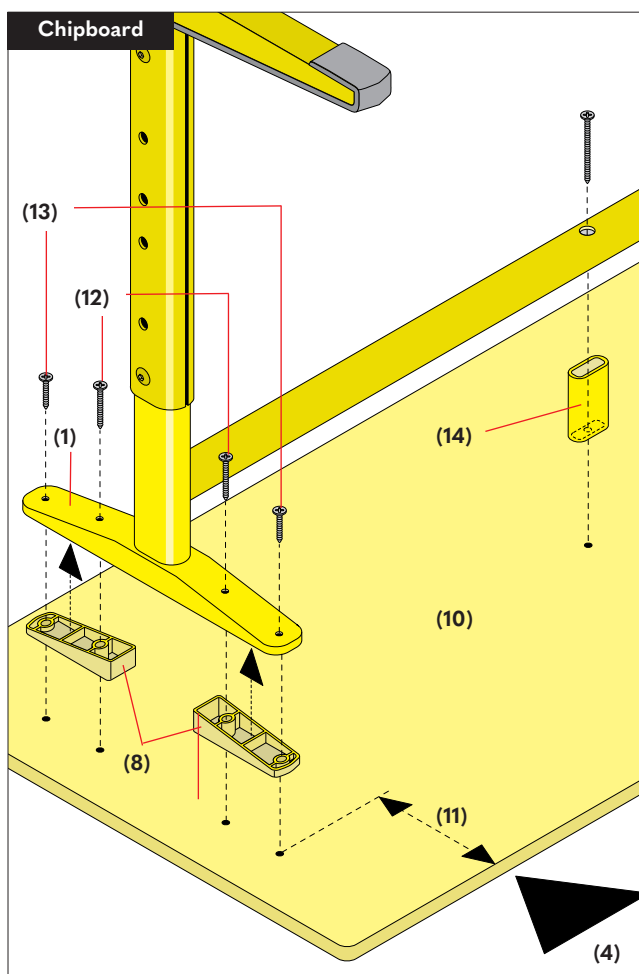
Place the table frame (1) on the bottom of the table top (2). Align it against the two rows of holes. The front left fixing position (3) is 140 mm from the user side (4). On each side, use the two countersunk-head screws $\varnothing 6.3 \times 15.5$ mm to screw on at the outside positions (6).

- LIGNOdur two-seater 22405

Position the table top support (7) 260 mm from the user side (4). Place the table frame (1) on the bottom of the table top (3). Align it against the two rows of holes. The front left fixing position (3) is 130 mm from the user side (4) (-> off-centre). On each side, use the two countersunk-head screws $\varnothing 6.3 \times 15.5$ mm to screw on at the outside positions (6). Screw on the table top support (7) using a filister-head screw M6x70 mm.

- LIGNOdur two-seater 22411

Place the table frame (1) on the bottom of the table top (2). Align it against the two rows of holes. The front left fixing position (3) is 130 mm from the user side (4) (-> off-centre). On each side and in the middle, use the two countersunk-head screws $\varnothing 6.3 \times 15.5$ mm to screw on at the outside positions (6).



3. Screwing on table frame Chipboard

Uno-M-Step 22406, 22407, 22410, 22412, 22413

UnoBean-Step 01468

Turn the table top over and lay on a clean assembly surface (e.g. protective cover, etc.).

- Chipboard one-seater 22410, 22412

Press four filler pieces (8) into the frame (1). Lay the table frame (1) on the underside of the table top (10). Align by way of the two rows of holes. The front left fastening position (11) is 140 mm from the user side (4). Screw down on each side with the two 6x32 mm Spax screws at the inner (12) and with 6x24 mm at the outer (13) positions.

- Chipboard two-seater 22406, 22413

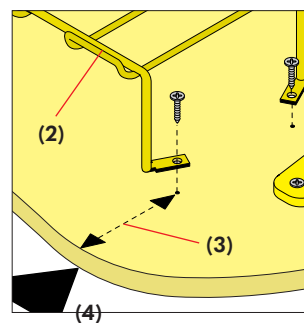
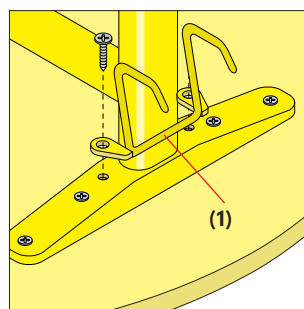
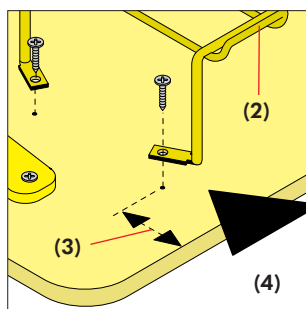
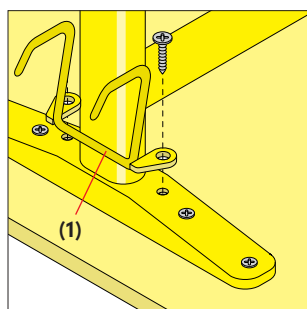
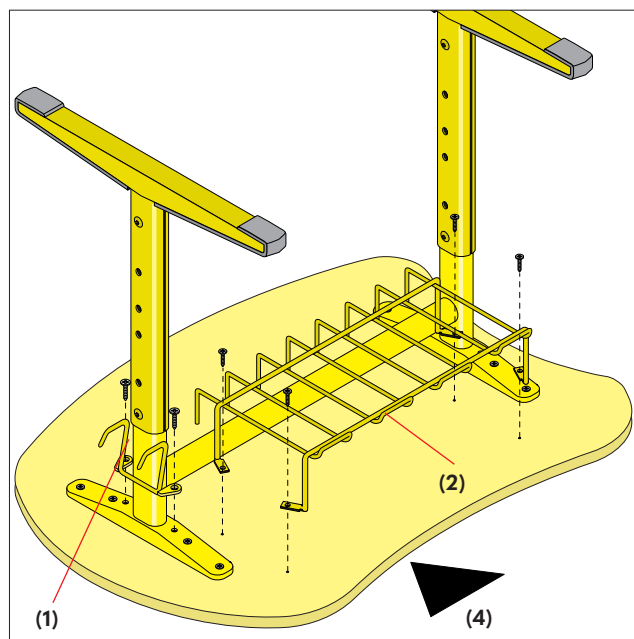
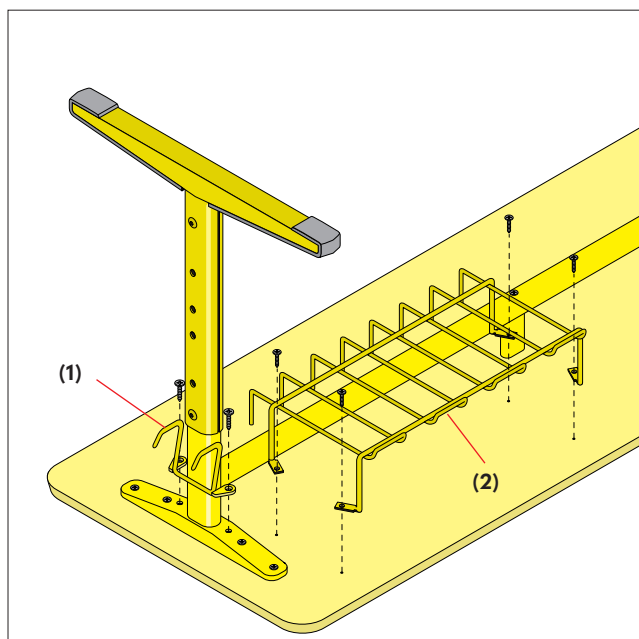
Position the table-top support (14) 325 mm from the user side (4). Press four filler pieces (8) into the frame (1). Lay the table frame (1) on the underside of the table top (10). Align by way of the two rows of holes. The front left fastening position (11) is 140 mm from the user side (4). Screw down on each side with the two 6x32 mm Spax screws at the inner (12) and with 6x24 mm at the outer (13) positions. Screw on the table-top support (14) with one 6x80 mm countersunk-head screw.

- Chipboard two-seater 22407

As two-seater 22406 above.

- Chipboard one-seater 01468

As one-seater 22410 above. But the front left fastening position (16) is 165 mm from the user side (4).



4. Mounting schoolbag hook and lattice bookshelf

Uno-M-Step 22405-22413

UnoBean-Step 01468

Turn the table top over and lay on a clean assembly surface (e.g. protective cover, etc.).

- Schoolbag hook

Models 22405 to 22413 and 01468

Fasten the schoolbag hook (1) with two 4.8x19 mm screws in the designated holes in the frame. On model 01468 (one-seater) the schoolbag hook is normally mounted on the left side from the user side (4).

- Lattice bookshelf

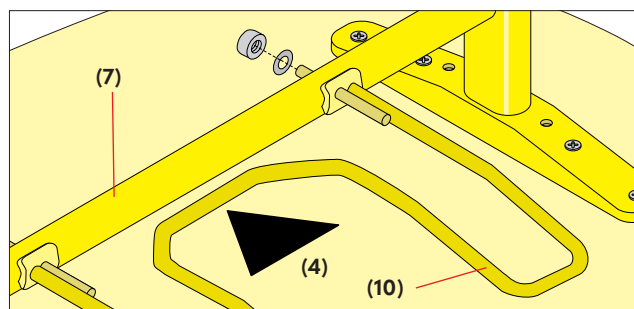
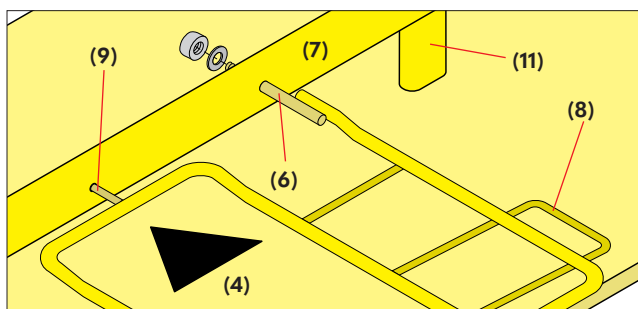
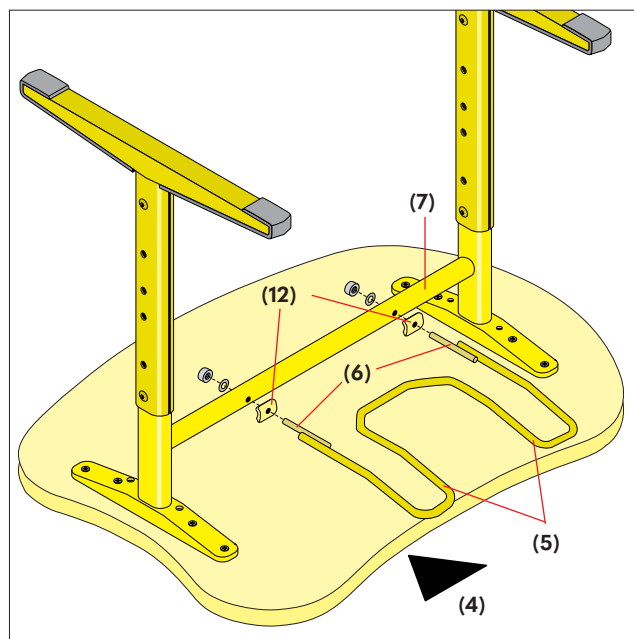
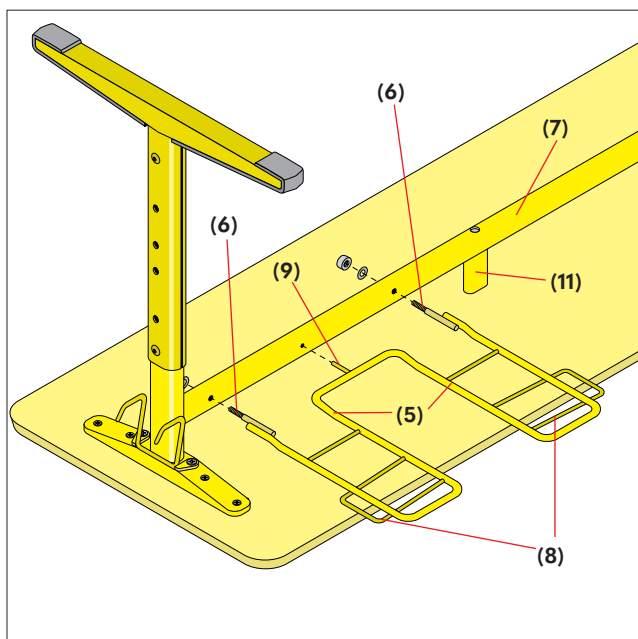
LIGNOdur 22405, 22408, 22409, 22411

Position the lattice bookshelf (2) over the predrilled holes (distance (3) from the user side (4) is 88 mm or 68 mm for model 22411). Screw on each lattice bookshelf with four 4.8x13 mm sheet screws.

- Lattice bookshelf

Chipboard 22406, 22407, 22410, 22412, 22413, 01468

Position the lattice bookshelf (2) over the predrilled holes (distance (3) from the user side (4) is 88 mm or 133 mm for model 01468). Screw on each lattice bookshelf with four 5x20 mm sheet screws.



5. Mounting chair suspension with shelf

Uno-M-Step 22405-22410, 22412, 22413

UnoBean-Step 01468

Turn the table top over and lay on a clean assembly surface (e.g. protective cover, etc.).

- Models 22405 to 22413

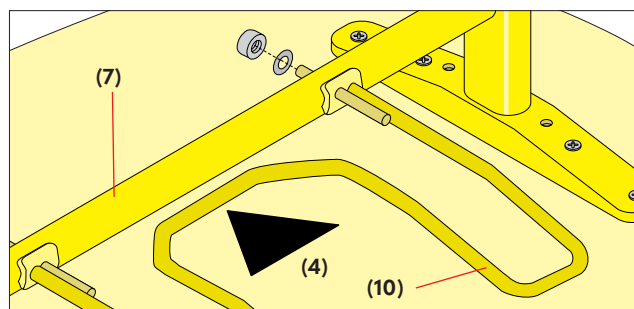
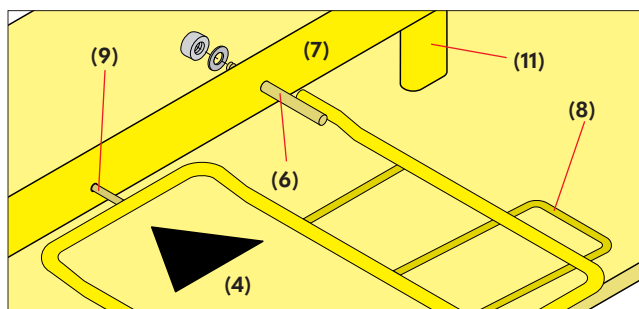
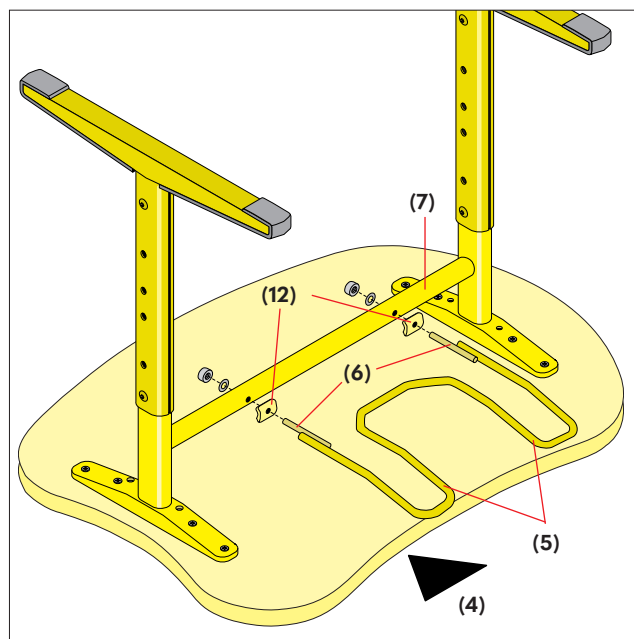
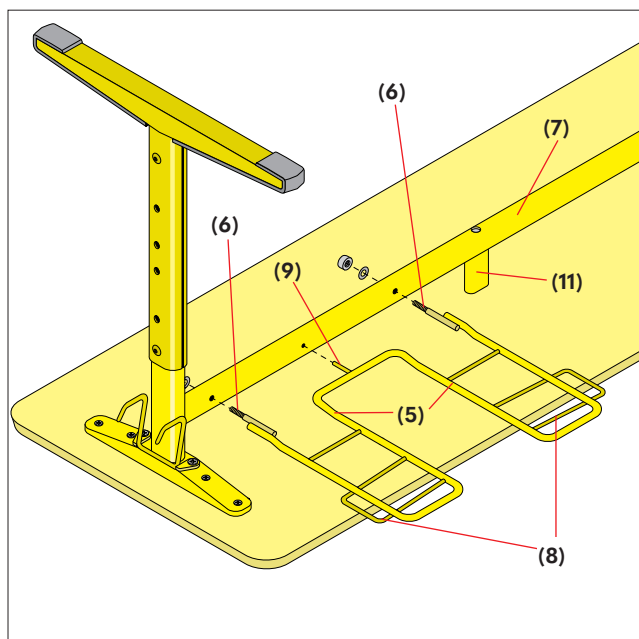
Insert the chair suspension (5) from the user side (4) with the threaded pins (6) into the cross-bar (7). The thin wire links (8) must point to the table top. Insert the middle pin (9) and slide the chair suspension through completely. Screw down with the washer and the M8 cap nut.

- Models 01468

First attach the two spacers (12) to the threaded pins (6) of the chair suspension (5). Insert the chair suspension (5) from the user side (4) with the threaded pins (6) into the cross-bar (7), making sure the curvature of each spacer fits snugly onto the round-tube cross-bar. The offsets (10) of the chair suspension must point to the table top. Screw down with the washer and the M8 cap nut.



Caution! In conjunction with the chair suspension do not mount a top support (11) on the models 22408 and 22409 (one-seater).



6. Mounting chair-suspension runners

Uno-M-Step 22405-22413

UnoBean-Step 01468

Turn the table top over and lay on a clean assembly surface (e.g. protective cover, etc.).

- LIGNOdur 22405, 22408, 22409, 22411

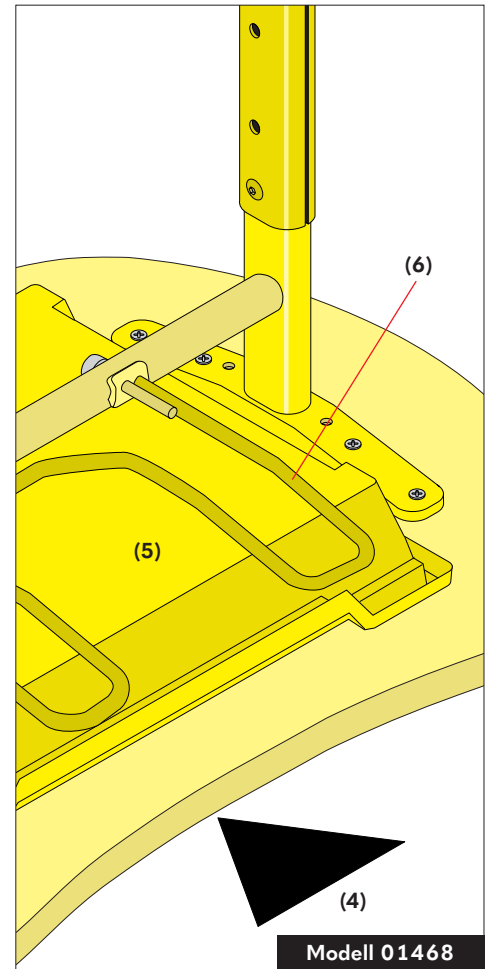
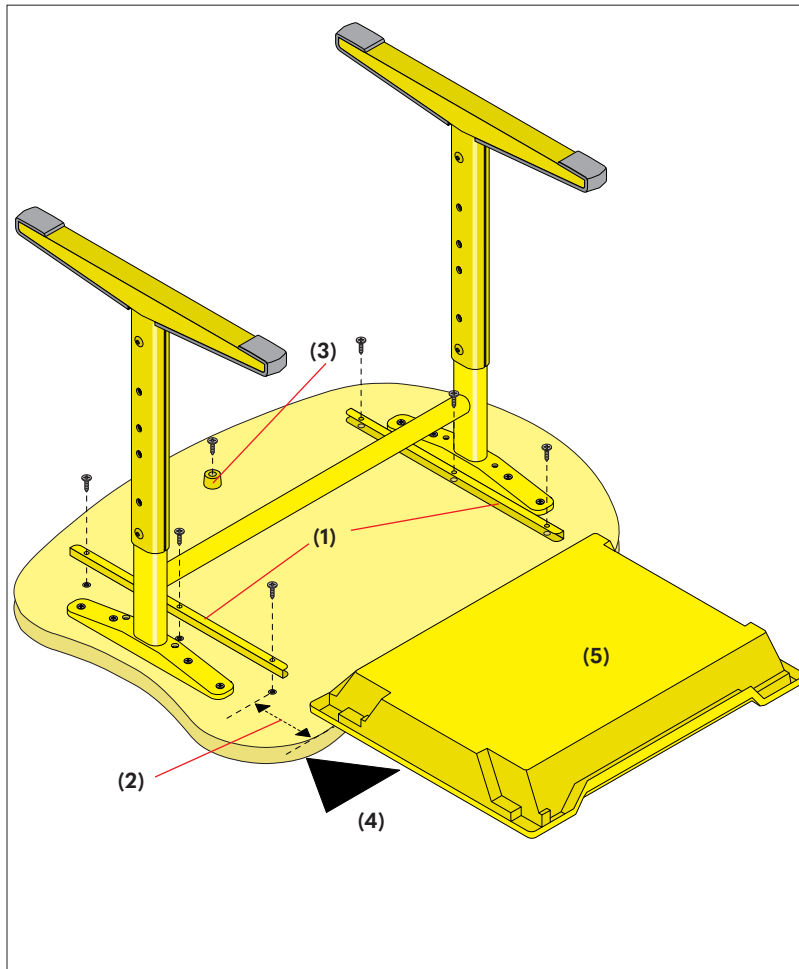
Position the chair-suspension runners (1) over the predrilled holes in the table top (distance (2) from the user side (4) is 50 mm). Here the folded edges (5) of the runner pairs always point outwards. The size of the seat shell can be adjusted via the elongated holes in the chair-suspension runners (outwards < --- > large seat shell (6) /inwards >---< small seat shell (7)). Screw on each chair-suspension runner with three M6x12 mm slotted pan-head screws.

- LIGNOdur 22406, 22407, 22410, 22412, 22413, 01468

Position the chair-suspension runners (1) over the designated sleeves in the table top (distance (2) from the user side (4) is 50 mm or 76/85 mm for model 01468). Here the folded edges (5) of the runner pairs always point outwards. The size of the seat shell can be adjusted via the elongated holes in the chair-suspension runners (outwards < --- > large seat shell (6) /inwards >---< small seat shell (7)). Screw on each chair-suspension runner with three M6x15 mm slotted pan-head screws.



Caution! In conjunction with the chair suspension do not mount a top support (8) on the models 22408 and 22409 (one-seater).



Modell 01468

7. Mounting universal box

UnoBean-Step 01468

Turn the table top over and lay on a clean assembly surface (e.g. protective cover, etc.).

Position the guide rails (1) over the predrilled holes in the table top (distance (2) from the user side (4) is 100/108 mm). Here the openings of the guide rails point to each other. Screw on each guide rail with three 3.5x15 mm countersunk-head screws.

Secure the rubber stopper 2 with one 4x20 mm Spax screw in the designated hole in the table top. Slide the universal box incl. lid (5) from the user side (4) into the two guide rails (1) up against the rubber stopper (3).

It is also possible to combine the universal box (5) with the chair suspension (6).