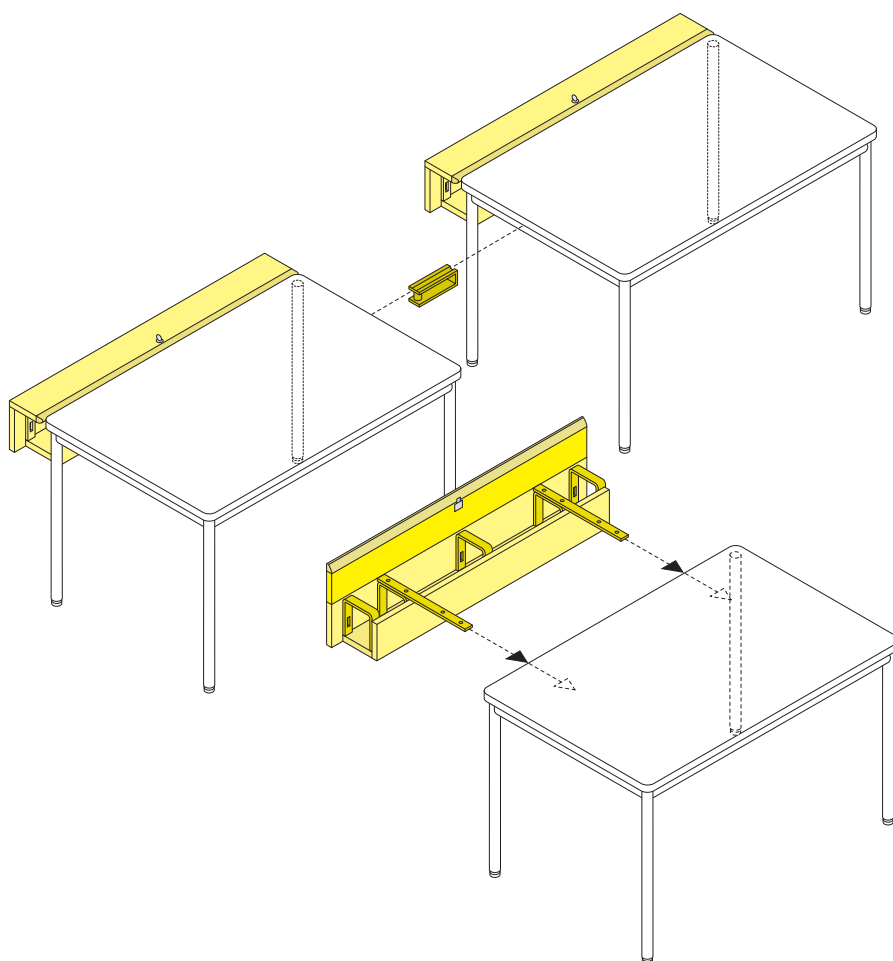




ASSEMBLY INSTRUCTIONS
NetWork-Media.

Please store this document in a safe place.

ASSEMBLY INSTRUCTIONS

Contents.

1.	General Information	4
2.	Assembling the Dismantled Table	5
3.	Mounting the Cable Duct	6
4.	Mounting the Set-Back Table Leg (Support Leg)	7
5.	Assembling the Linking Table	8
6.	Aligning the Tables	9
7.	Accessories	10,11

Symbols used:



Important!

This symbol refers to an important note on assembly.



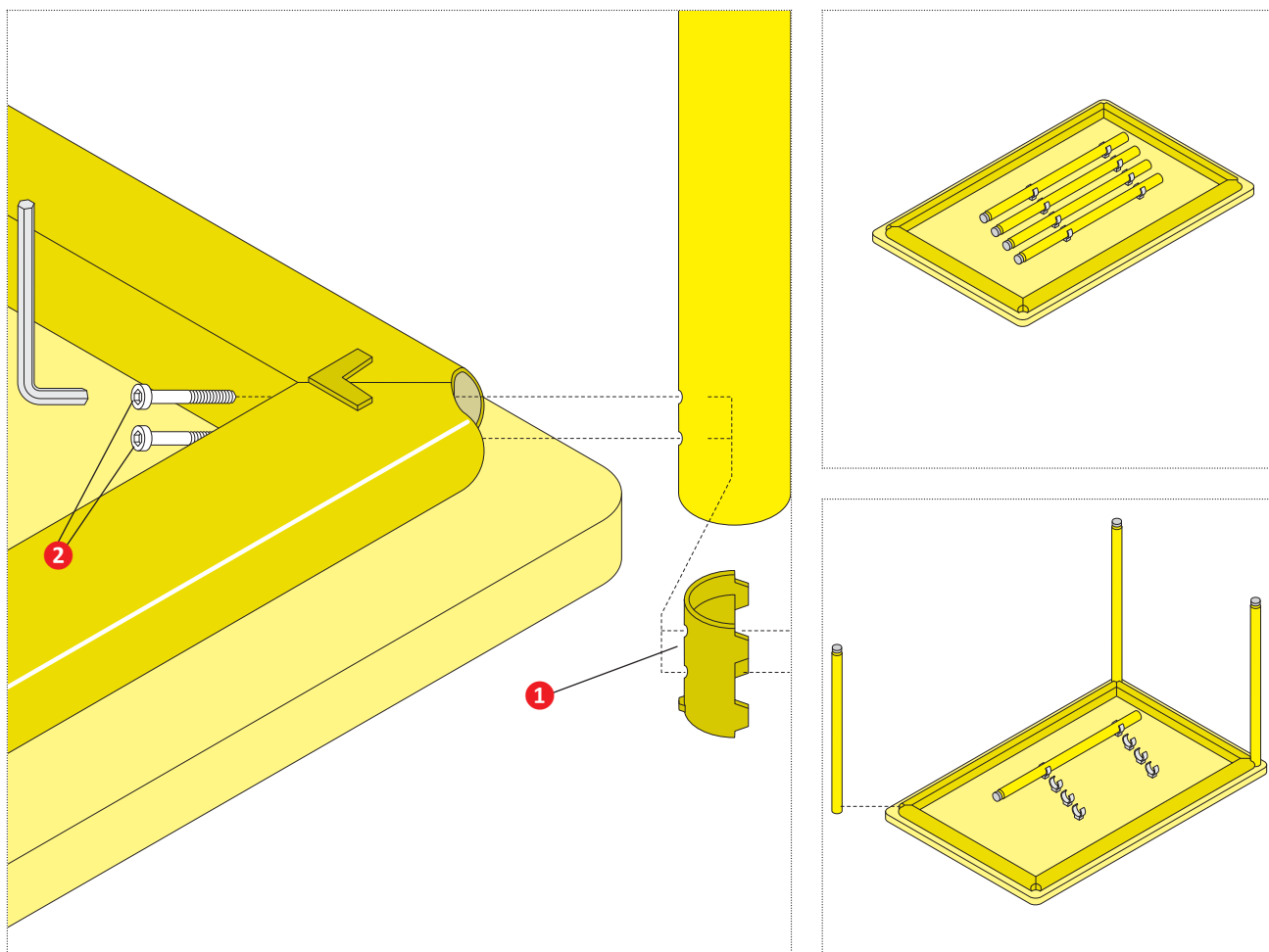
Caution!

This symbol refers to a very important note.

ASSEMBLY INSTRUCTIONS

1. General information.

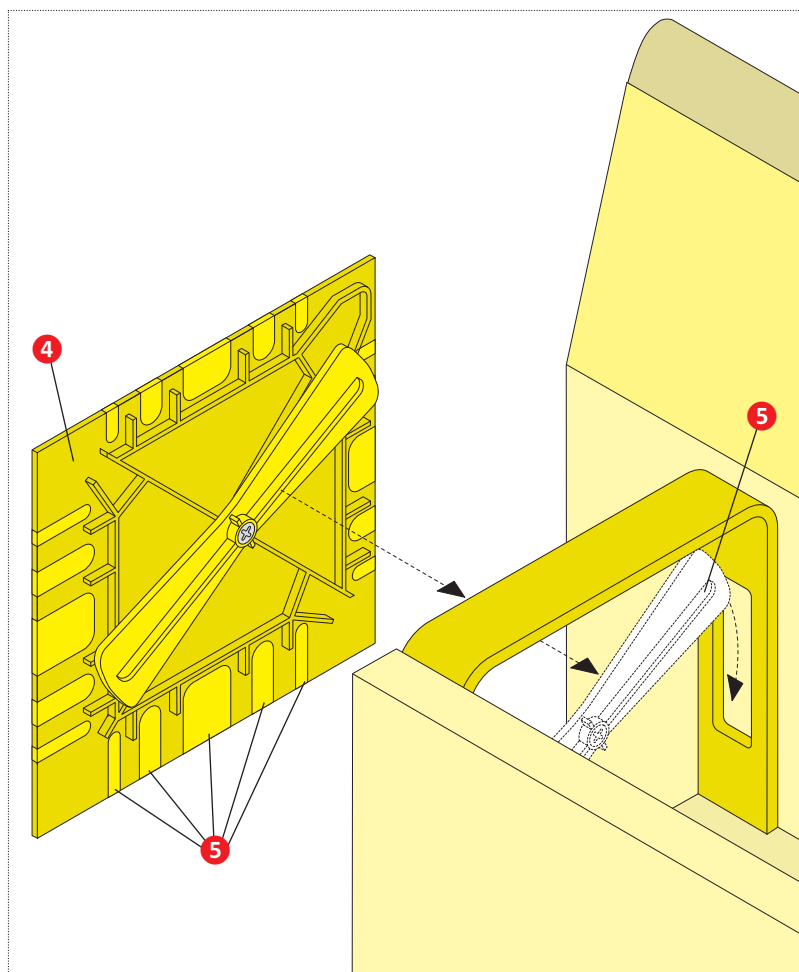
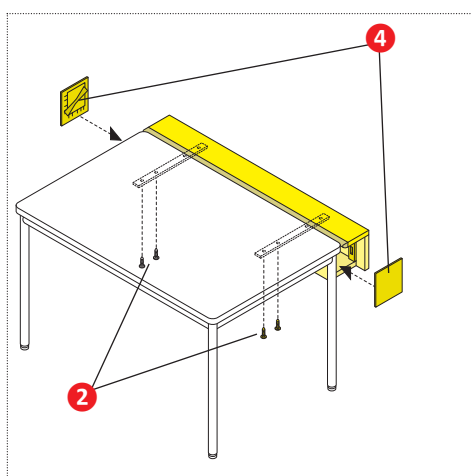
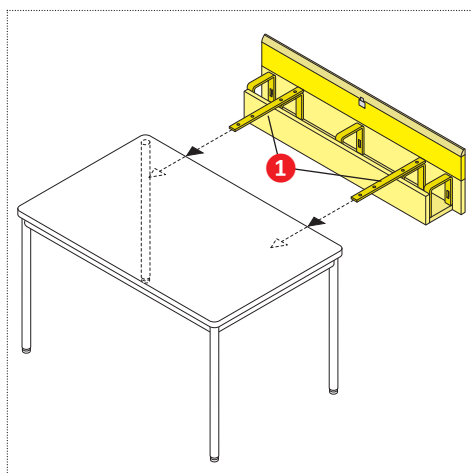
Before commencing assembly, check whether the supplied parts correspond to those in the assembly/delivery notes (and drawings) and whether they have been damaged during transportation. If you are unable to erect the furniture correctly, please consult the Customer Service department at VS Head Office.



ASSEMBLY INSTRUCTIONS

2. Assembling the Dismantled Table.

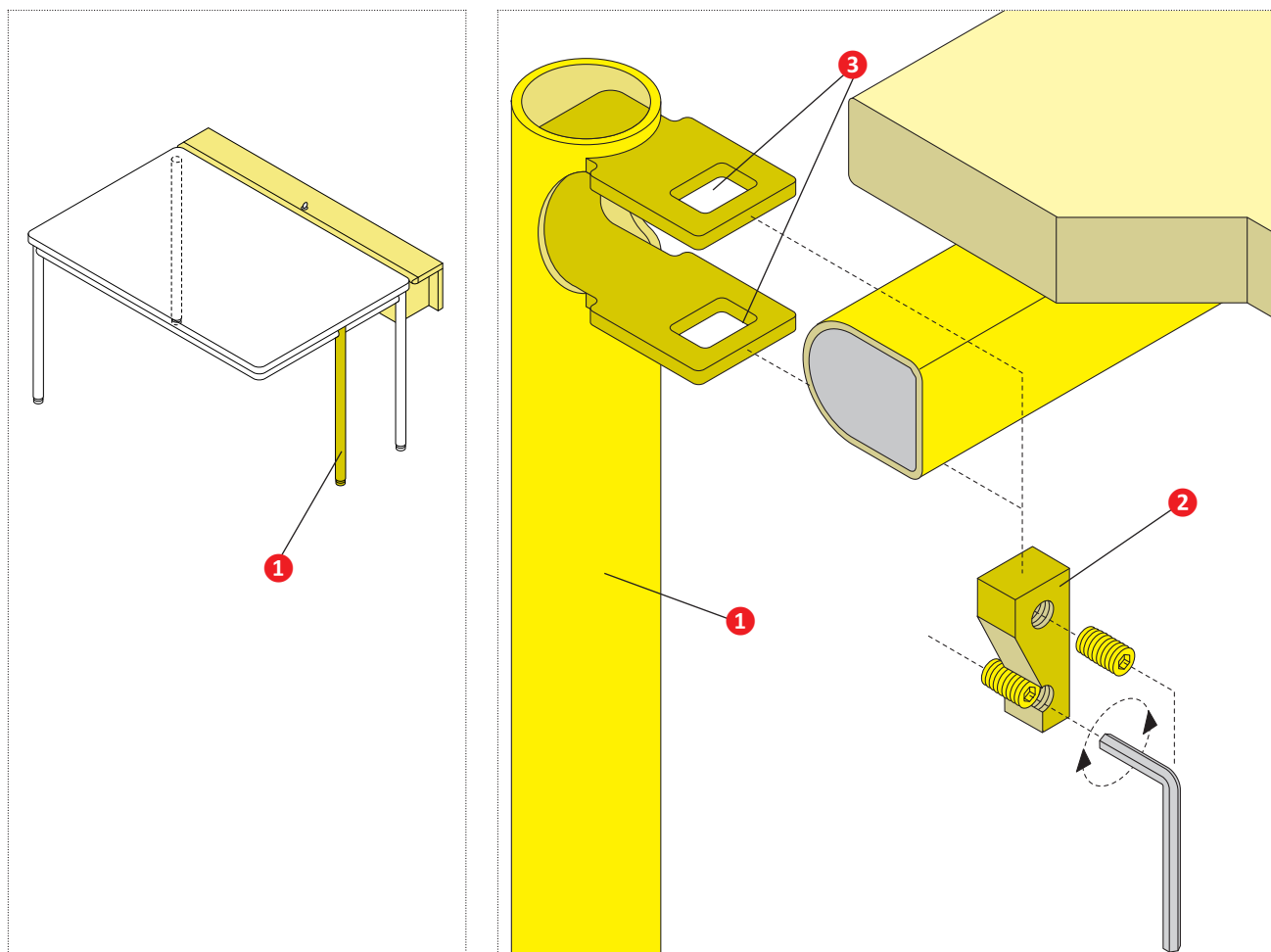
Lay the table top on two trestles. Remove the adhesive tape from the table legs. Place threaded pieces (castings) **1** into the table-top openings. Screw all four 90° table legs with M6x55 socket-head cap screws (5 mm Allen key) **2** into the corner positions (15 Nm). In so doing, make sure the foot snaps precisely into place in the frame angle. Turn the table over and stand it on its legs.



ASSEMBLY INSTRUCTIONS

3. Mounting the Cable Duct.

Slide in the brackets **1** mounted to the cable duct between the table top and the table frame. Locate the cable duct on the right and left sides in position so that it is flush with the table. Secure with 4 (table width 120 and 140) or with 8 (table width 160, 180 and 200) chipboard screws **2** (5.0x20). Break off a segment **3** in the cable cover **4** to match the cable thicknesses. Attach a duct cover at either end of the cable duct and lock from the inside **5**.



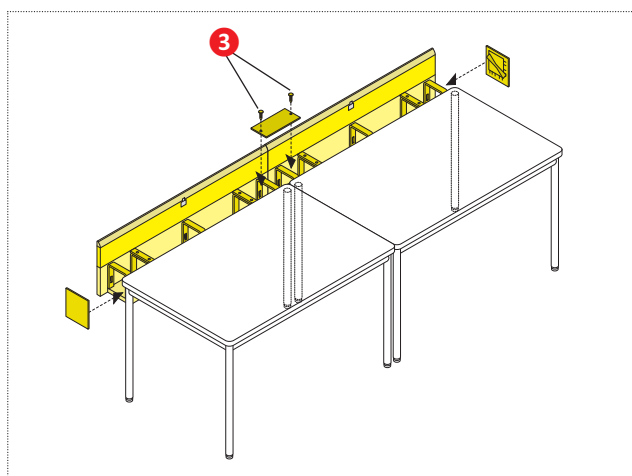
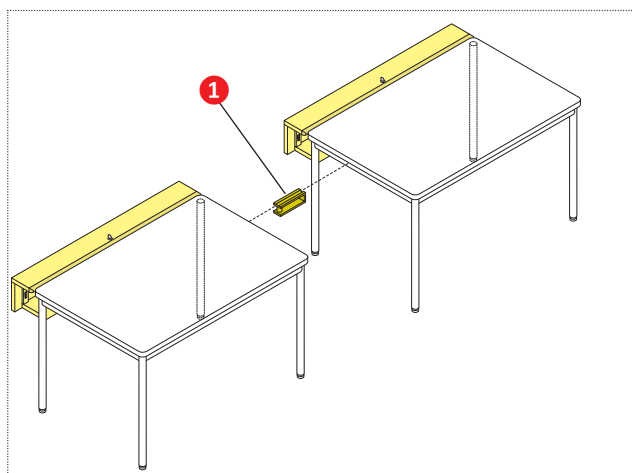
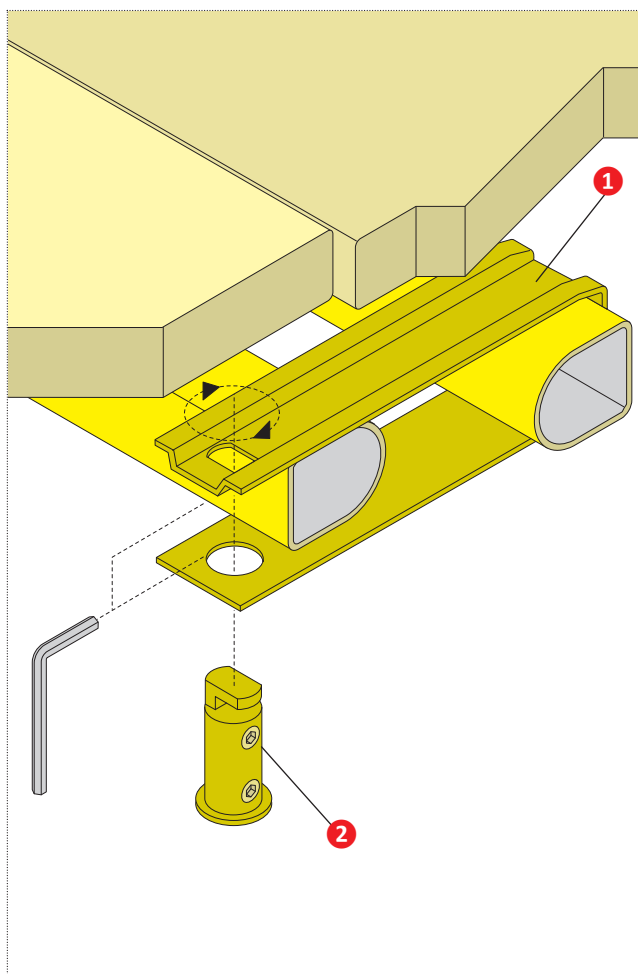
ASSEMBLY INSTRUCTIONS

4. Mounting the Set-Back Table Leg (Support Leg).

Insert support leg **1** 45 cm from the front edge (user side) of the table into the table frame. Insert clamping block **2** through both openings **3** and tighten both clamping screws uniformly with the 5 mm Allen key.



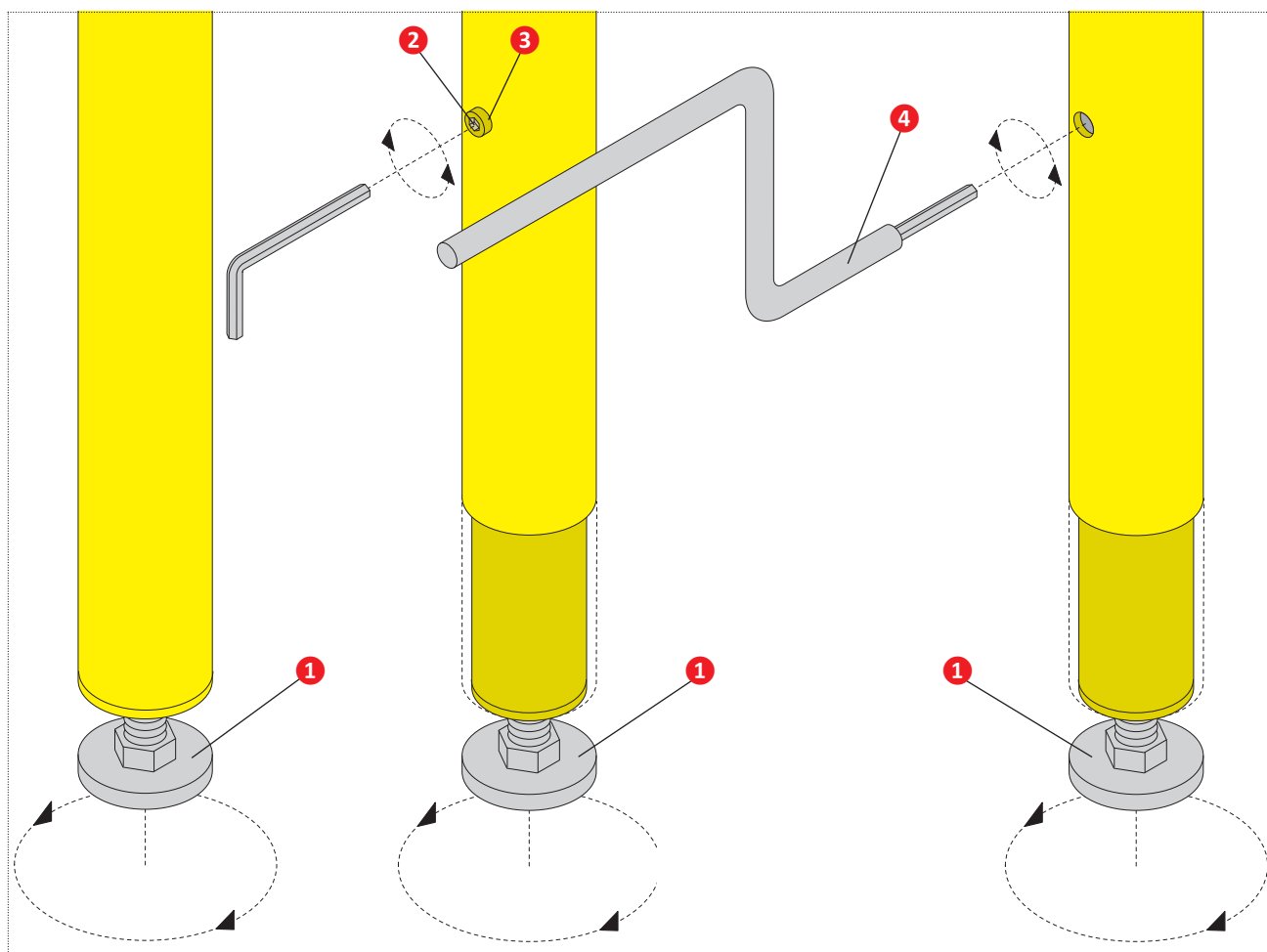
Caution!
The foot must be positioned perpendicularly.



ASSEMBLY INSTRUCTIONS

5. Assembling the Linking Table.

Assemble the basic table. Slide in a table connector **1** from the inner side of the linking table between the table top and the frame. Position the table connector as centrally as possible. Remove the duct cover on both tables. Push both tables tightly together. Slide clamping block **2** through both openings and turn through 90°. Tighten the clamping screws (M10x16) with the Allen key. Fit a metal plate at the transition of the two cable-duct bases and locate in position. Secure the metal plate with two chipboard screws (5.0x15) **3**.



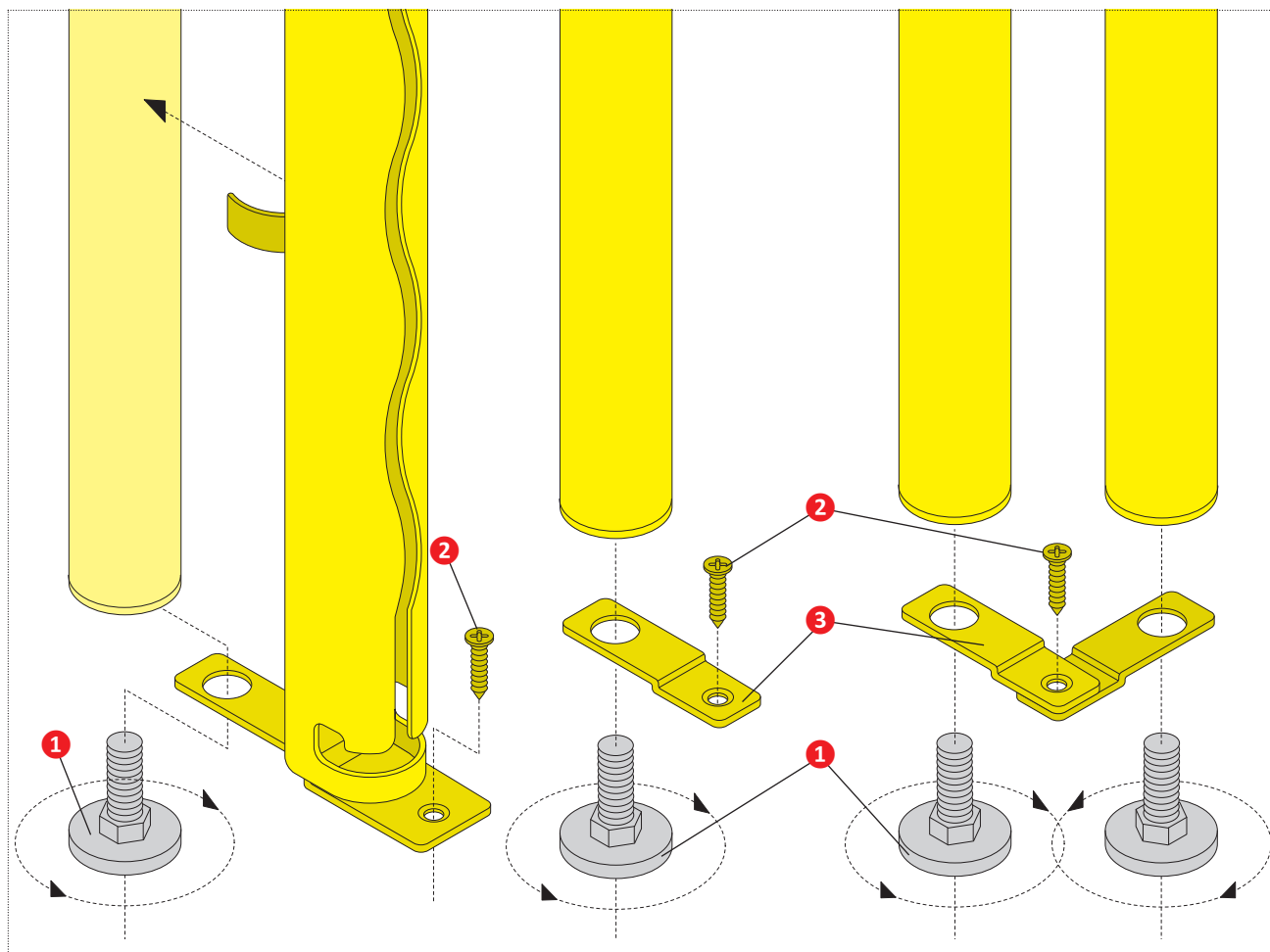
ASSEMBLY INSTRUCTIONS

6. Aligning the Tables.

Tables with adjustable foot. Align the table at adjustable glide element **1**. Lift the table to turn the adjustable glide element by hand (approx. 10 mm height travel).

Tables with adjustable foot and grid height adjustment. For grid height adjustment, the locking screw **2** in the table leg must be released with a 5 mm Allen key. Press on button **3** to pull out/push in the inner tube further. After this coarse adjustment, secure the locking screw in the table leg again with the Allen key. Turn adjustable glide element **1** (approx. 10 mm height travel) to carry out horizontal fine adjustment of the table. To do this, you must lift the table slightly to be able to turn the adjustable glide element by hand.

Tables with adjustable foot and crank height adjustment. Adjust the height of the table by inserting and turning crank handle **4**. The adjusted height can be read off on the measurement scale on the inner tube. Horizontal fine adjustment of the table can be carried out as described above for tables with grid height adjustment.

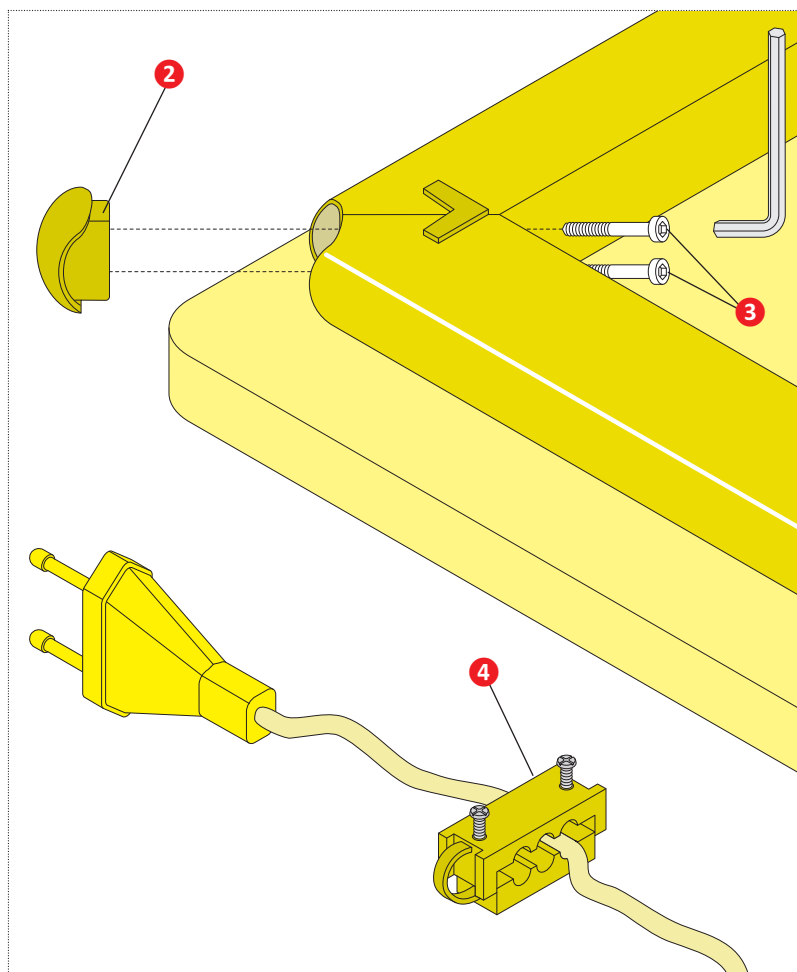
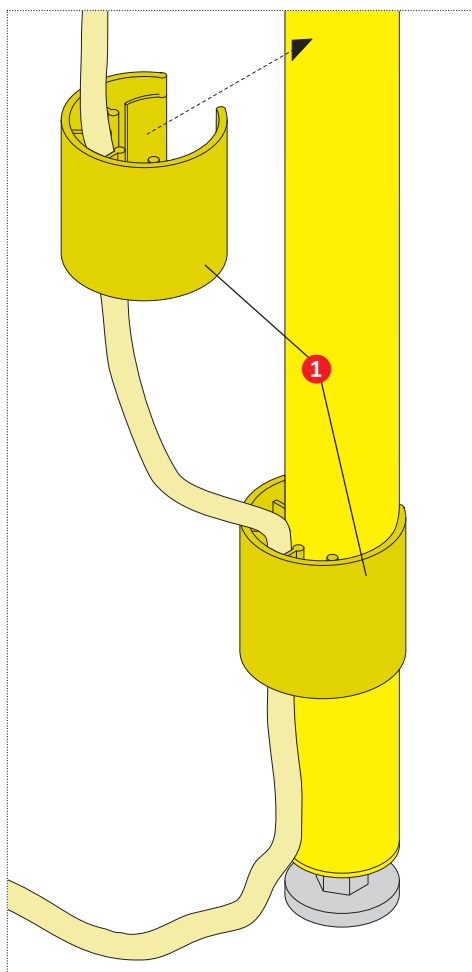


ASSEMBLY INSTRUCTIONS

7. Accessories.

Left or right rising duct. Unscrew adjustable glide element **1**. Clip the pre-assembled rising duct to the table leg. Secure by screwing in adjustable glide element **1**. There is the option for floor mounting at the bore hole in the lug. Use chipboard screw **2** (5.0x40) and the dowel (S6) from the floor-mounting accessory pack for this purpose.

Floor mounting. Unscrew adjustable glide element **1** from the table leg. Suspend floor mounting **3** from the table leg at the bottom. Screw in adjustable glide element **1** again. Secure the floor mounting with chipboard screw **2** (5.0x40) and dowel (S6).



ASSEMBLY INSTRUCTIONS

7. Accessories.

Vertical cable guide. Clip the three cable guides **1** onto the table leg.

90° corner closer. If a table leg is replaced by a support leg, fit closer **2** with two socket-head cap screws (6x40) **3** (5 mm Allen key).



Caution!

- Strain relief: Secure cable with strain-relief device **4**.
- Cabling: For all cabling of e.g. monitor, keyboard etc. make sure the cable is of sufficient length.



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